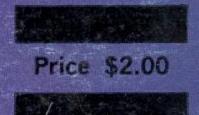
# PROJECTS&DESIGNS

by

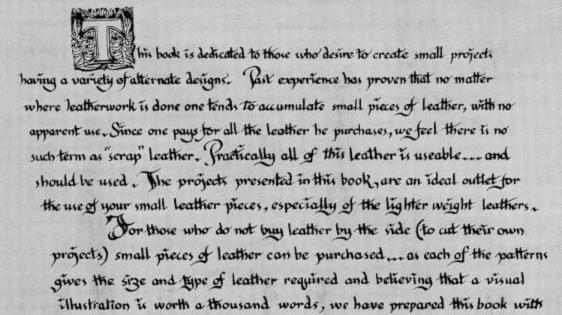
All Stohlman



#1937







this theme in mind.

The beginner can start with only a basic set of tools and a piece of leather and actually make a success of the first project. Many self taught students of this ancient

art have started in this humble manner. The pleasure and satisfaction of creating something useful, beautiful and long lasting, with their own hands has carried them through the stages to a point where they develope a

technique of their own .

It is hoped that the projects, designs and step by step procedures will carry the self taught student through the first projects to a satisfactory completion and that the aditional designs presented in this book will prove both interesting and stimulating to the advanced craftsman.

Stohlman Stohlman

## PROJECTS

&

## DESIGNS

by

al Stohlman

TANDY LEATHER COMPANY

A TANDY CORPORATION COMPANY

Fort Worth, Texas

© 1972

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Kangaroo Coin Purse
Quick Change Coin Purse
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2-Pocket Coin Purse
Tom Thumb
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Wrist Chang Purse
The Key Kup — Coin & Key Holder
DOG COLLAR
HOBE PLAQUE
JUNIOR MISS Clutch Purse

## **KEY CASES**

4-Hook Key Case Kangaroo Key Case Key Kaddy Key Pak-4-Hook Key Sleeve Key Slinger "Boot" Key Case Holster Key Case Single Post, Field N' Snap, Double Post Six-Hook Key Case Spiral Line Key Case **Key Identification Tags** KNIFE SHEATH MONEY HOLDER NAIL CLIPPER CASE "PIC-POC" POCKET SAVER TRUCKERS WALLET WATCH BANDS

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Threading the Needle
The Whip Stitch
The Running Stitch
The Double Loop Stitch
Splicing Instructions
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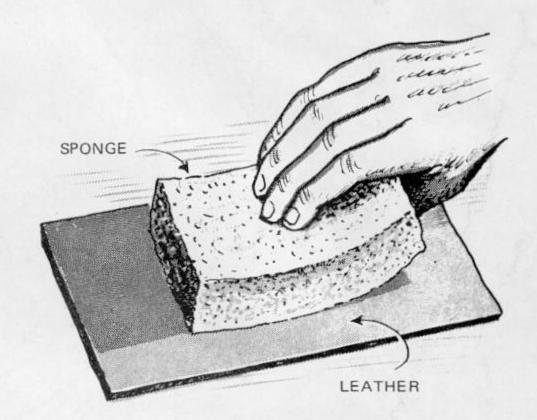
## PREPARING THE LEATHER FOR CARVING

Before you can work leather, you must moisten it. You can do this either with water or a commercial preparation. As you wet the leather, the fibers swell and soften. Vegetable tanned leather, properly moistened, is like modeling clay. You can mold it. . .model and shape it.

Your best guide to moistening leather is through practice. Your sharp swivel knife blade will cut easily and smoothly and your stamping tools will imprint clearly and firmly into the leather ONLY when you have moistened the leather to the proper degree.

When the dampened Grain side of the leather has almost returned to its original color, it is ready to carve. You can also try testing the leather by holding it against your cheek. If it's dry, it will feel warm. . .if it's damp, it will feel cool and that's when you can begin carving the leather. With practice you will soon know instinctively when to begin carving.





How do you wet the leather? By CASING it. . . which means simply rubbing a DAMP (not wet) sponge to the flesh side as evenly as possible. Then, turn the leather over and dampen the Grain side (carving surface). When it begins to return to its natural color, begin carving.

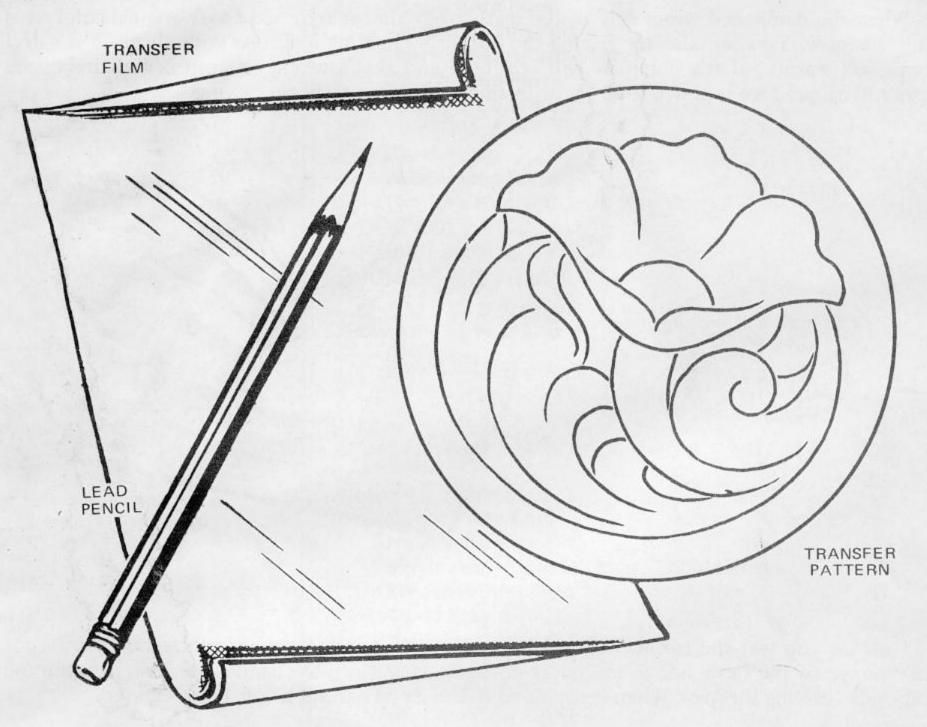
If some areas begin to dry, wipe your sponge over these areas to keep them damp enough to carve. If your leather is too dry, it will be too hard for you to cut with the swivel knife. If your leather is too wet, your cuts will not remain open. If leather is properly cased, your carving cuts will remain open.

CAUTION: Always use glass, porcelain or enameled containers for water. . .NEVER use metal containers. The slightest contact with these will produce dark stains on your dampened leather. . .stains that are almost impossible to remove. Be careful to keep all filings or steel dust from grinding wheels, etc. completely away from your leather. Unnoticed by you until you have dampened your leather, such particles will mar or stain your leather.

## TRANSFERRING YOUR DESIGN

Study the following steps carefully before transferring your design from the pattern sheet to the cased leather.

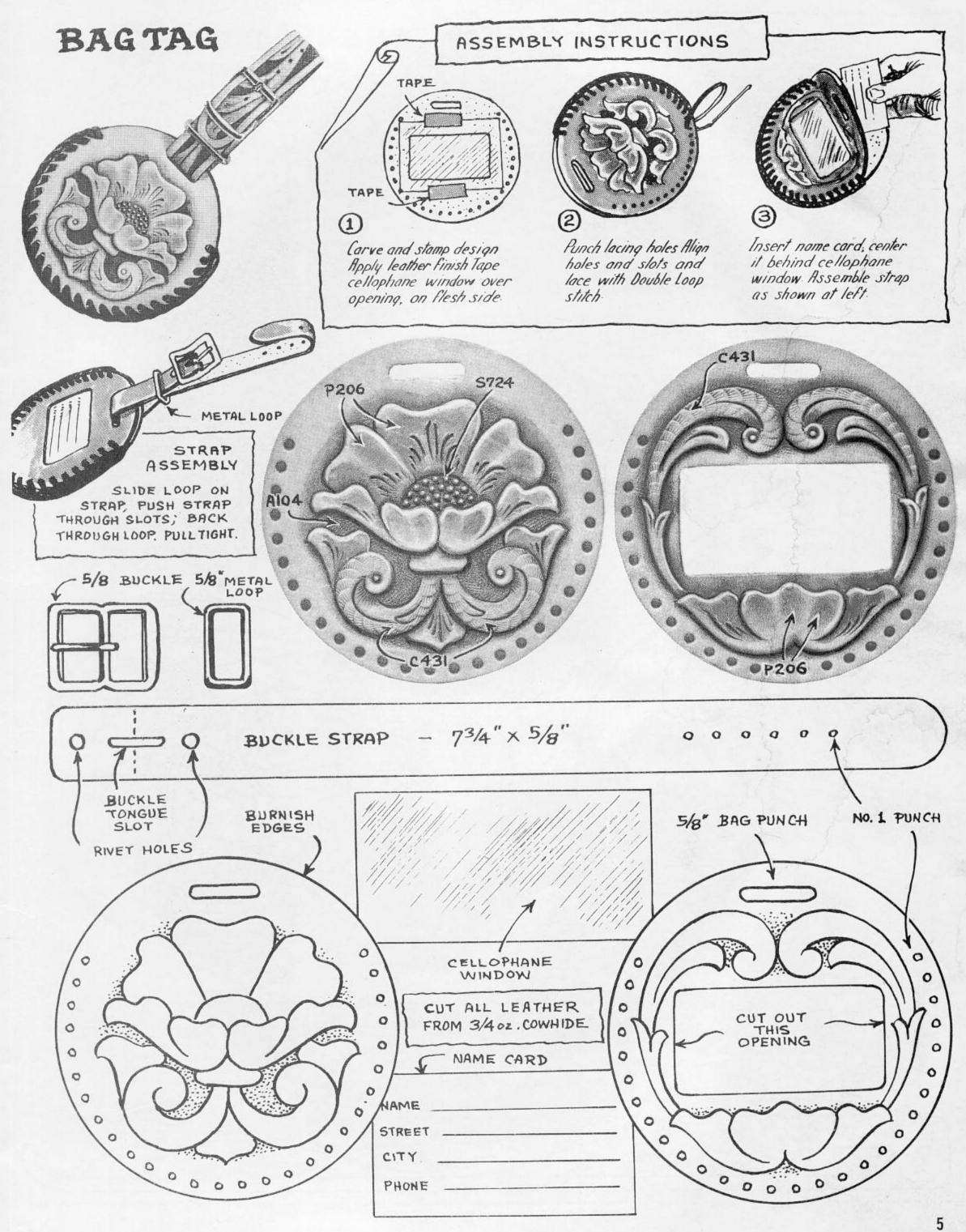
A Transfer Pattern is a drawing of the outlines of a design. . indicating the lines to be cut with the swivel knife. Even when the design is an original creation, a Transfer Pattern is necessary. Decorative details or uses of the stamping tools are usually not shown on the Transfer Pattern.

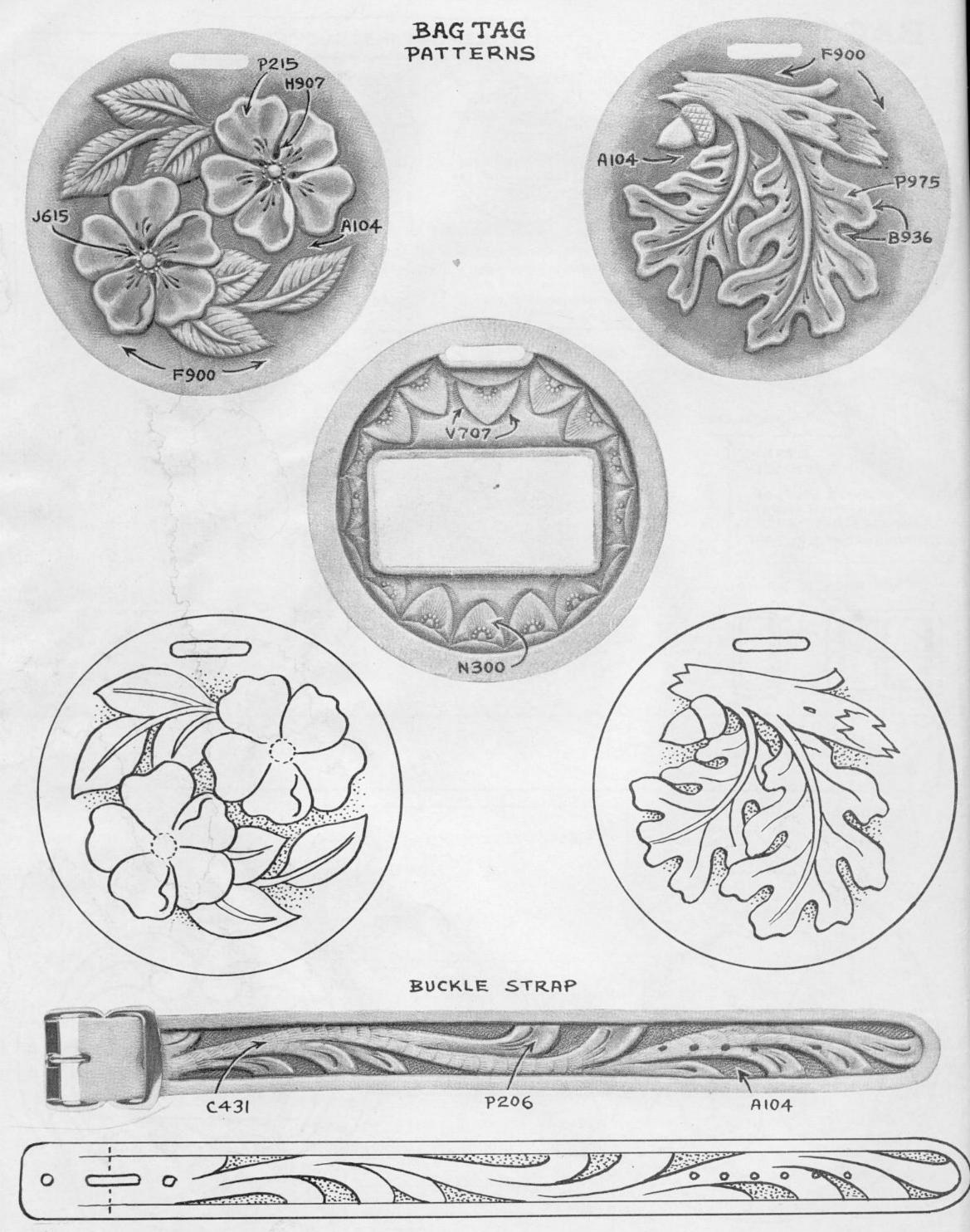


MATERIALS REQUIRED FOR MAKING TRACING PATTERNS:

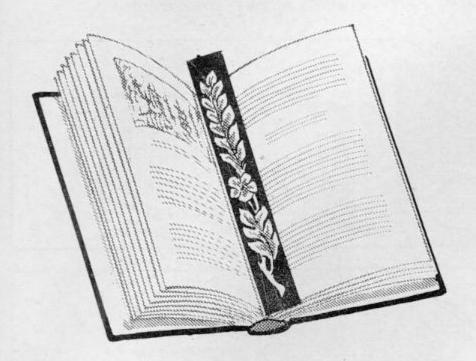
Transfer Film is recommended for making Transfer Patterns. Use the side with a glossy, waterproof surface next to the damp leather when transferring your design. Transfer Film will outlast Transfer Paper, but either is satisfactory. Never use carbon paper on leather.

Review the instructions for casing leather on page 3. Test your leather. Is it damp enough? Make sure your leather is "just right" for carving before transferring pattern.





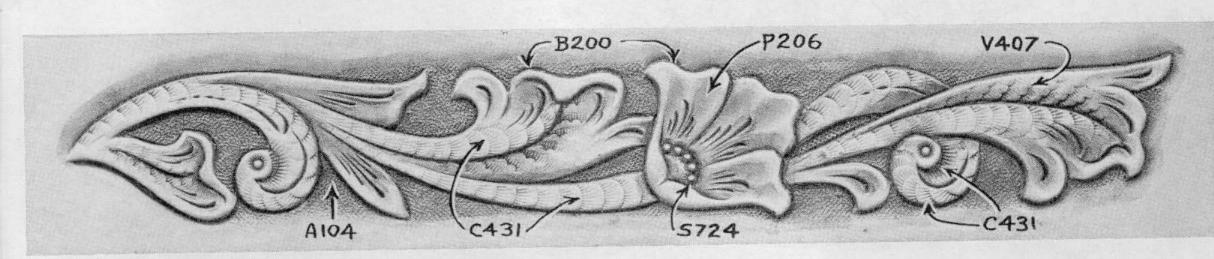
## BOOK MARKERS

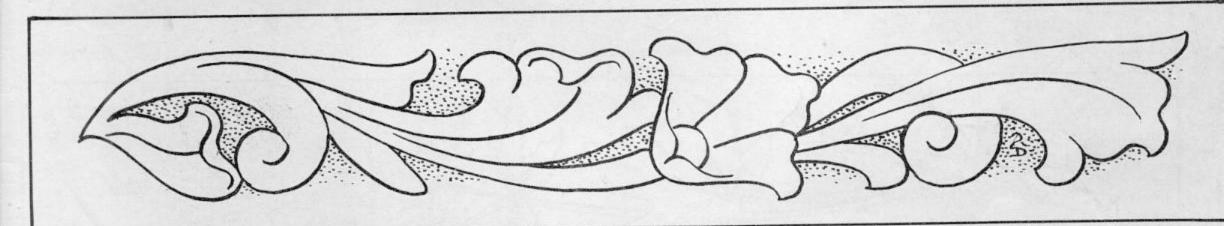


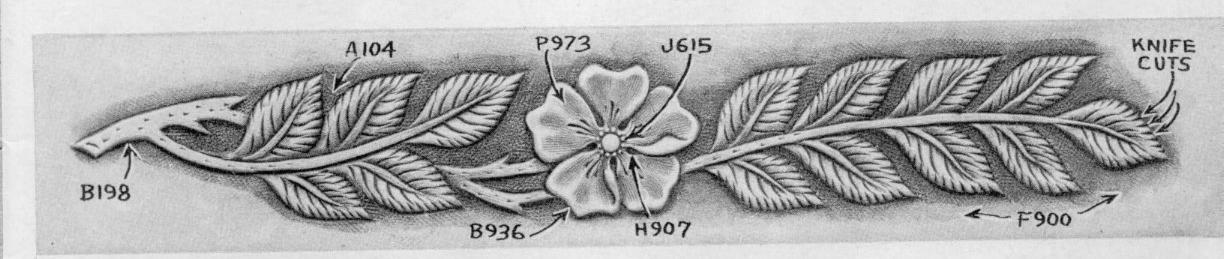
#### SPECIAL NOTE:

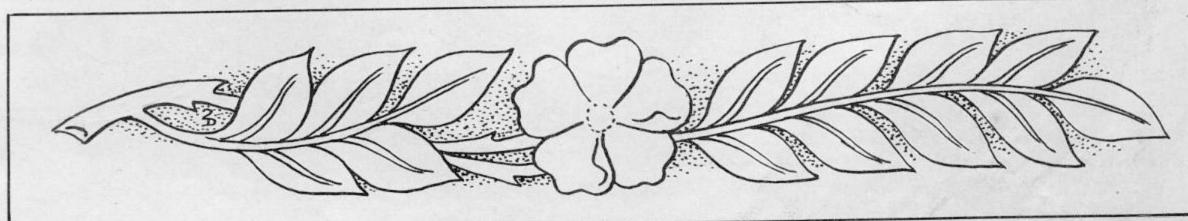
Cut book marks from approximately 2 oz. leather. Use caution when carving lightweight leathers to avoid cutting through Do not use excessive moisture when preparing the leather to carve add moisture if required.

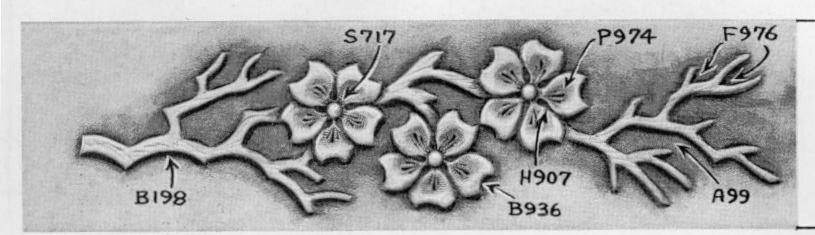
Edge and burnish edges for neater appearance. Due the designs, if desired Apply leather dressing to complete.



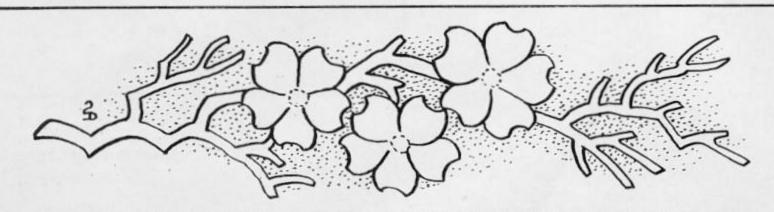




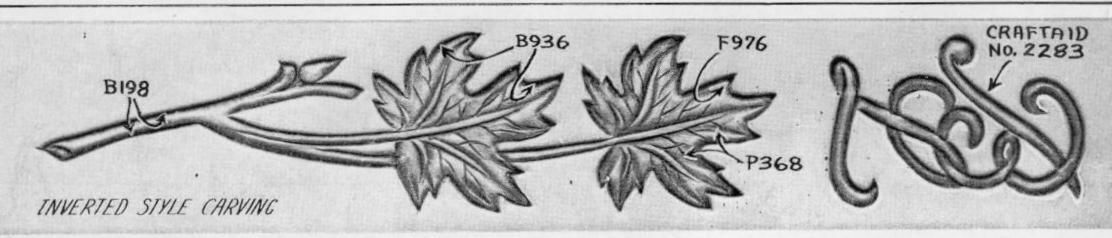


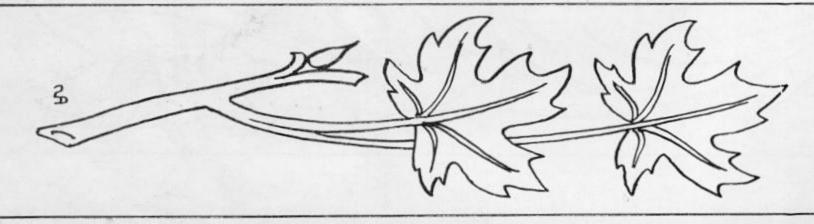


Space for personalizing

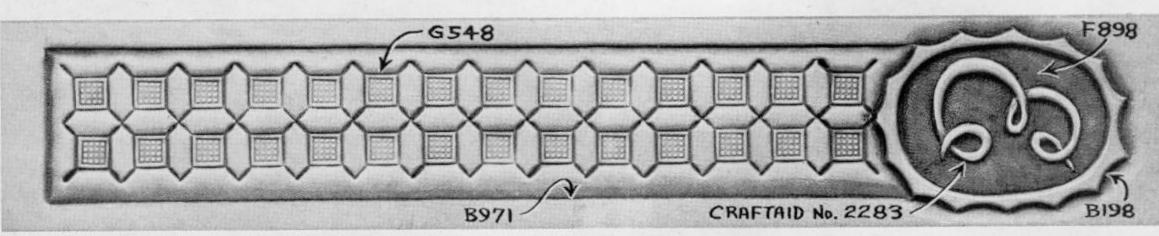


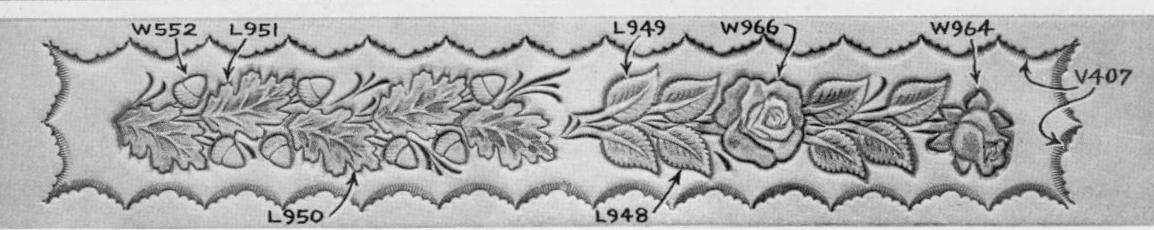
Space For personalizing

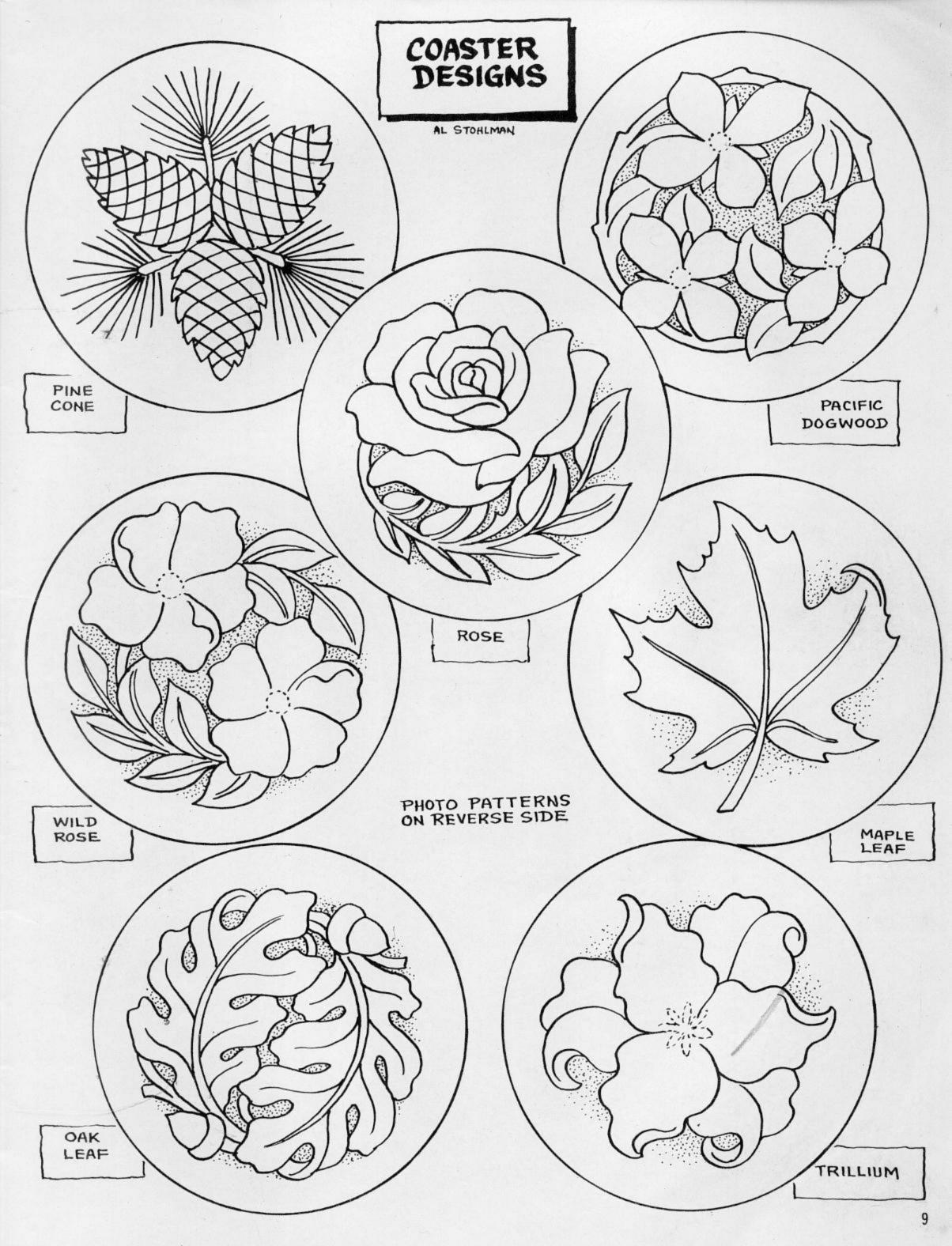




Space for personalizing











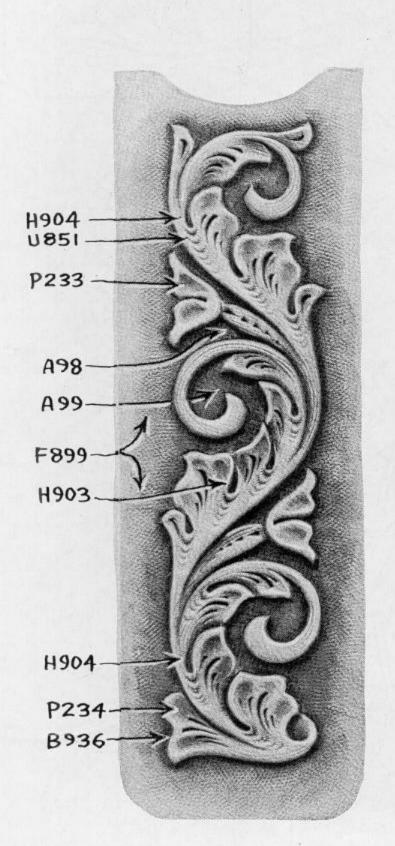
#### ASSEMBLY

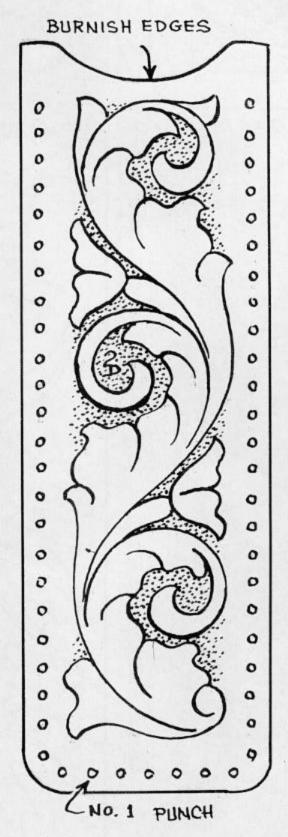


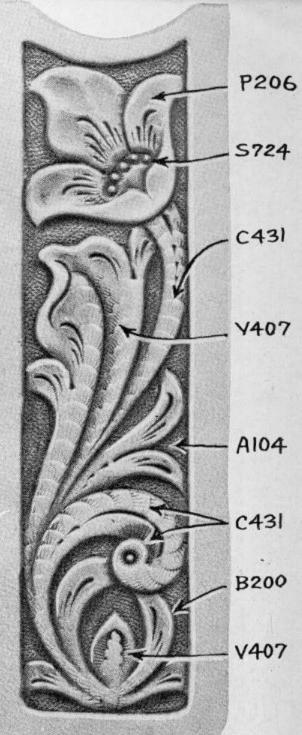
Carve and stainp the design Place parts together and lace with Single or Double Loop stitch Apply leather dressing

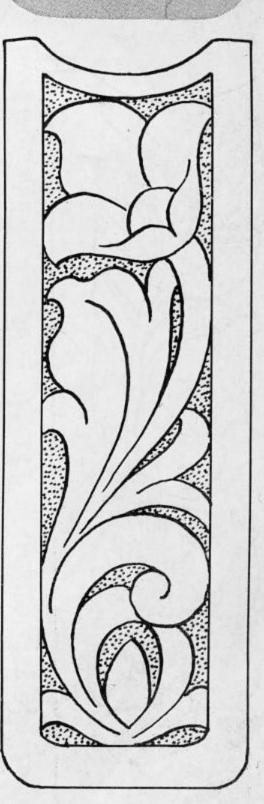
#### ALTERNATE DESIGNS ON OPPOSITE SIDE.

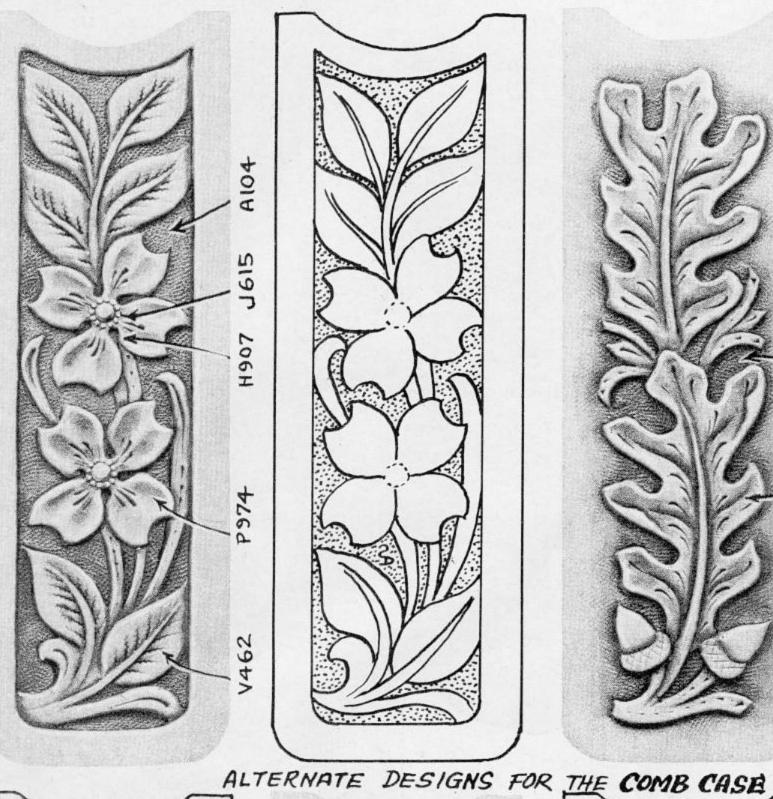
CUT PARTS FROM 3-4 OZ. LEATHER

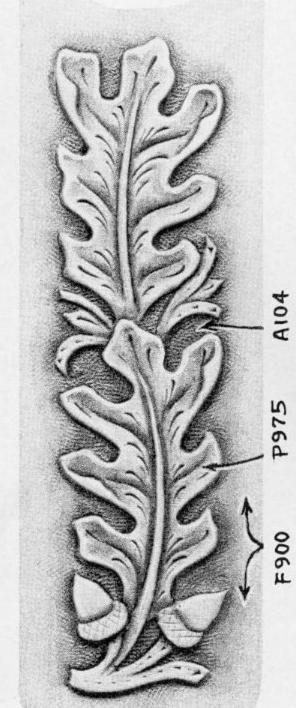


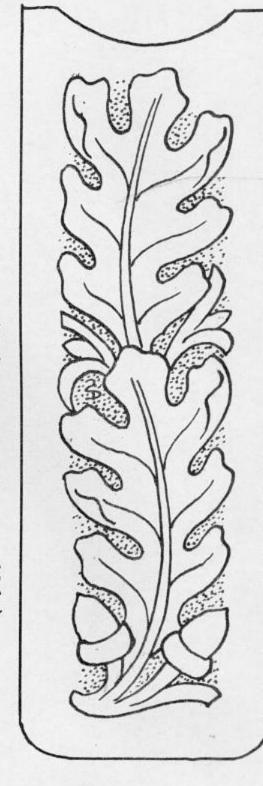


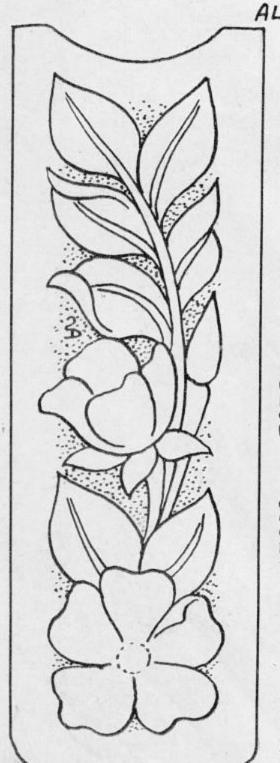


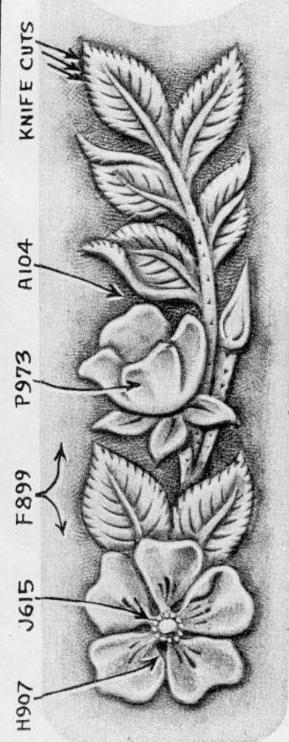


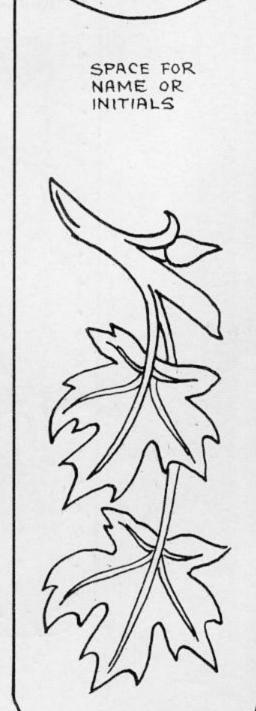


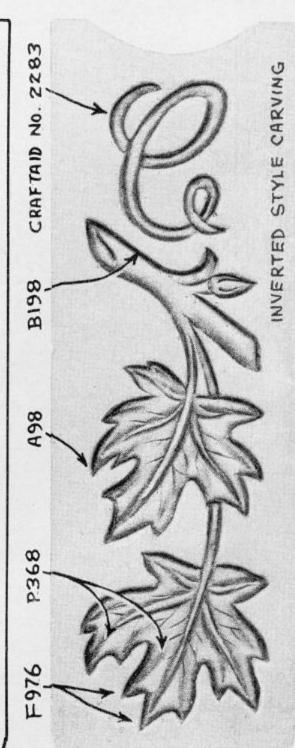


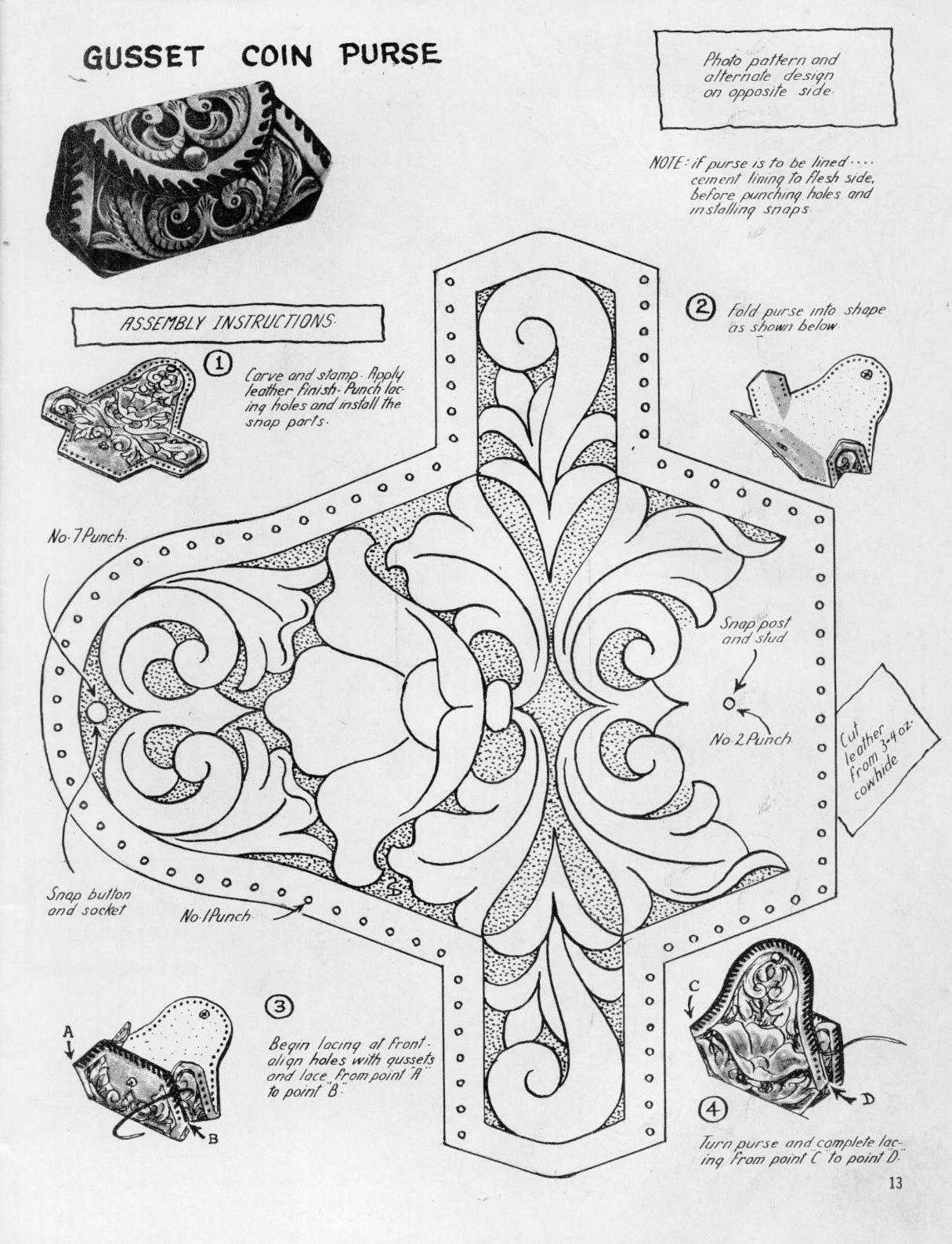


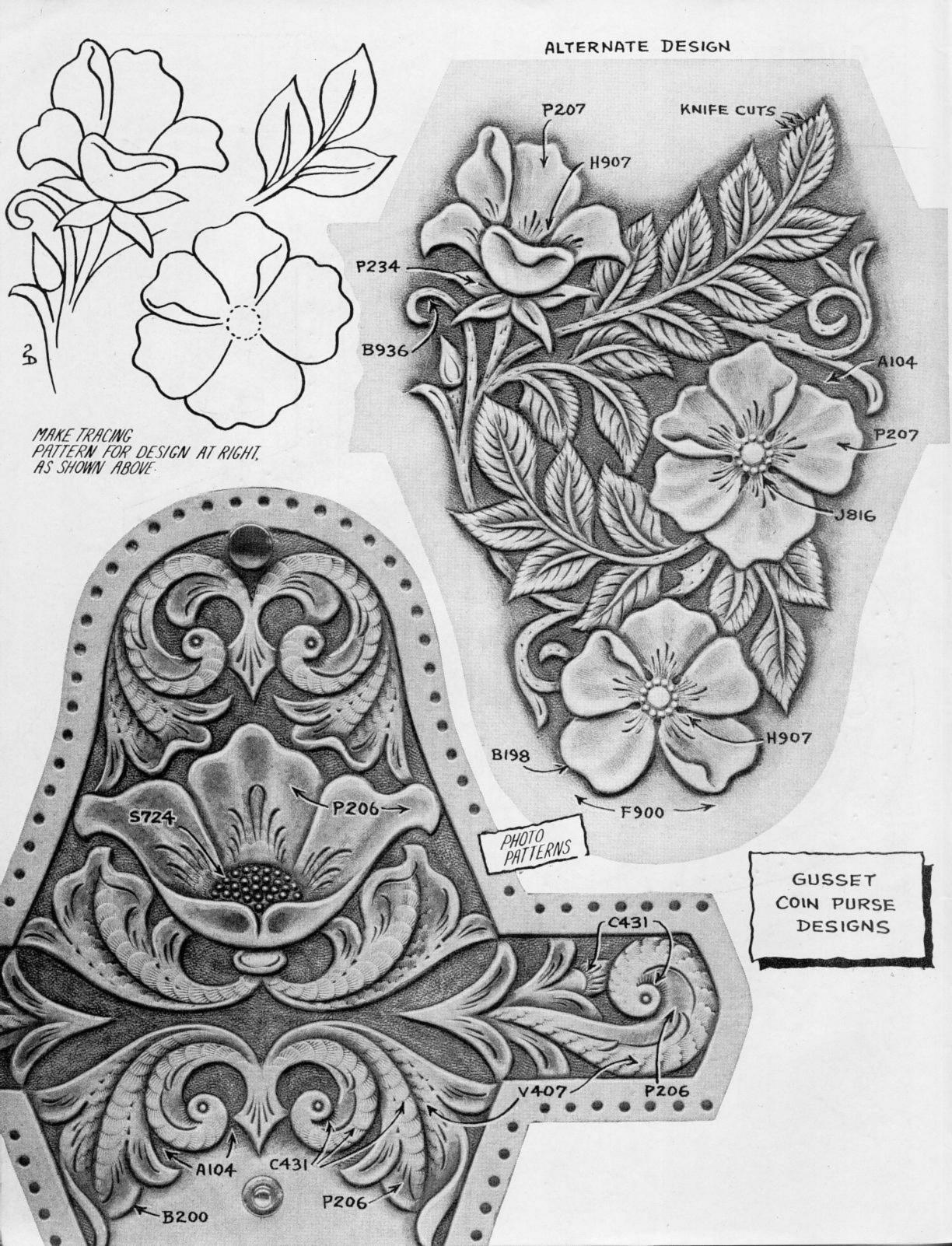










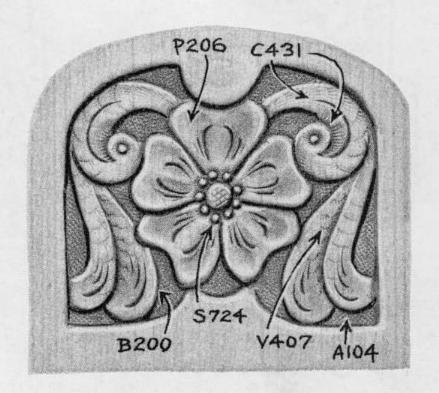


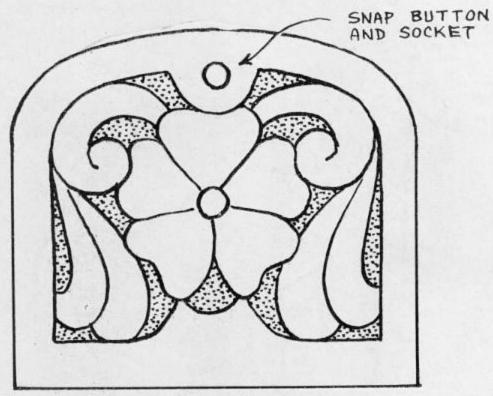
## The KANGAROO

#### COIN PURSE

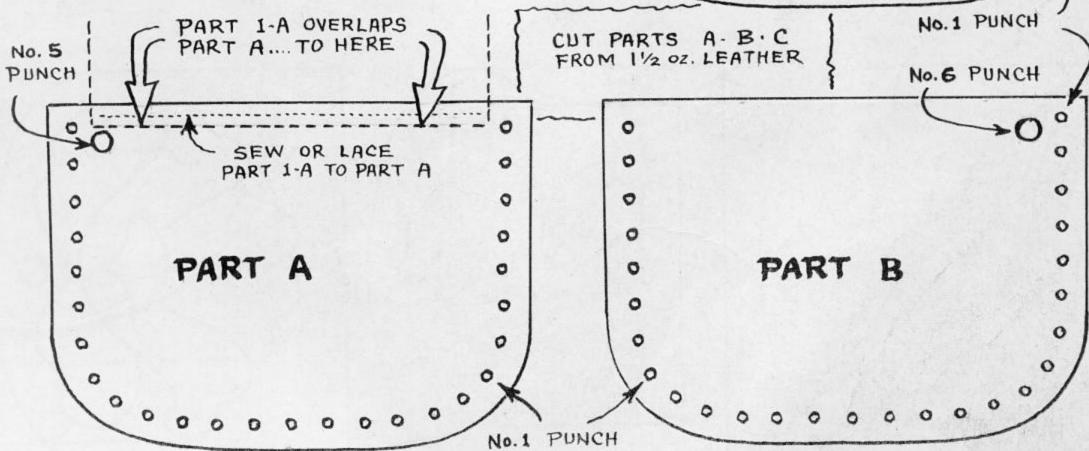


ASSEMBLY INSTRUCTIONS AND ALTERNATE DESIGNS ON OPPOSITE SIDE

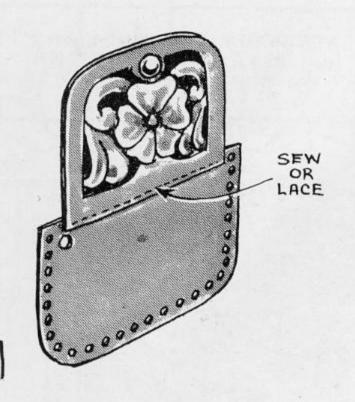




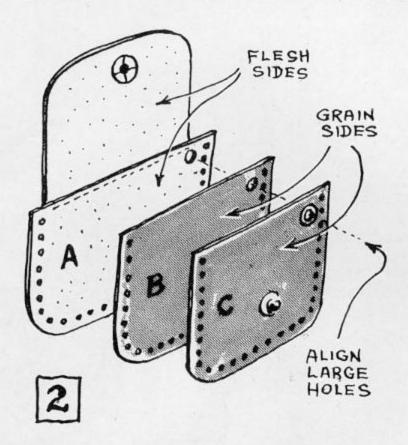
PART 1-A
CUT FROM 3 OZ. CALF OR COWHIDE



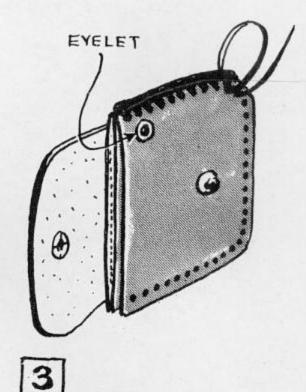
#### THE KANGAROO COIN PURSE - ASSEMBLY INSTRUCTIONS



Assemble part "I-A" to part "A" See patterns for position

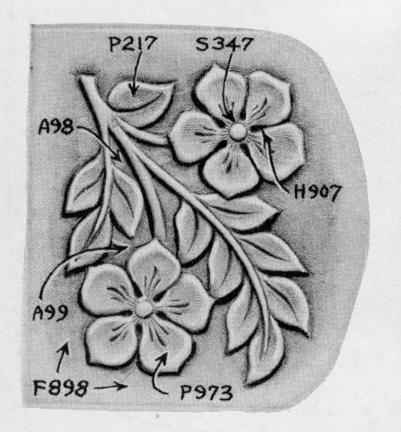


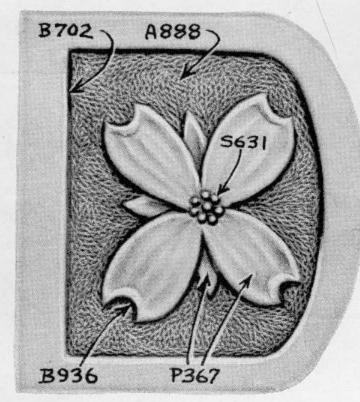
Make all parts (per patterns). Assemble parts as shown above.

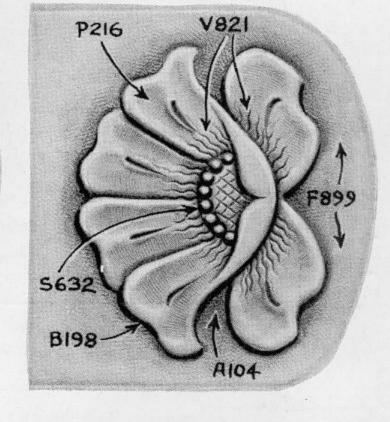


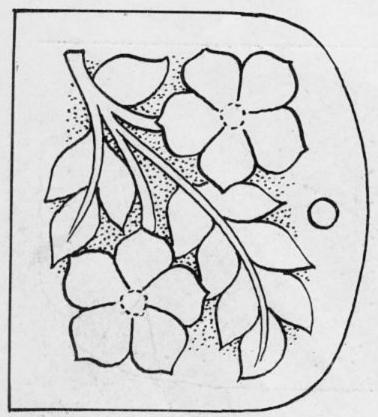
Begin lacing at eyelet lace around project with Double loop stitch Install Key chain after applying leother finish.

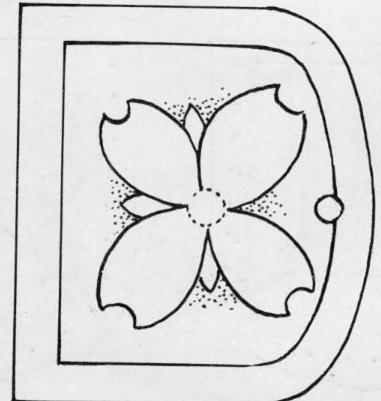
#### ALTERNATE PATTERNS

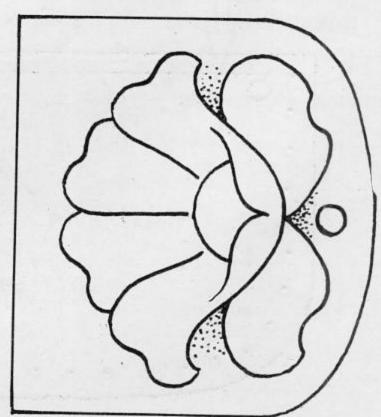




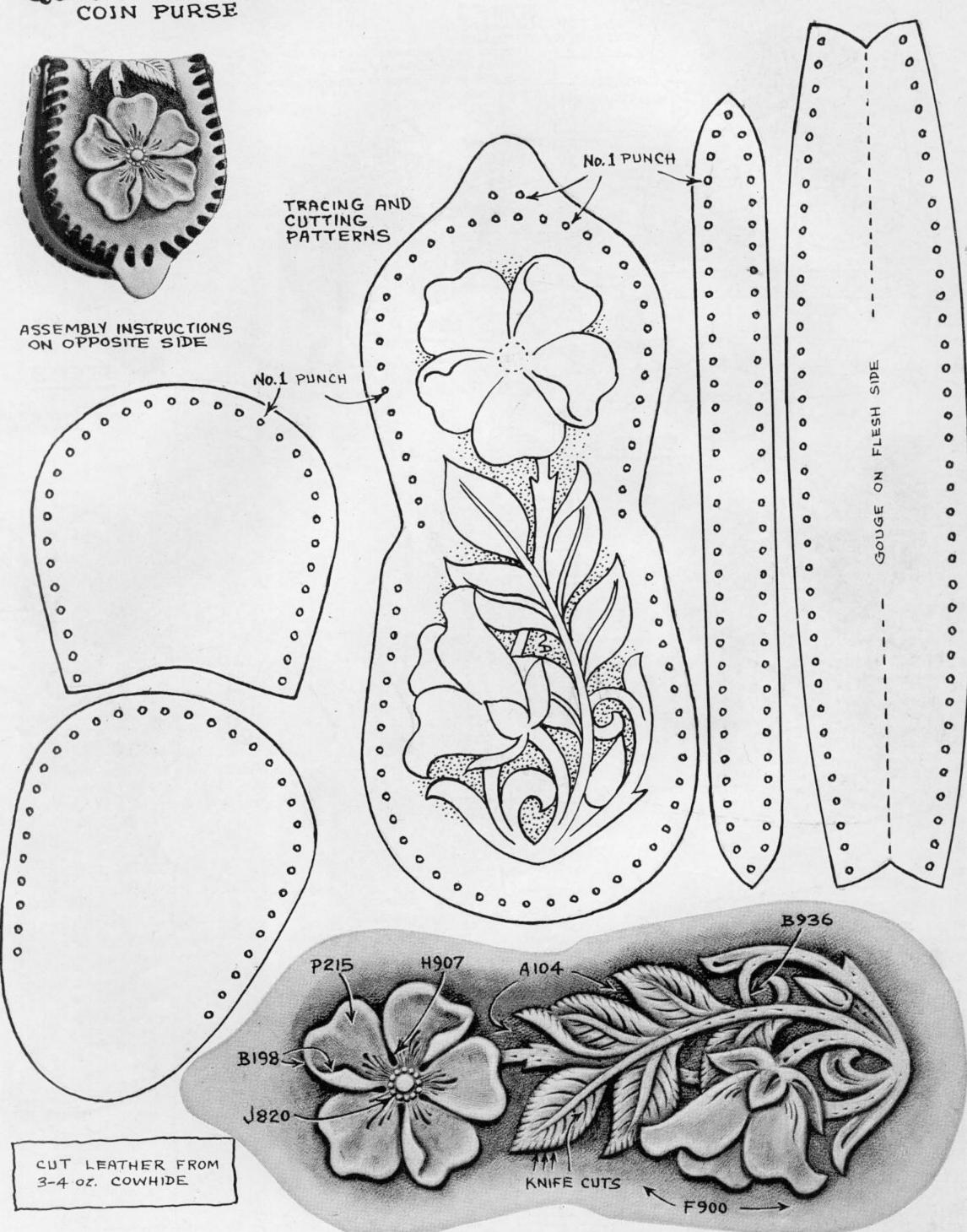


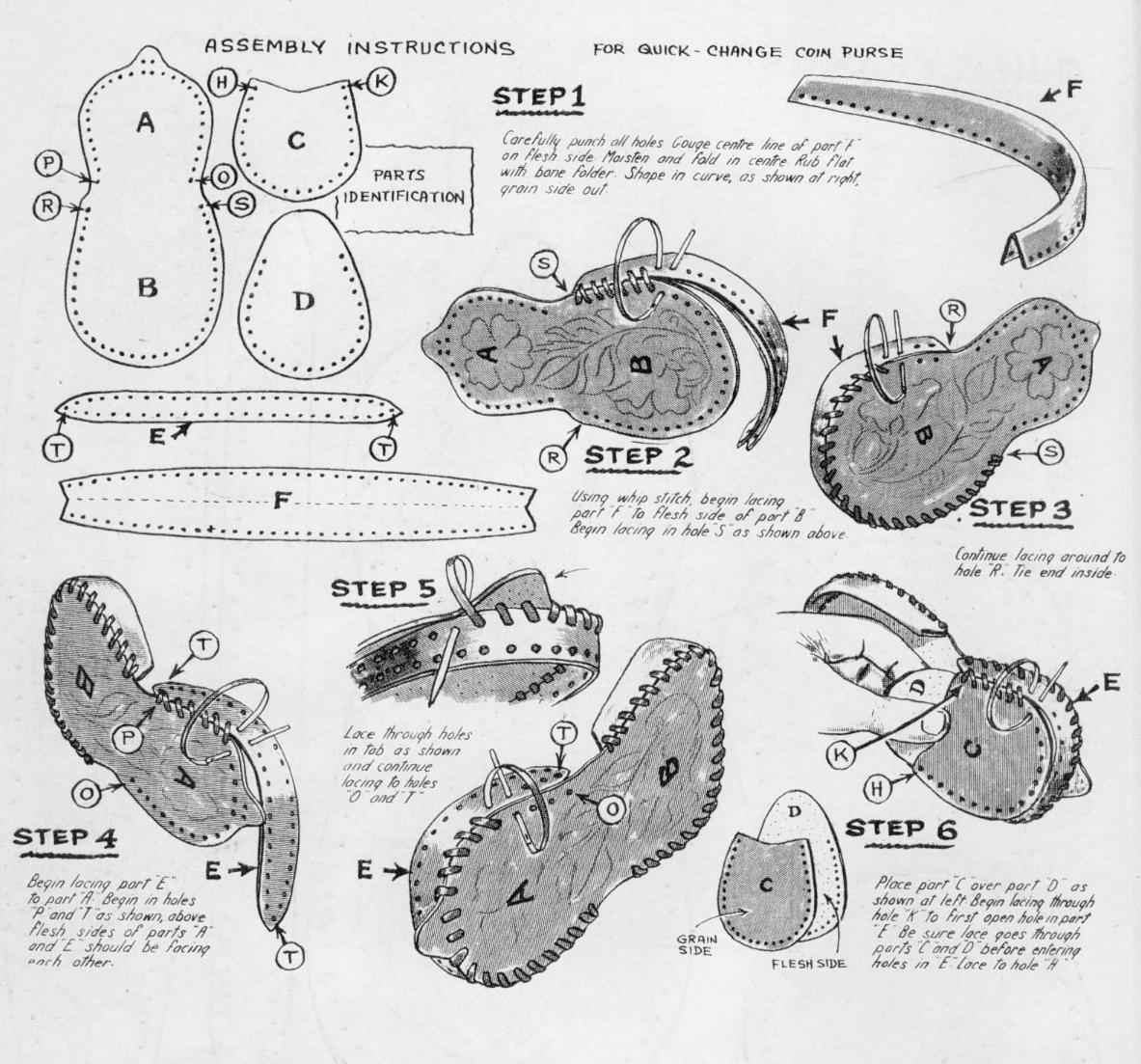


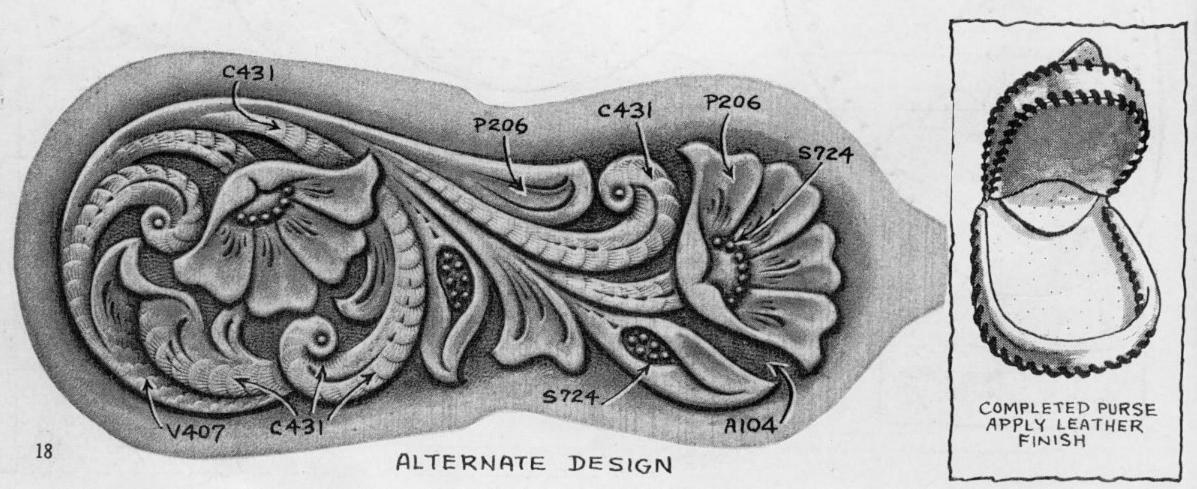


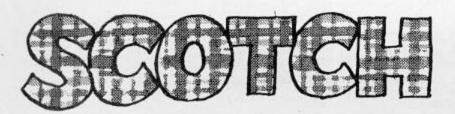


#### QUICK CHANGE COIN PURSE





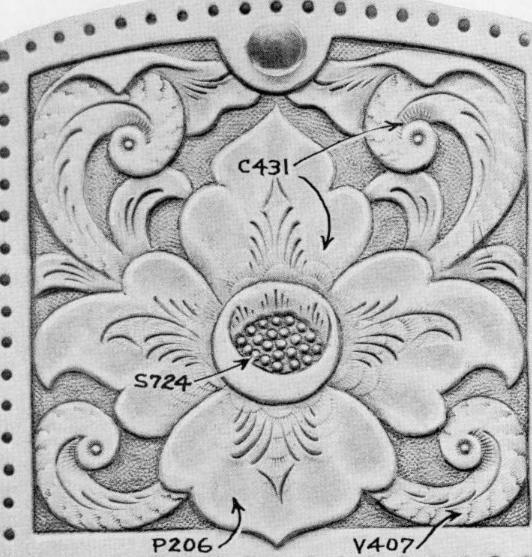


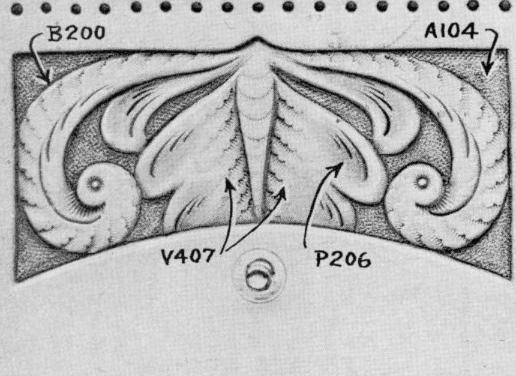


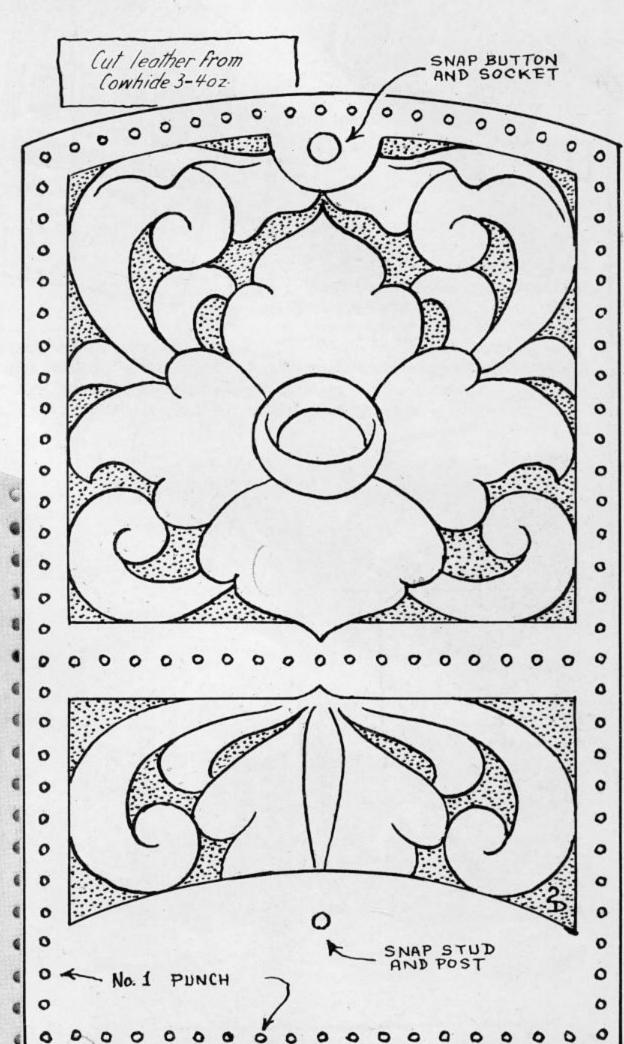
### COIN PURSE

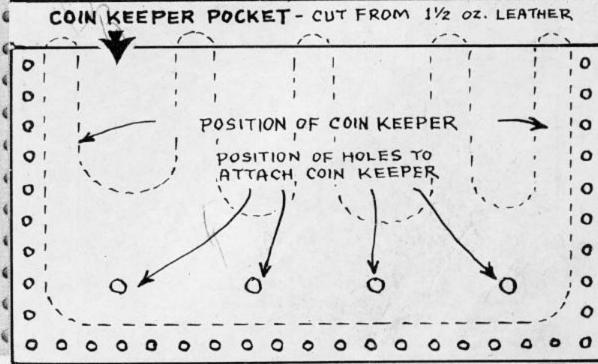
ASSEMBLY INSTRUCTIONS ON OPPOSITE SIDE



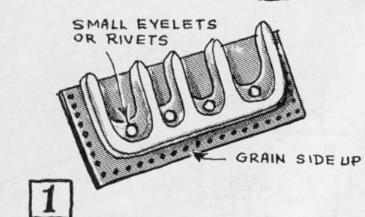




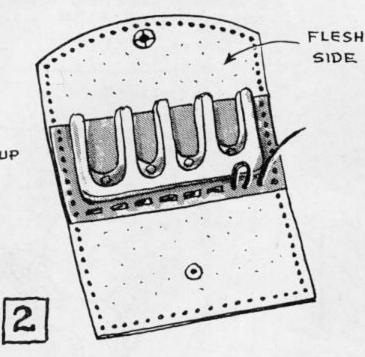




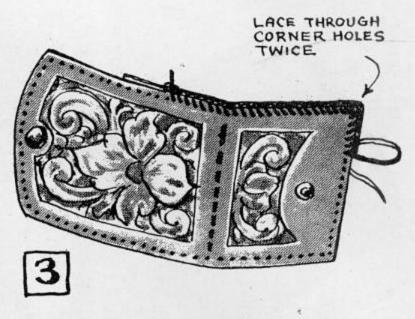
#### SCOTCH COIN PURSE ASSEMBLY INSTRUCTIONS



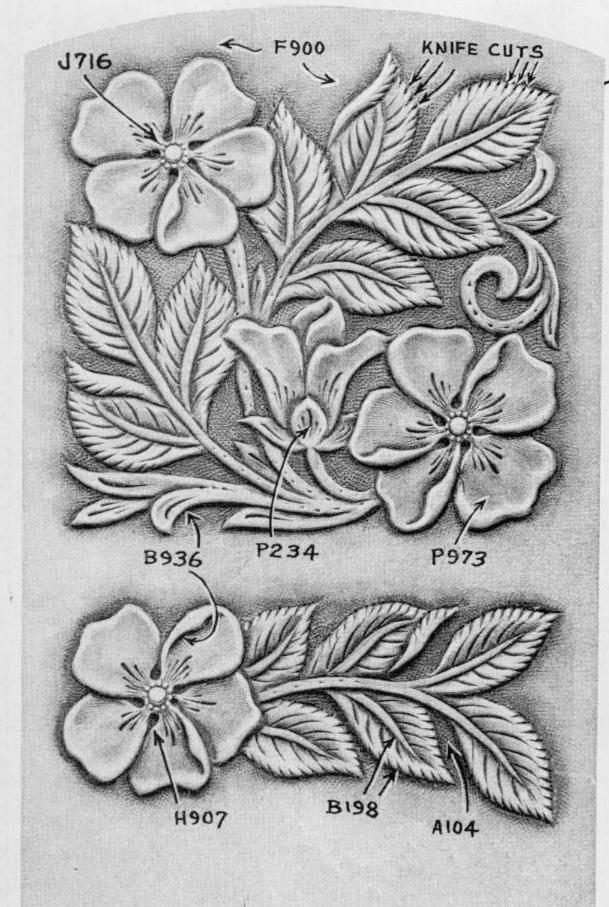
Stamp the design of your choice Carefully punch holes in coin Keeper pocket to align with holes in back piece fasten plastic coin Keeper to leather pocket with small eyelets or rivets. See pattern for position of holes

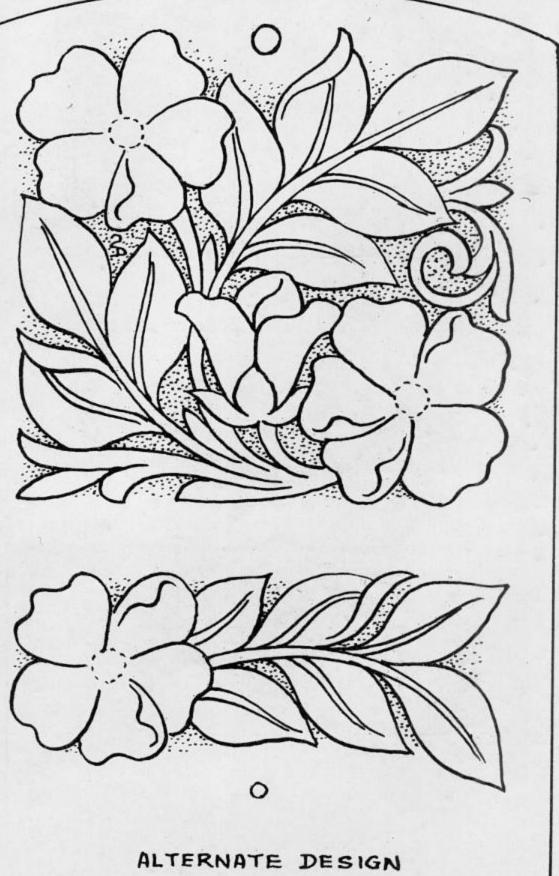


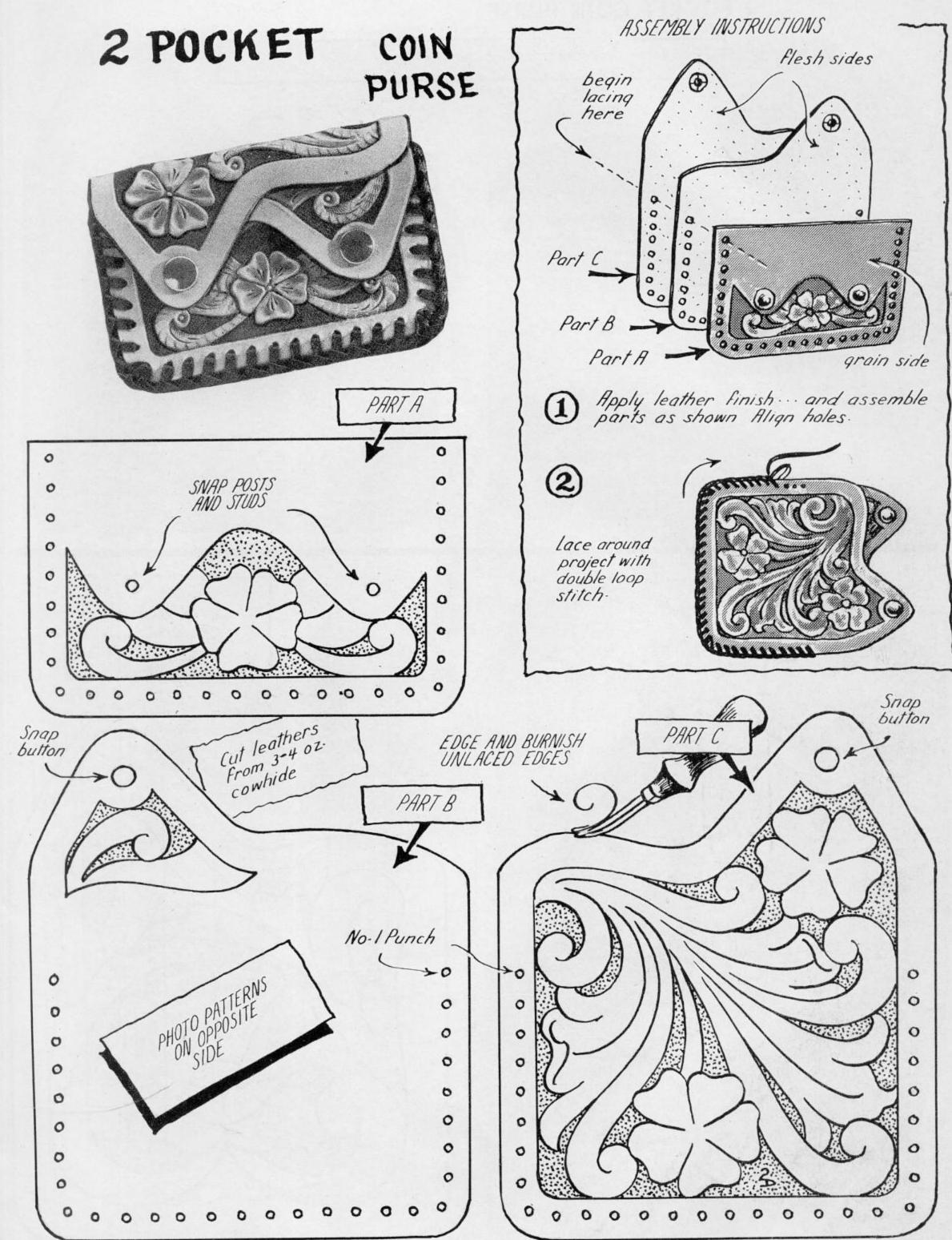
Lace the coin keeper assembly to the purse at bottom edge only, with running stitch Secure ends of lace, by lacing over them

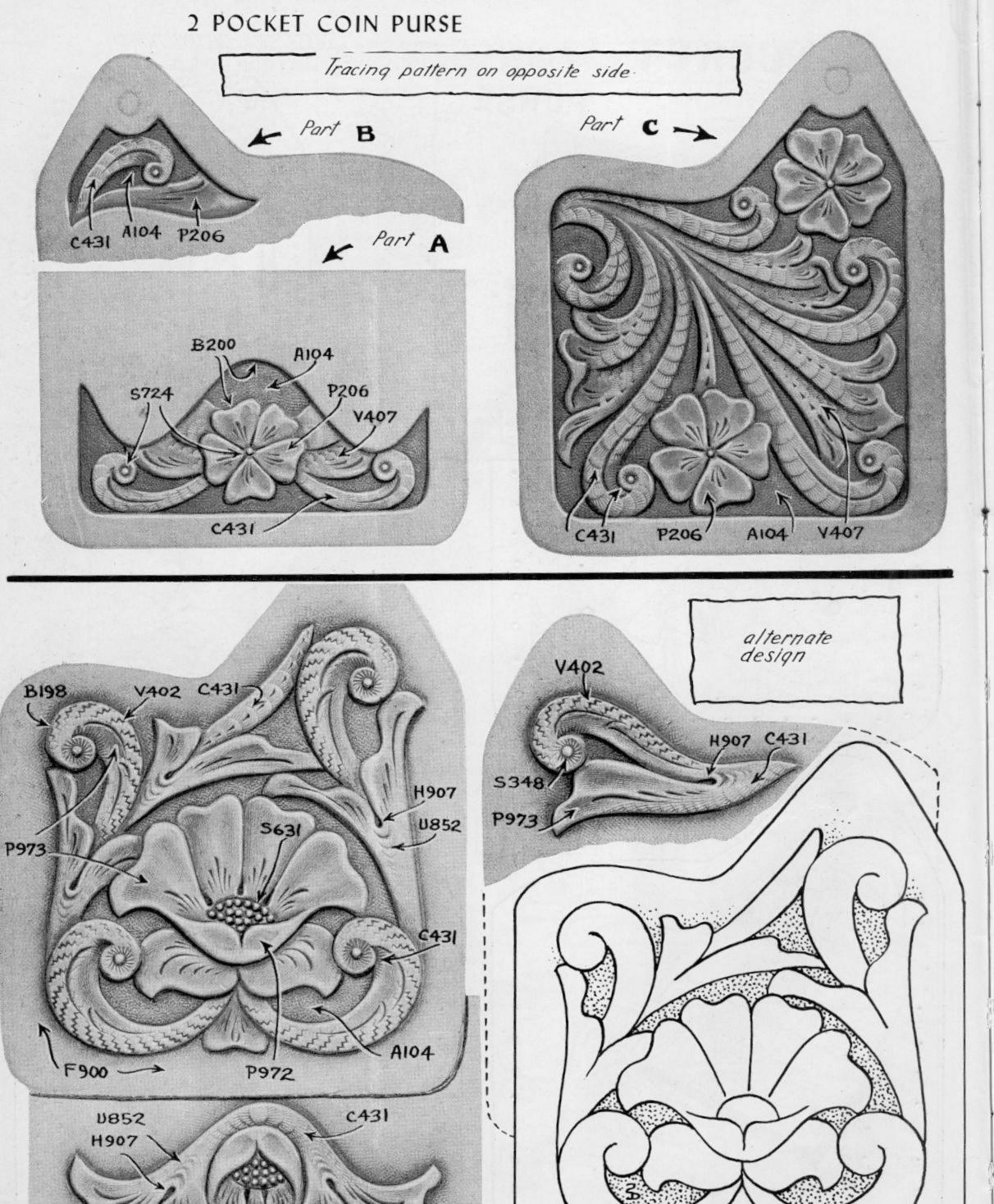


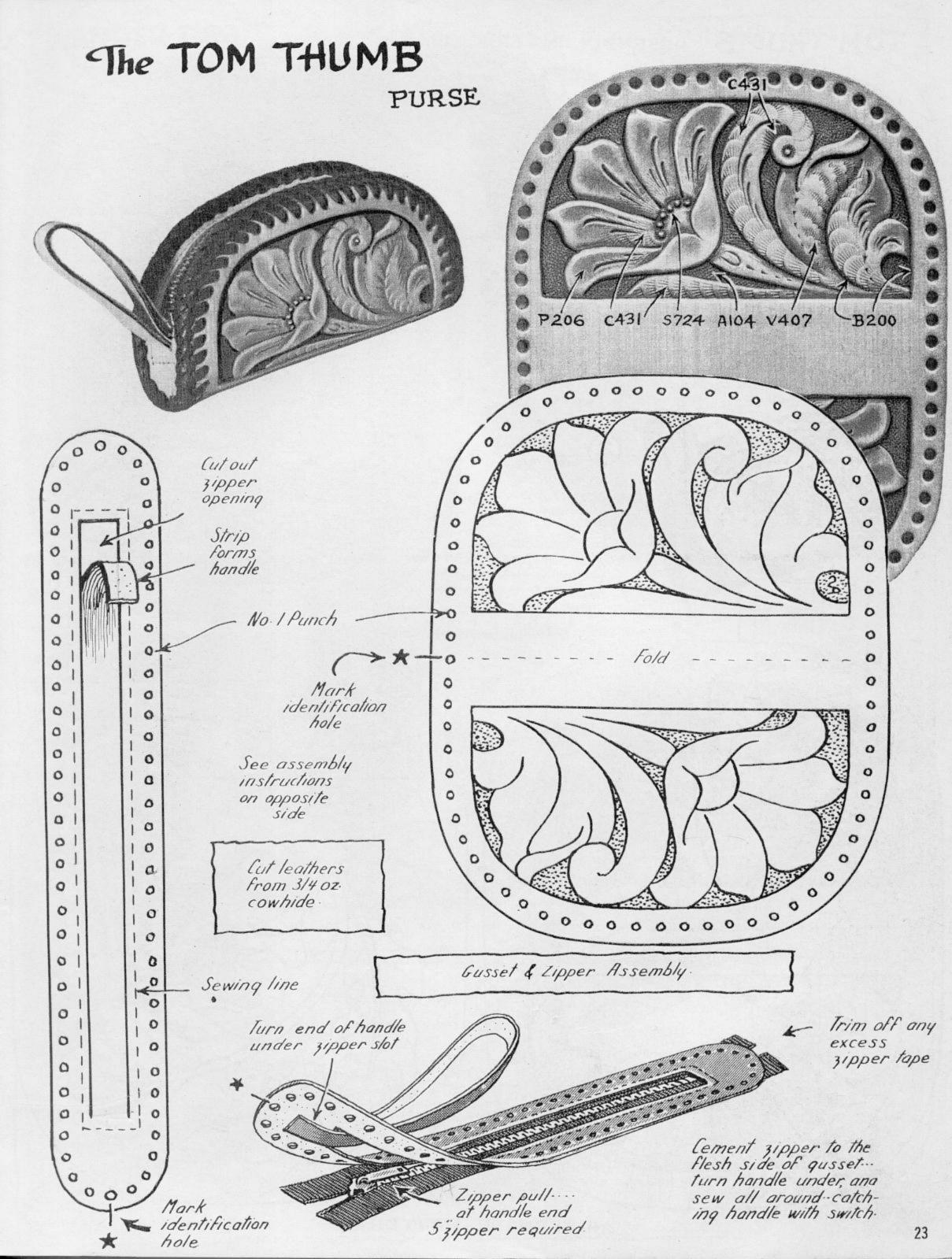
Begin lacing at side of coin Keeper pocket as shown above Lace completely around with Single or Double Loop stitch NOTE: If lining is to be used in purse cement in place before step 2. Punch holes



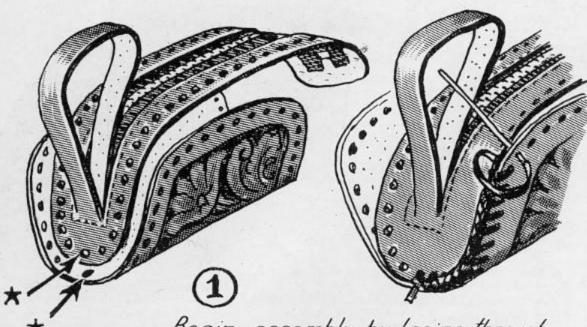






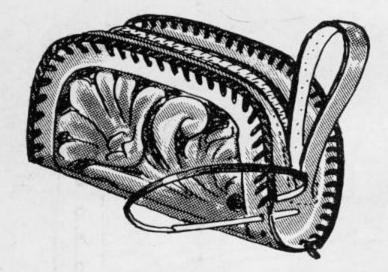


## TOM THUMB ASSEMBLY INSTRUCTIONS

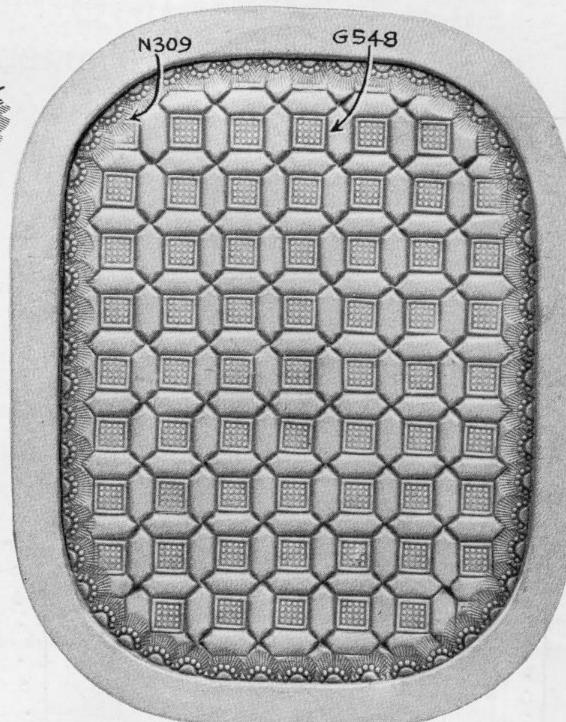


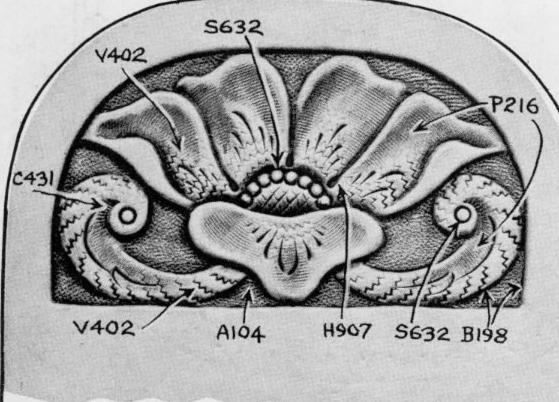
Identification holes

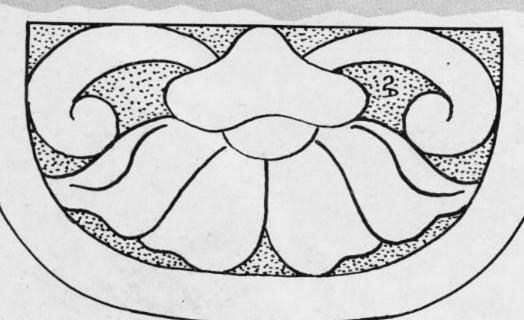
Begin assembly by lacing through identification holes (see patterns) fold purse as shown and hold in semi-folded position as you lace Lace with Double loop stitch

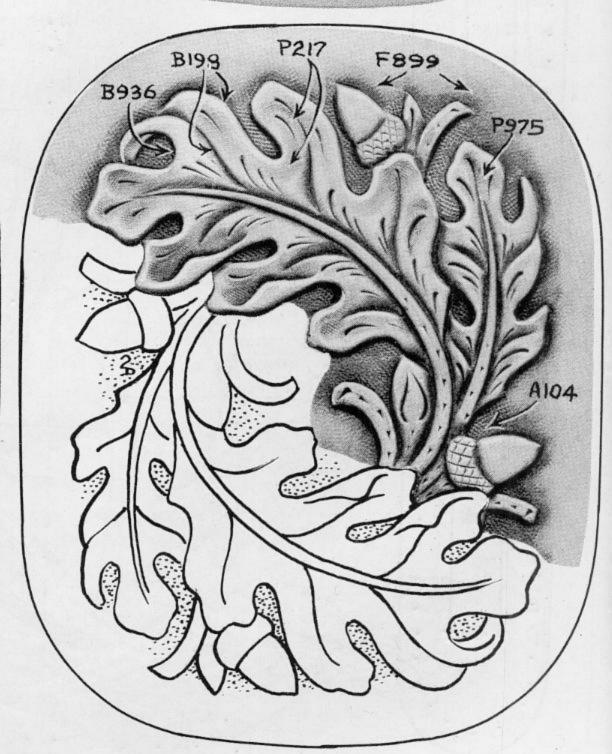


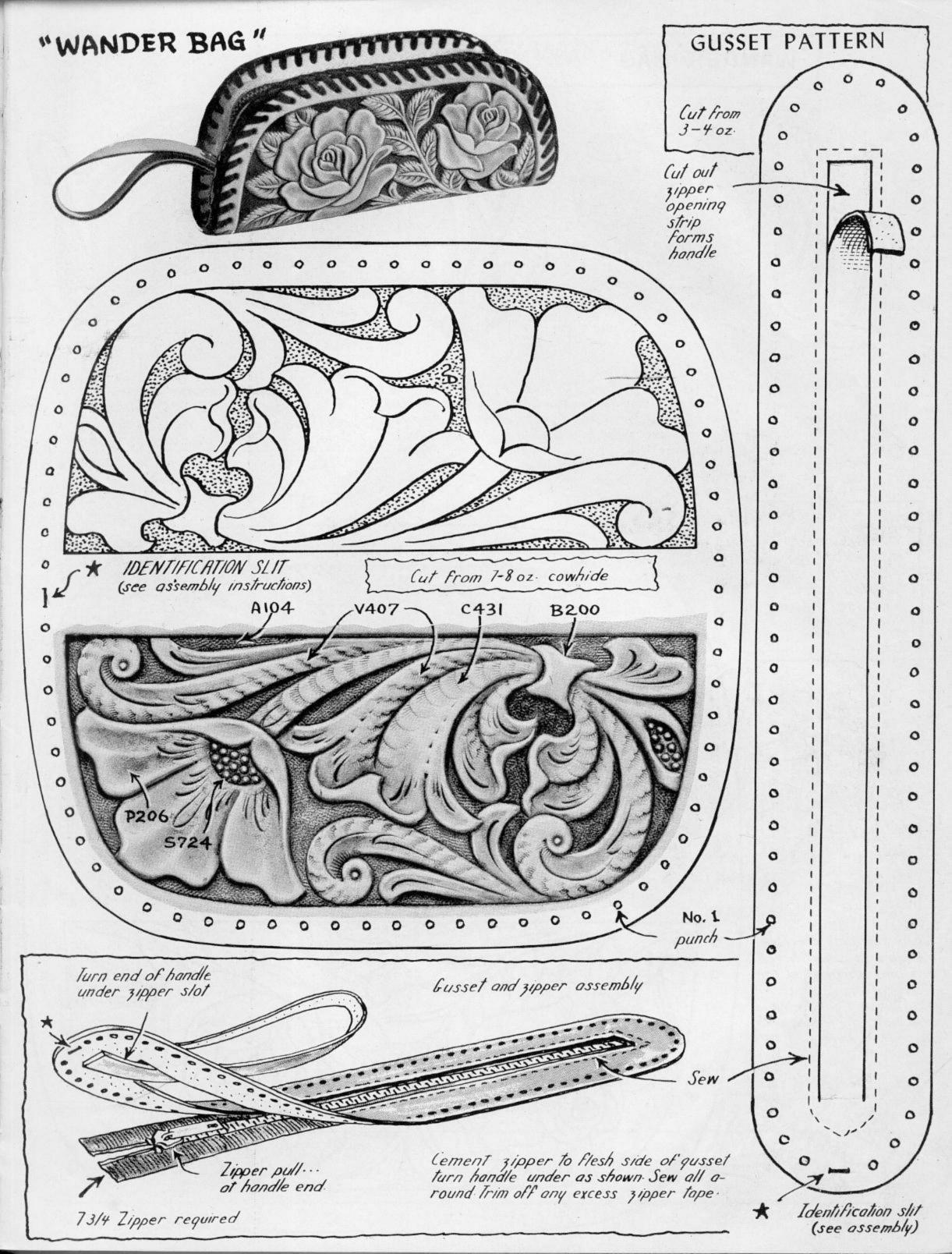
Continue
lacing around
project to point
of origin End
lacing in the
prescribed
manner Apply
leather dressing



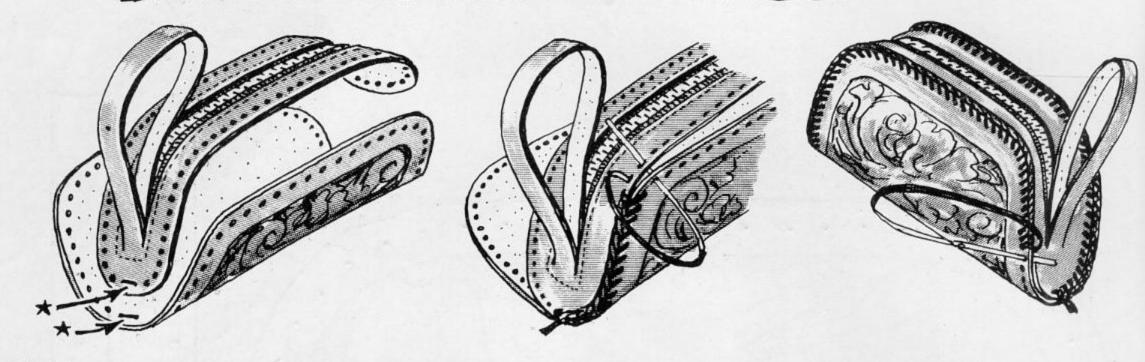








#### WANDER BAG ASSEMBLY INSTRUCTIONS



Identification slits-

Carve and stamp design Dye or colour, if desired Begin assembly by aligning the identification slits (see potterns) Begin lacing in these holes study illustrations above.

P236

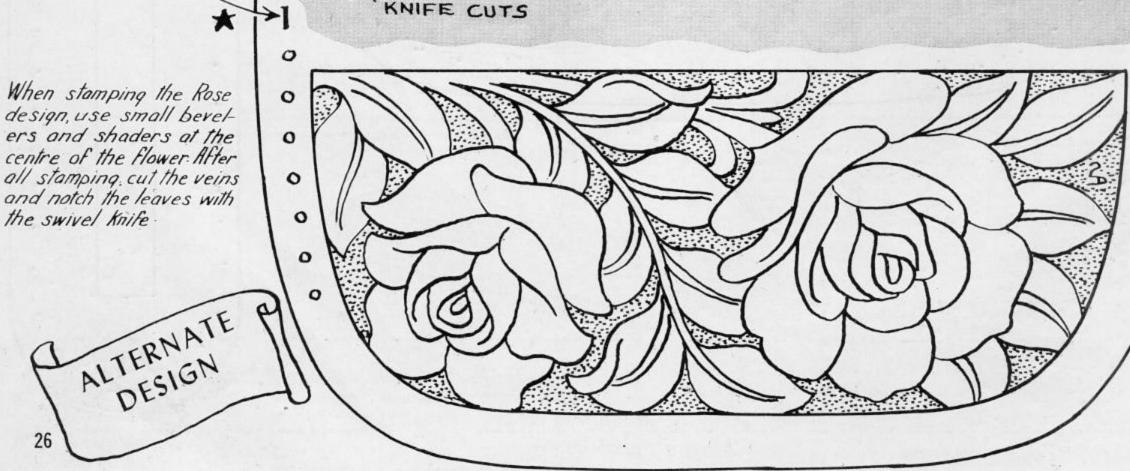
Continue lacing around the project lace with double loop stitch. Apply your favourite leather finish.

F976

See opposite side for cutting patterns and qusset assembly.

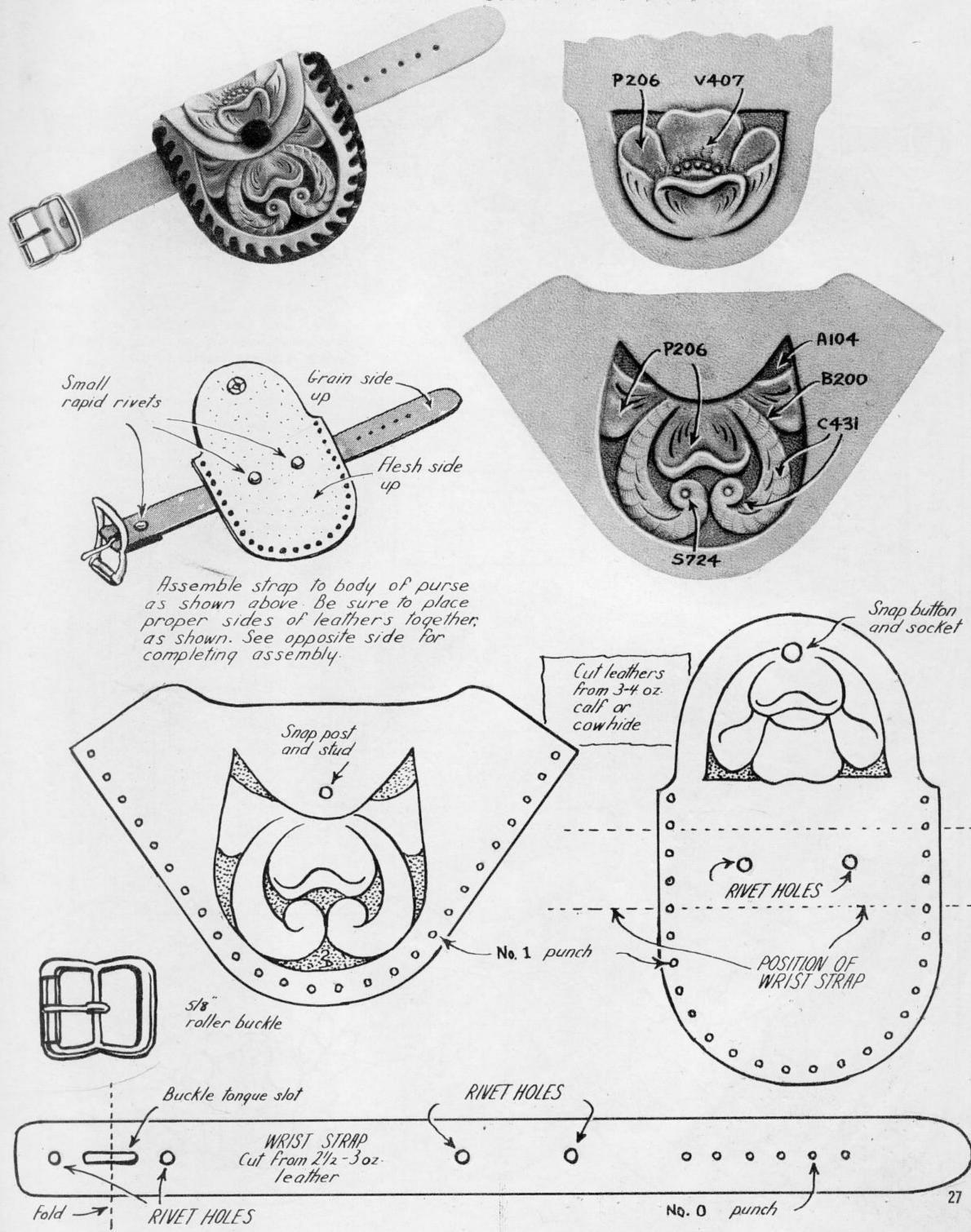
Punch the identification slit with 1/8 thonging chisel

ers and shaders at the centre of the flower After all stamping cut the veins and notch the leaves with the swivel Knife

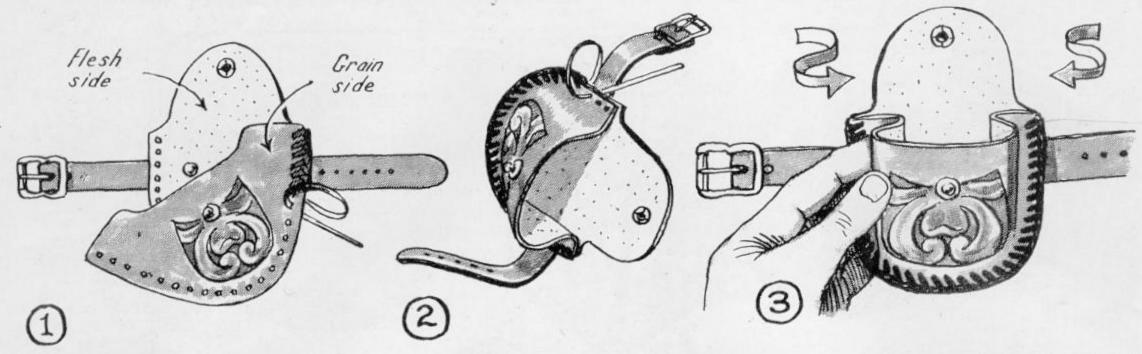


A104

## CURIST CHANGE PURSE



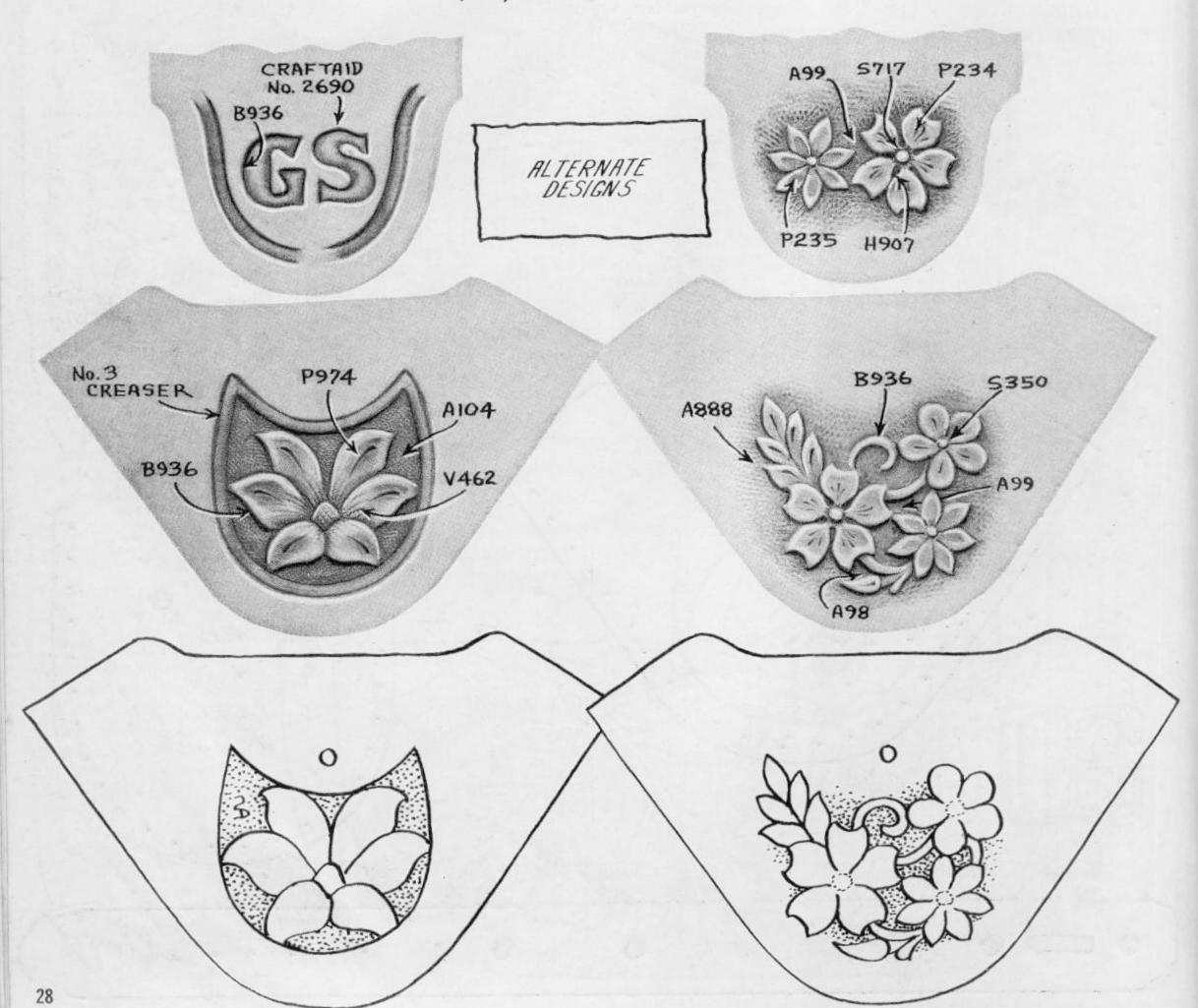
#### WRIST CHANGE PURSE - ASSEMBLY INSTRUCTIONS-

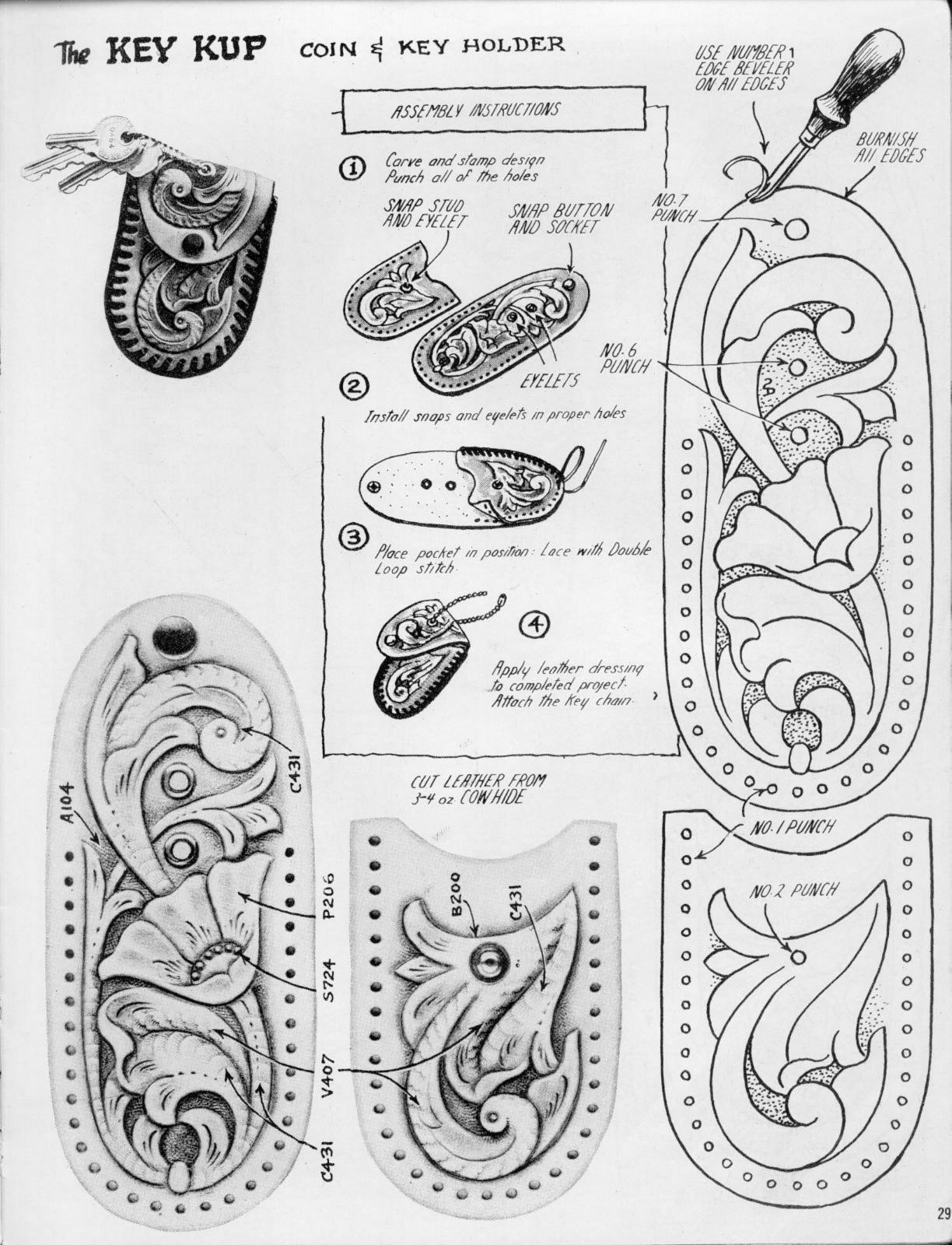


Place Front of change purse on back as shown Begin lacing at side. Use whip stitch or Single Loop stitch

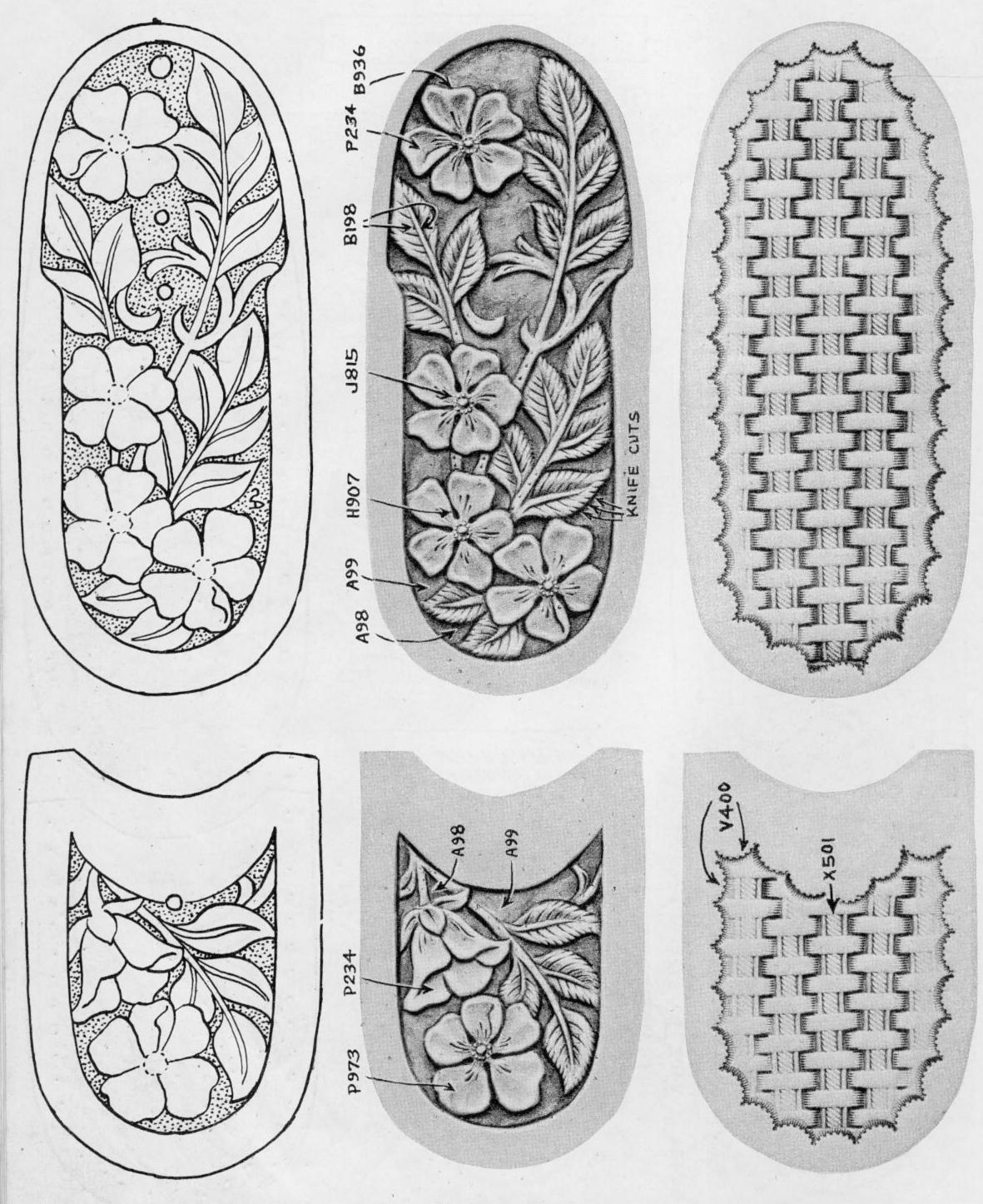
As you lace around purse, front will bulge out as it is larger Be sure not to skip any holes.

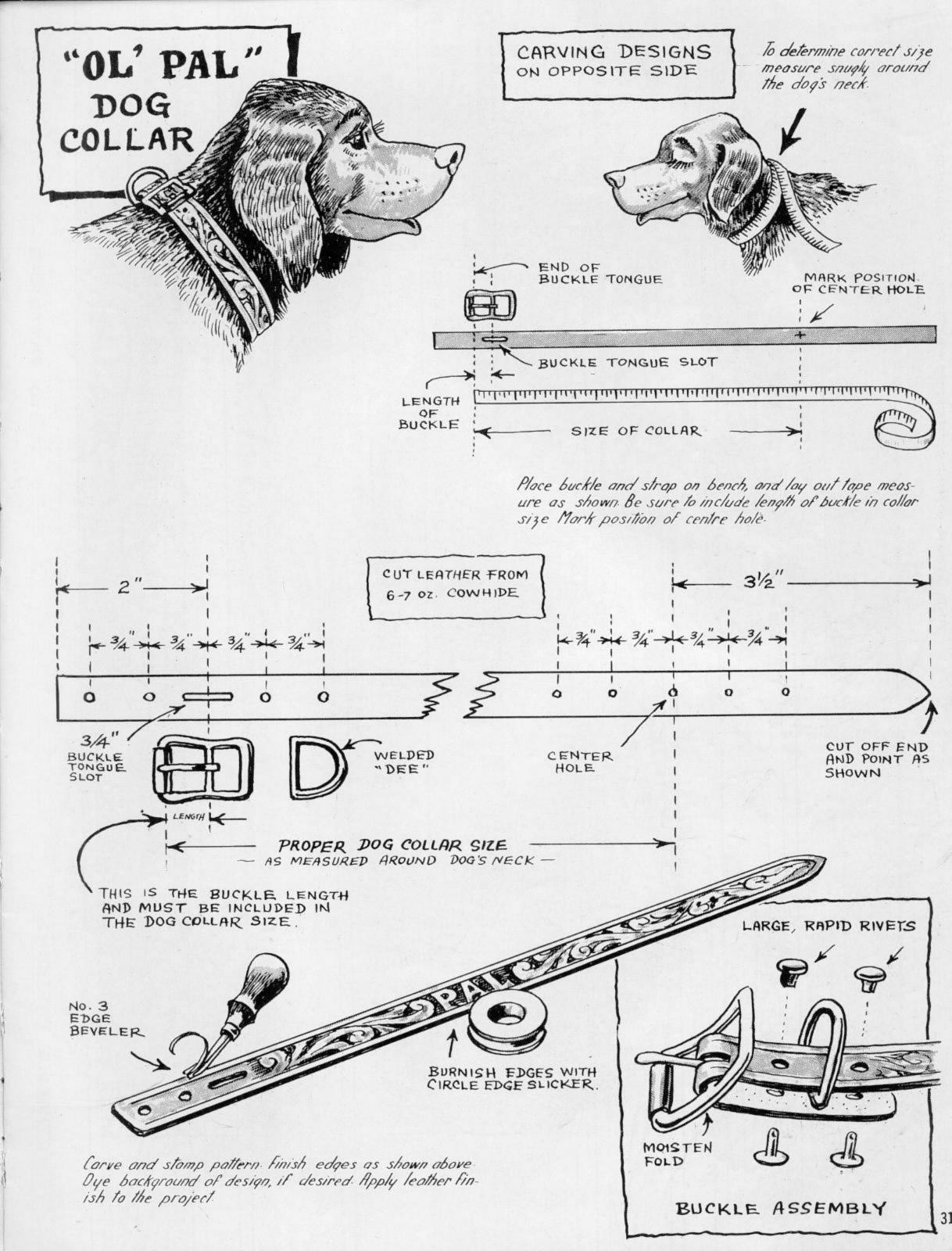
After purse is laced dampen the front leather and form the gussets with fingers, as shown Snap flap in place; allow to dry before applying leather finish





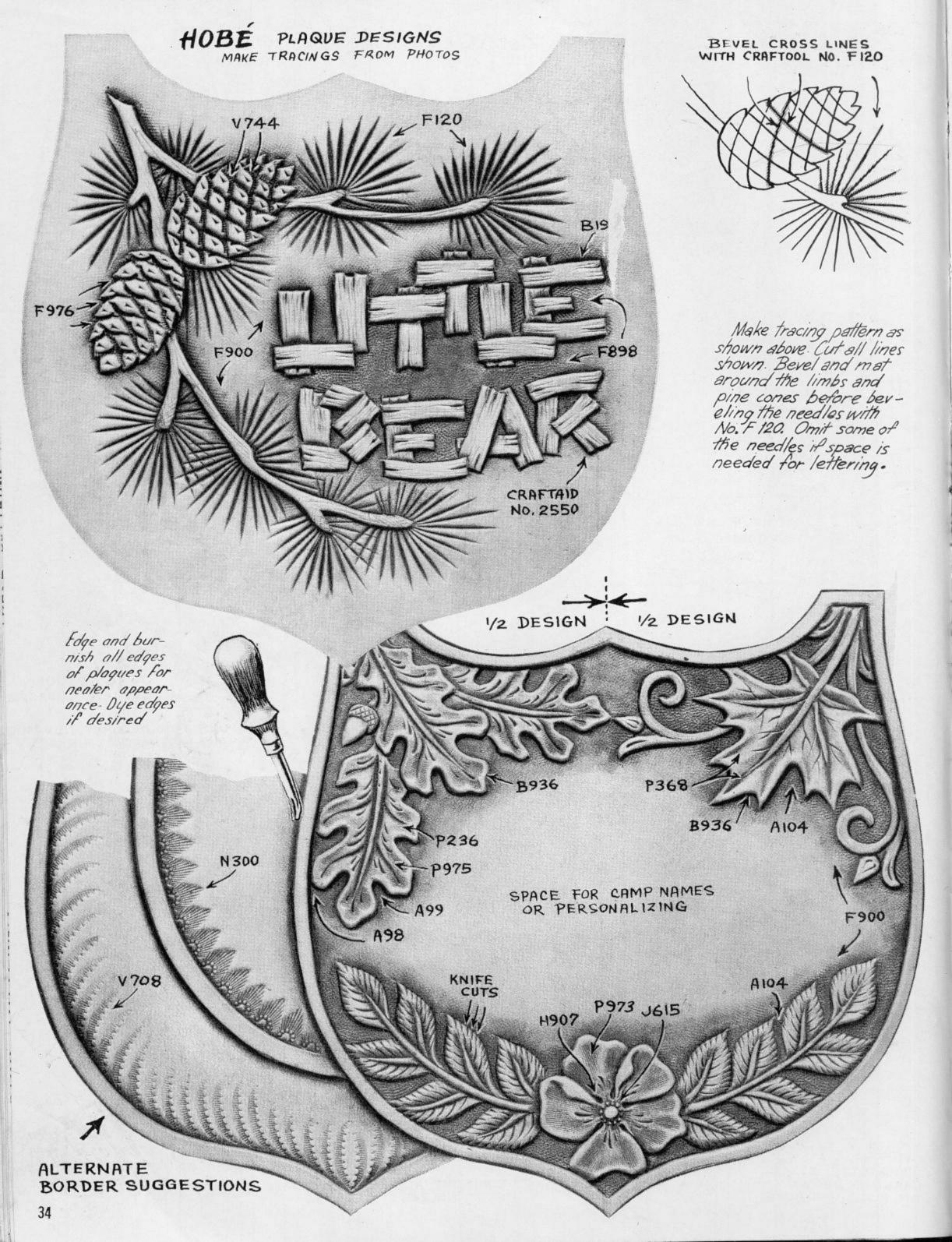
### ADDITIONAL PATTERNS FOR THE KEY KUP







\* HOBÉ -\* CHOCTAW INDIAN WORD MEANING: "FRIEND" PLAQUE 5724 A104 P206 SPACE FOR CAMP NAMES OR PERSONALIZING B200 P206 V407 C431 CUT PLAQUES FROM 6-8 oz. COWHIDE CRAFTOOL F898 F900 ADJUSTABLE CREASER USE FOR DECORATIVE WORK AND VARYING BORDER LINES THE WILL COLOURED DYES F898 Add colour and sparkle to your Hobe plagues with spirit or cova dyes Sky: blue-Water: blue green - Trees: varing shades of green. Snow in mountains: white, etc. Dye your camp colours. B198 SILHOUETTE STYLE CRAFTAID ALPHABETS USED: No. 2660 No. 2690 CARVING SHOWN ON PLAQUE ABOVE. 33



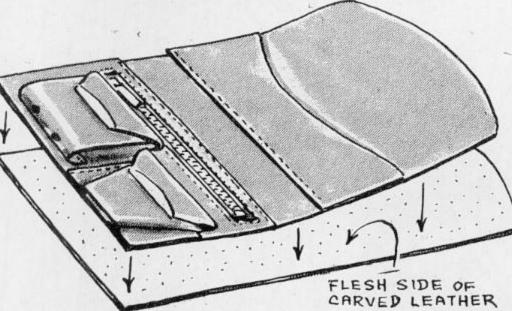
# "Junior Miss"

# CLUTCH



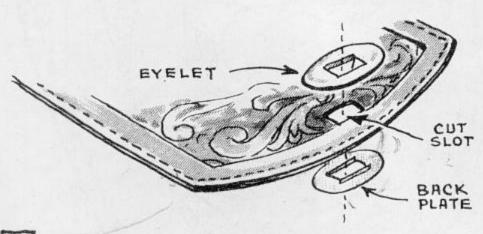
#### ASSEMBLY INSTRUCTIONS

After all carving and stamping install bag clasp anvil before cementing bag to lining. Complete assembly of all interior parts.



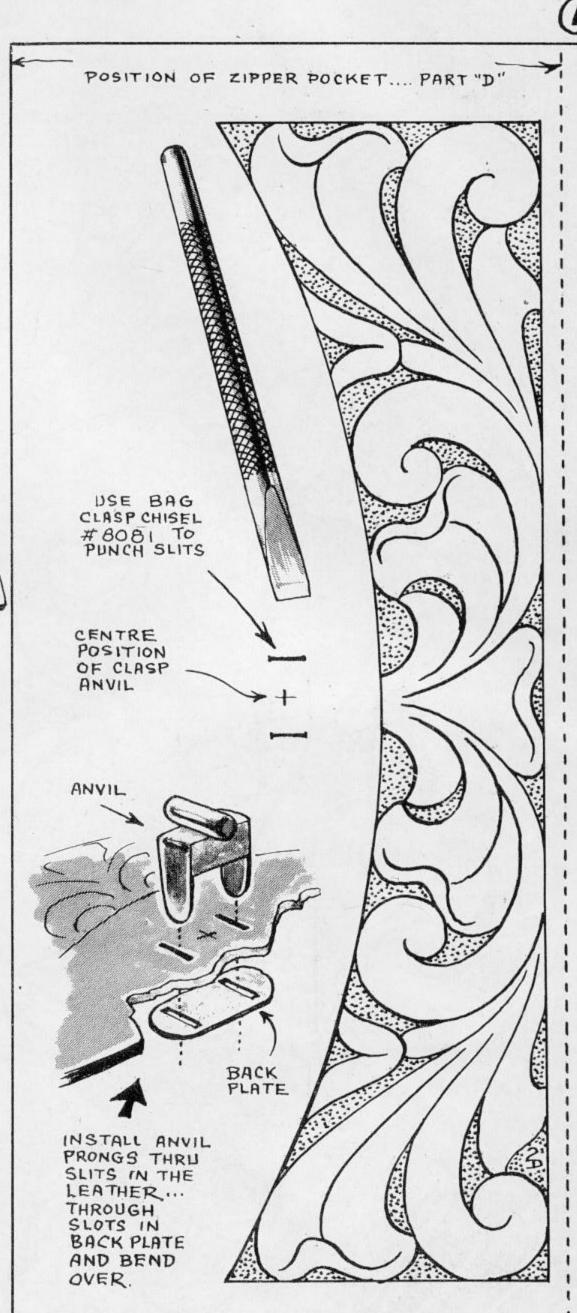
[2] Cement bog lining assembly to carved leather.
Trim off any excess lining leather.

Punch lacing slits or lacing holes, as suggested on adjoining page (see pattern). CAUTION: Use care when punching holes around pocket assembly. Use a block of wood under edge, or lay work on edge of bench if punching the slits... To avoid punching bottom of wing insert cover

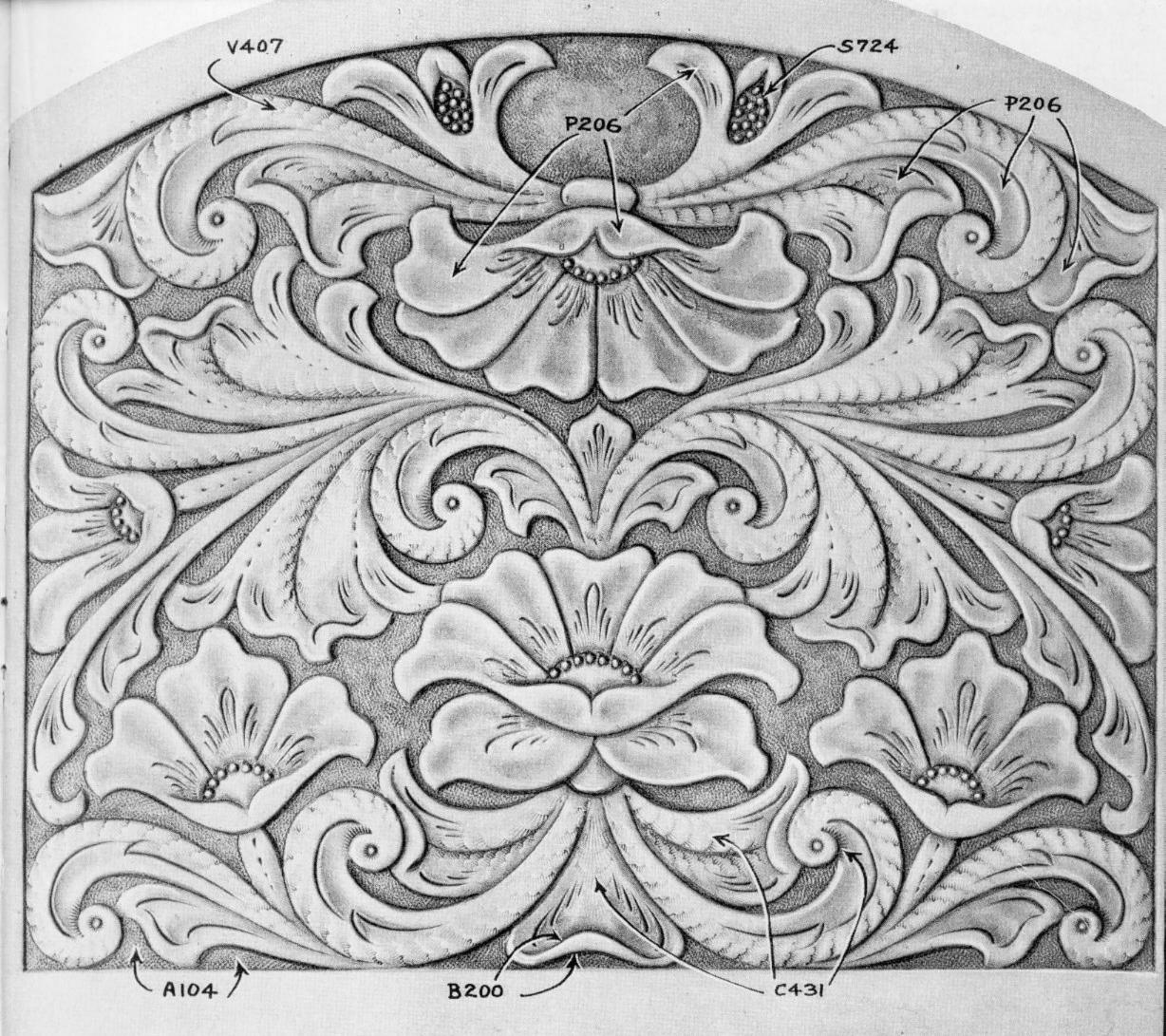


4 Install bog clasp eyelet.

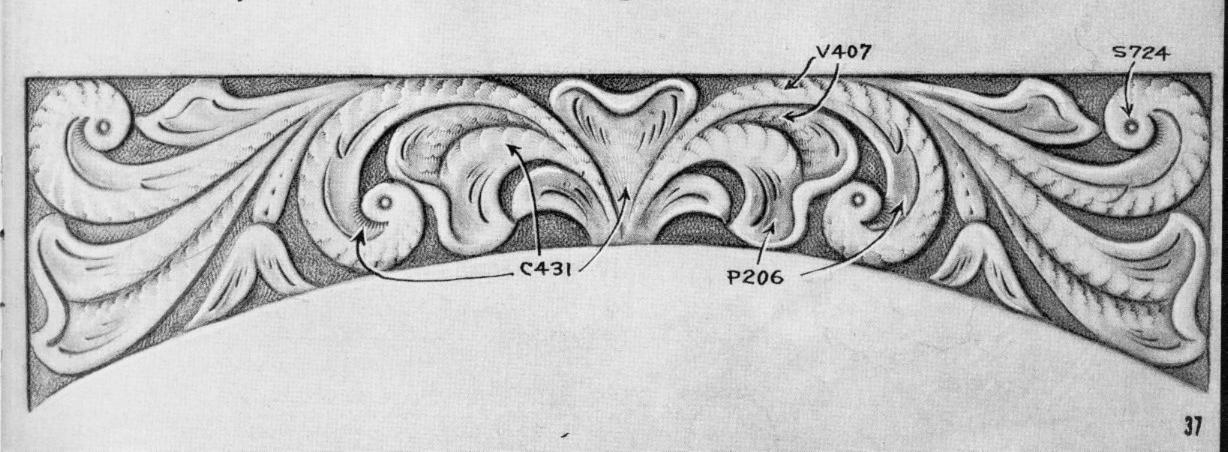
Lacing completely around purse with Double Loop stitch Begin lacing at end of purse (opposite flap).

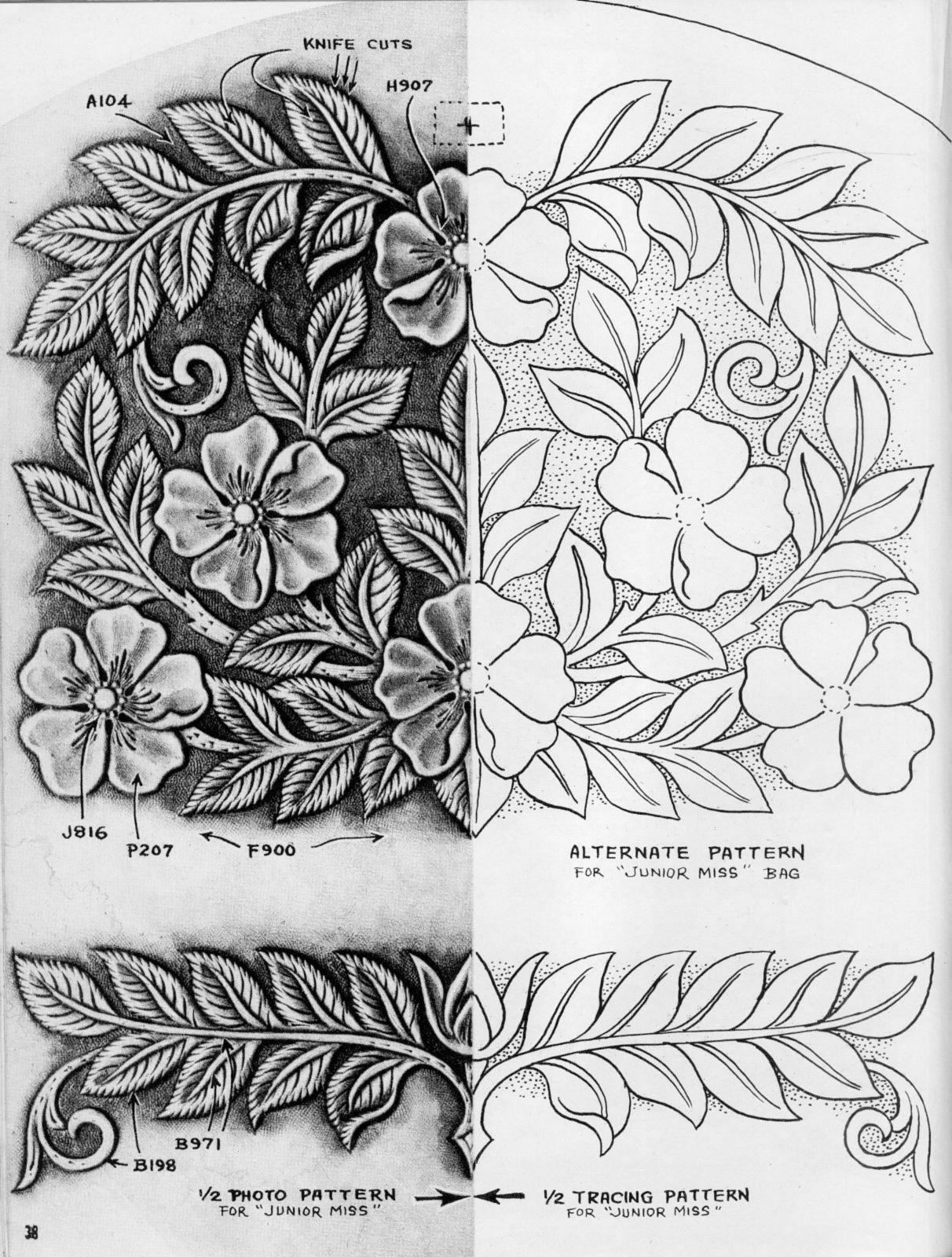






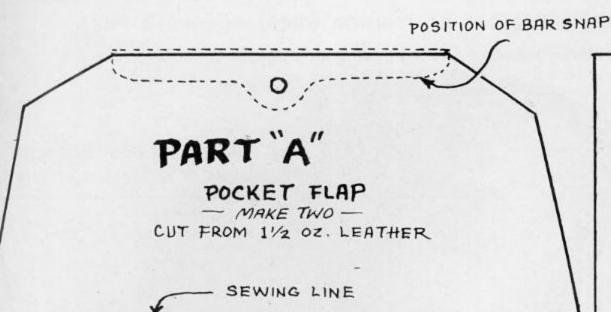
# PHOTO PATTERN FOR "Junior Miss"

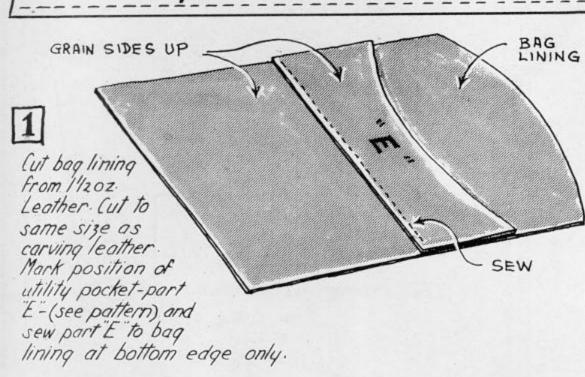


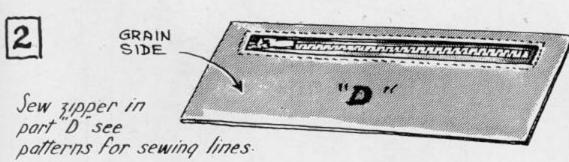


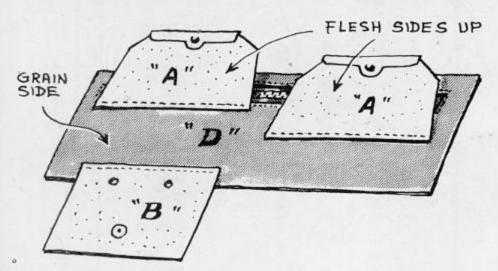
#### "JUNIOR MISS" CUTTING PATTERNS

AND ASSEMBLY INSTRUCTIONS
FOR MAKING YOUR OWN INTERIOR PARTS

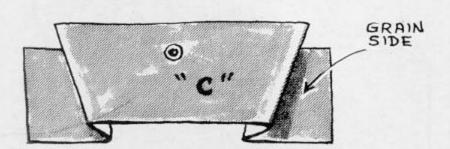




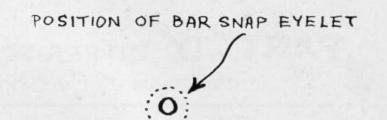




Sew part "A" and part "B" to part "D at edges indicated see patterns for proper locations. Be sure to install all snap parts before assembly.



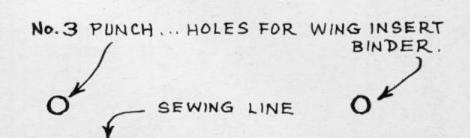
Moisten fold lines of part "C" and fold as shown Press flat with Bone folder, or tap with hammer

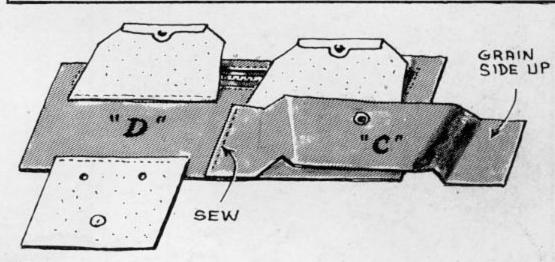


### PART "B"

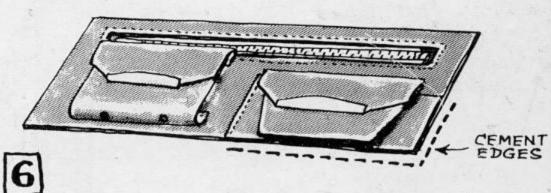
WING INSERT COVER

- MAKE ONE 
CUT FROM 1/2 OZ. LEATHER

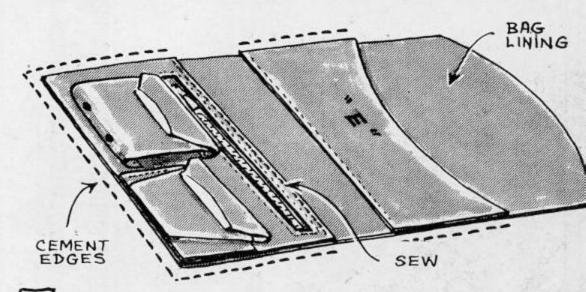




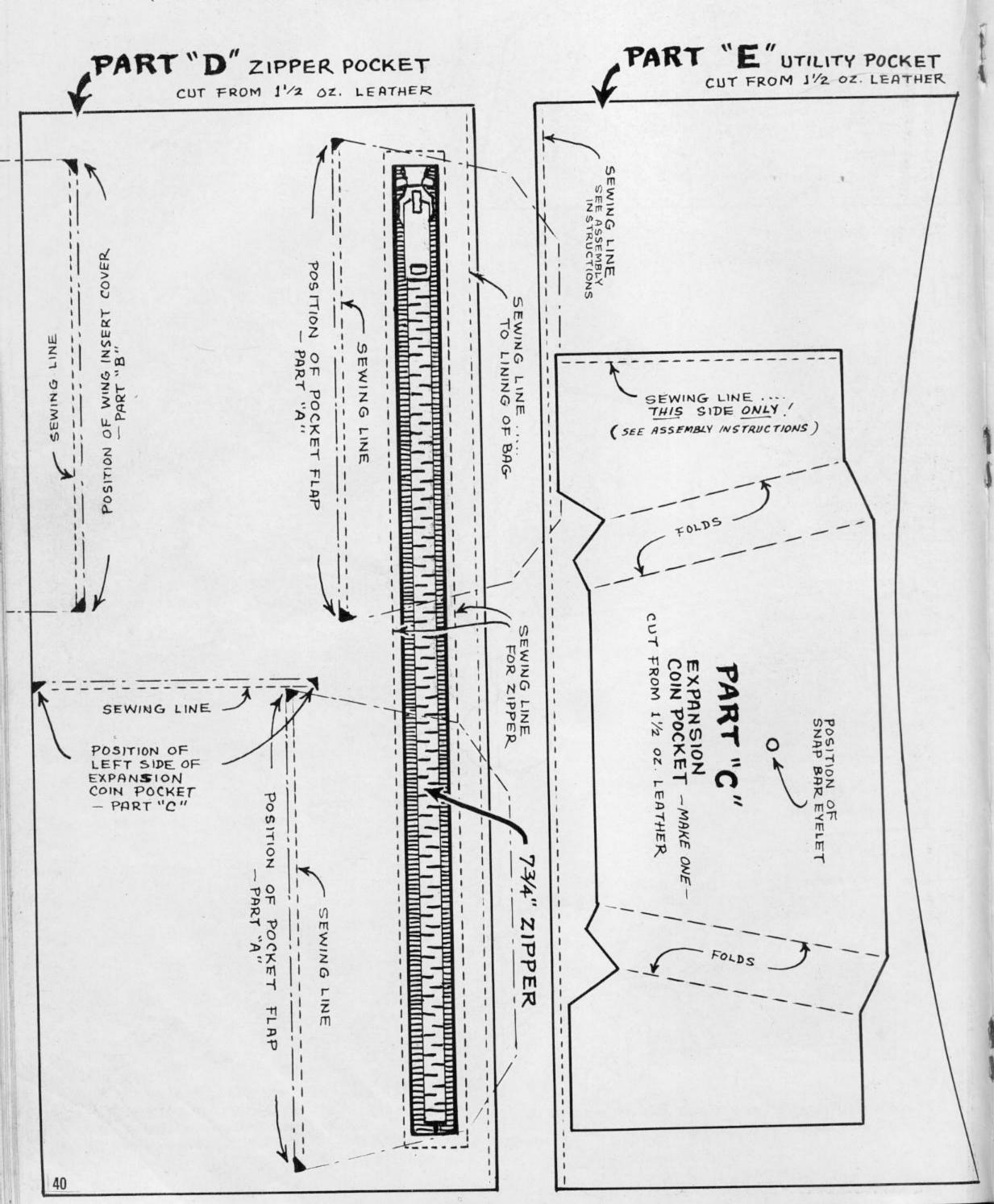
Place part "C" in position, on part"D, and sew the left side only, as shown



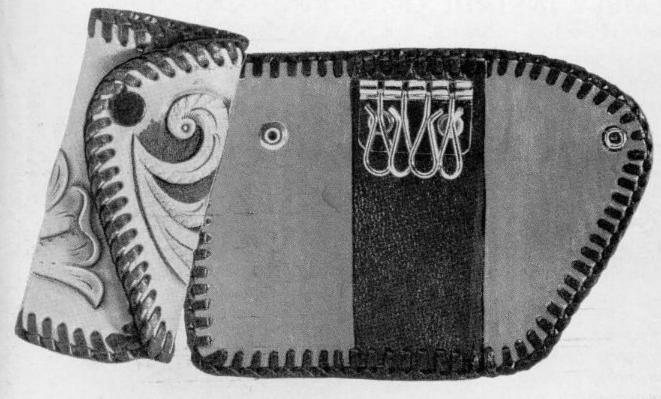
Cement edges of expansion pocket to part D'indicated by heavy broken line). Snap flap in place.



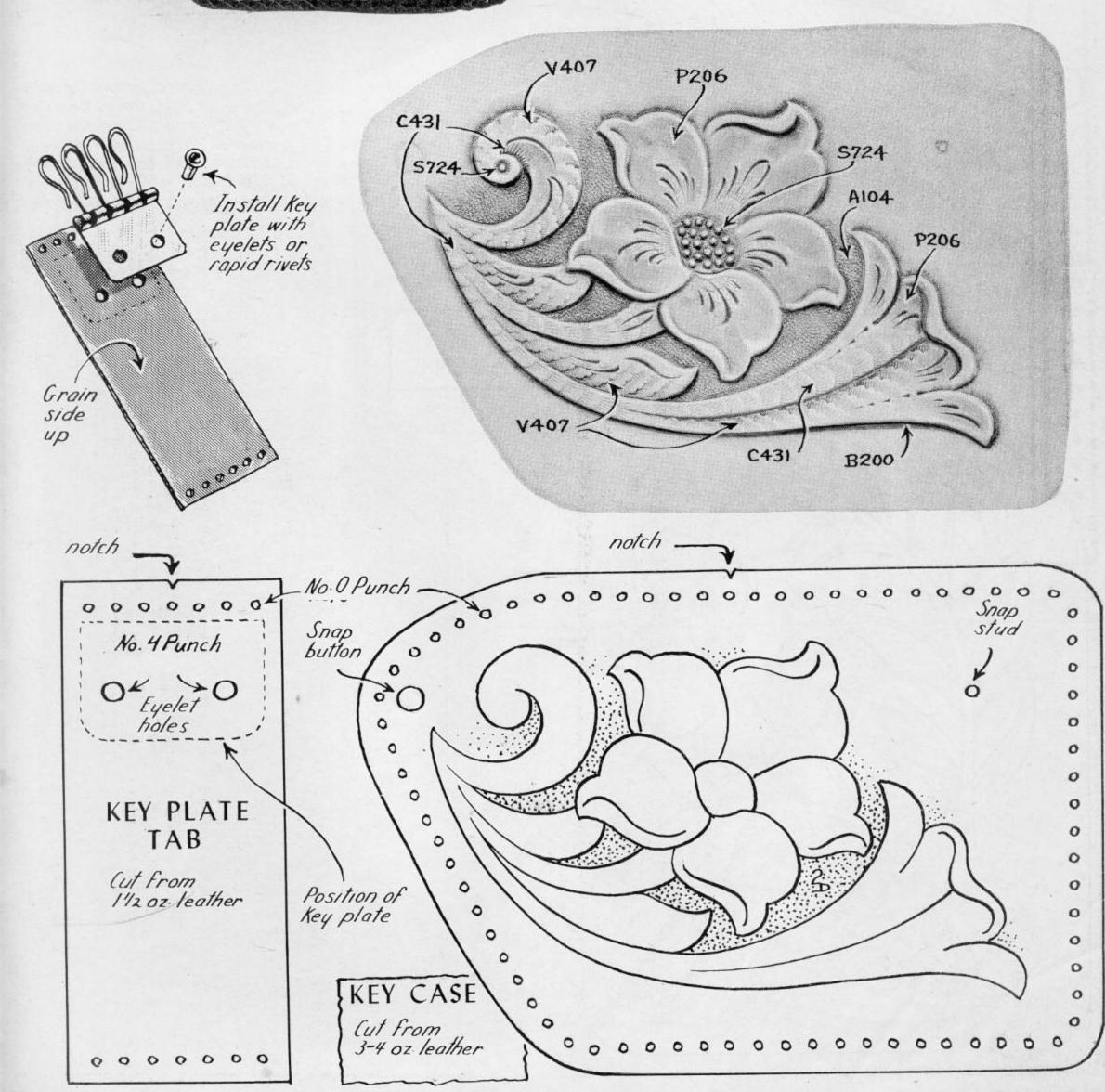
Place assembled unit (from step 6) in position on bag lining and sew to bag lining. Cement all edges (indicated by heavy broken line) to bag lining. The "Junior Miss" interior is ready to assemble to carved body of bag.



# 4.HOOK KEY CASE

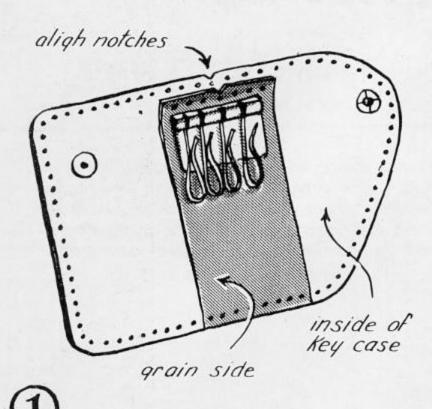


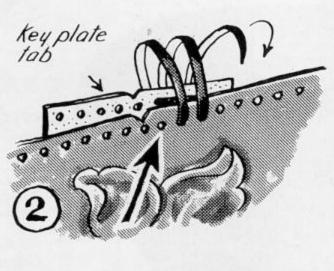
NOTE: For those wishing to carve their projects. Use one of the designs presented Cut leather from 3/4 oz. cowhide If lining is desired, Cut from skiver or 1/12 oz. leather. Cement to carved back before assembly.



#### 4 HOOK KEY CASE

#### ASSEMBLY INSTRUCTIONS





lace through corner holes twice.

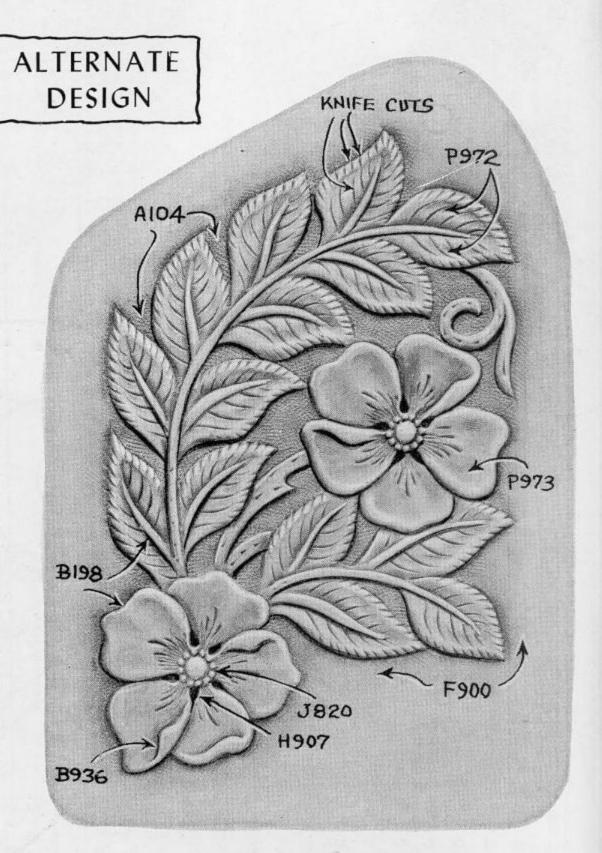
Starting end of lace is secured by burying between leathers when using the whip stitch. Pull each stitch tight as you go



Place Key plate tob assembly in position, aligning notches and holes at top and bottom

When using whip or single loop stitch, always begin at double thickness of leathers, so lacing can end between leathers. lace around project. Lace through last hole, coming out between leathers. Run end of lace under several stitches of Key tab. Pull tight, cut off excess, and tap lacing flat with hammer.





Kangaroo KEY CASE

6 HOOK KEY PLATE WITH "KANGAROO" POCKET

ASSEMBLY IN-STRUCTIONS ON OPPOSITE SIDE



BUTTON POCKET FLAP CUT FROM 1/2 OZ. LEATHER

CENTRE "NOTCH"

PREPARE KEY CASE BACK AS FOLLOWS:

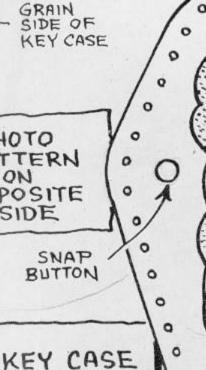
- CARVE AND STAMP THE DESIGN.
- CEMENT LINING TO FLESH SIDE OF BACK. TRIM OFF EXCESS.
- PUNCH ALL HOLES ... INCLUDING LACING HOLES.
- INSTALL SNAPS.
- INSTALL KEY PLATE.

OK POCKET CUT FROM 1/2 OZ. LEATHER > O - SNAP STUD NOTE: POSITION OF SNAP IS CLOSER TO TOP OF POCKET ... THAN THE BOTTOM. 000000000000000000

NO. 1 PUNCH

POSITION OF KEY PLATE

"NOTCH" TO INDICATE BOTTOM OF POCKET



SKIVER

GRAIN SIDE OF

PHOTO

PATTERN QN OPPOSITE SIDE

KEY CASE

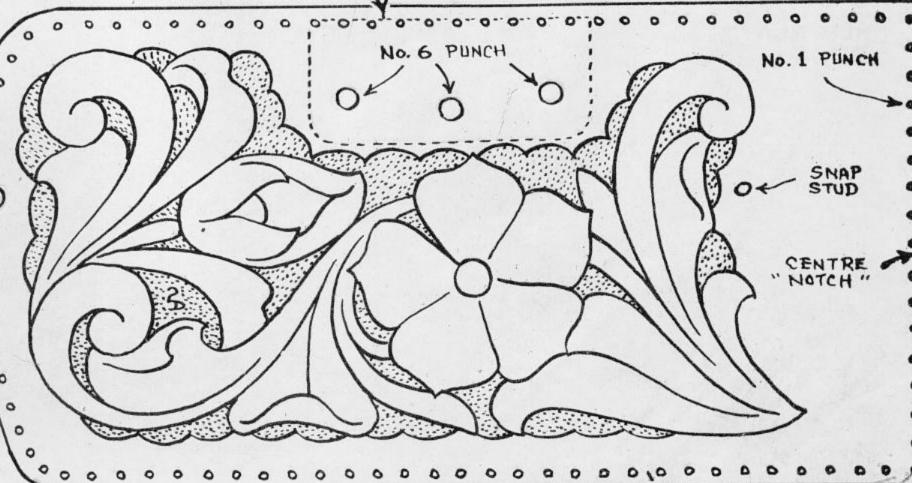
SNAP

CUT FROM 3-4 02. LEATHER

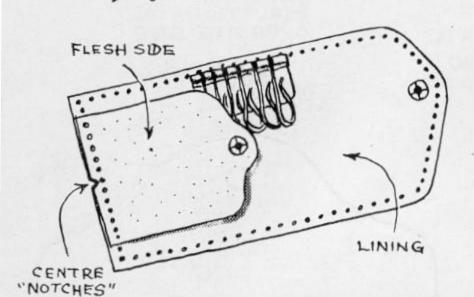
BUTTON

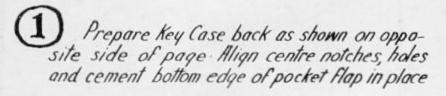
LINING LEATHER

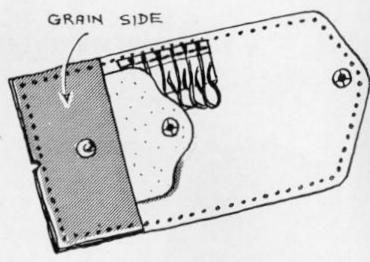
EYELETS



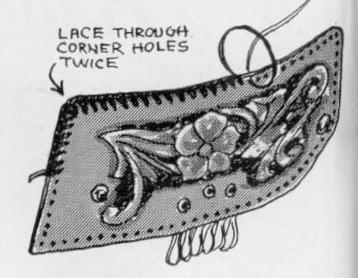
# "Kangaroo" KEY CASE - ASSEMBLY INSTRUCTIONS -





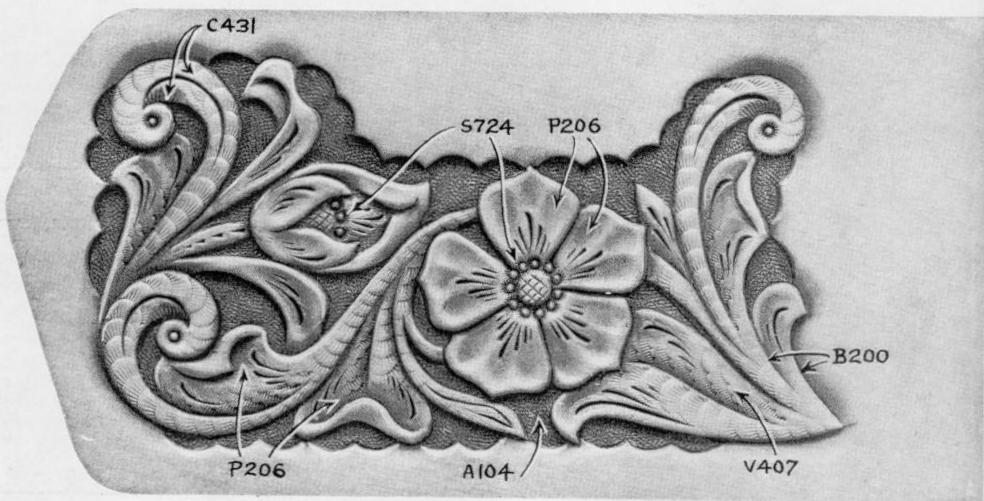


Place Pocket in position and cement around edges. BE SURE to have TOP of pocket next to flap or snaps will not fit properly.

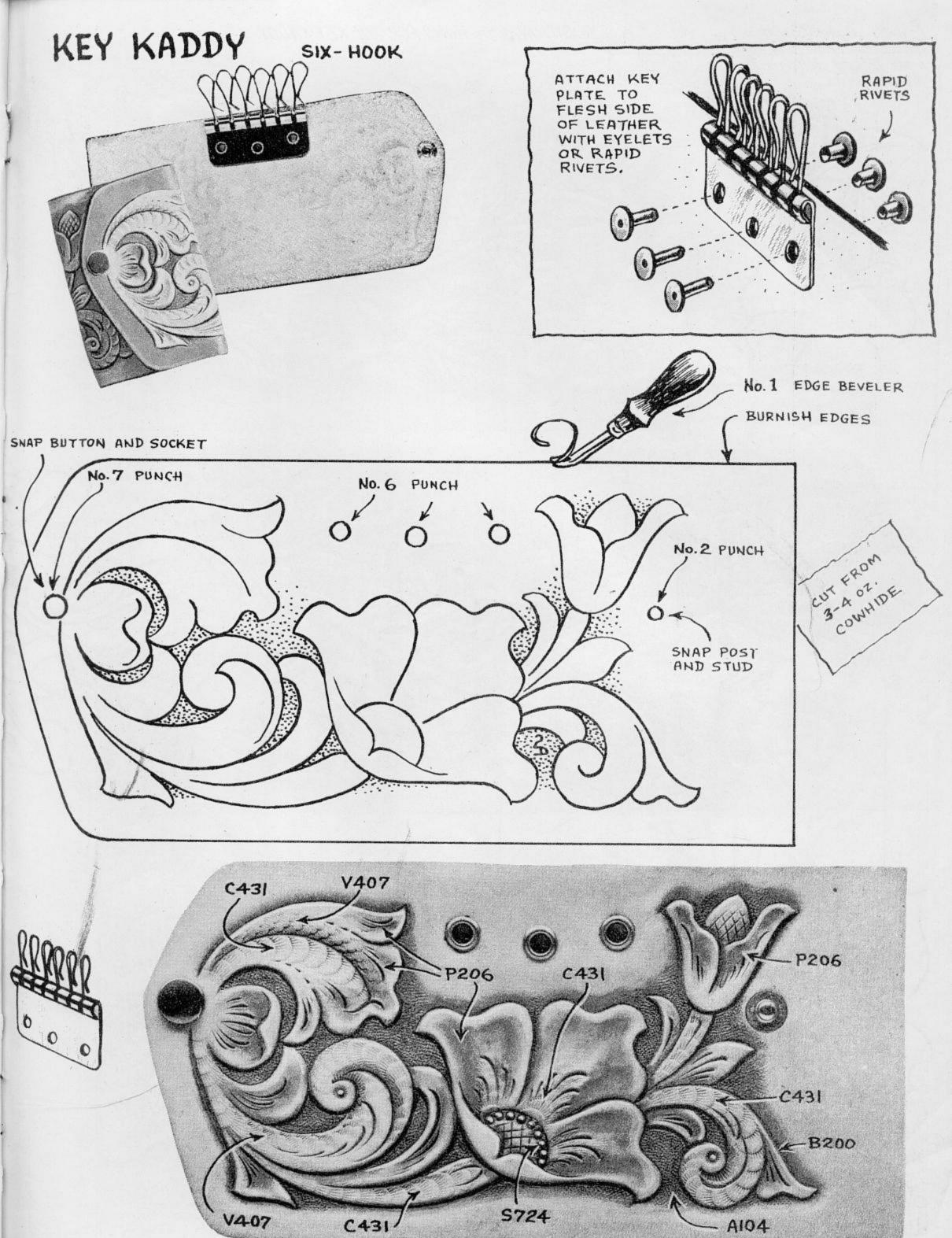


Begin lacing at bottom of pocket lace with Single or Double Loop stitch--completely around Apply dressing.

TRACING
PATTERN
FOR THIS
DESIGN ON
OPPOSITE
SIDE

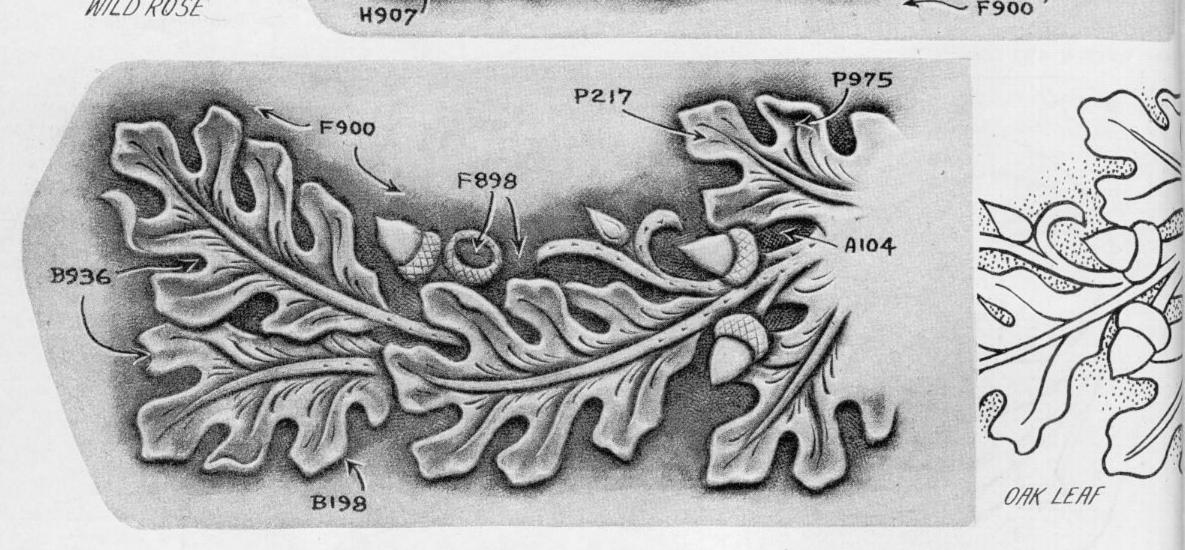


ALTERNATE B936
B198
P975
A104
F898
F900

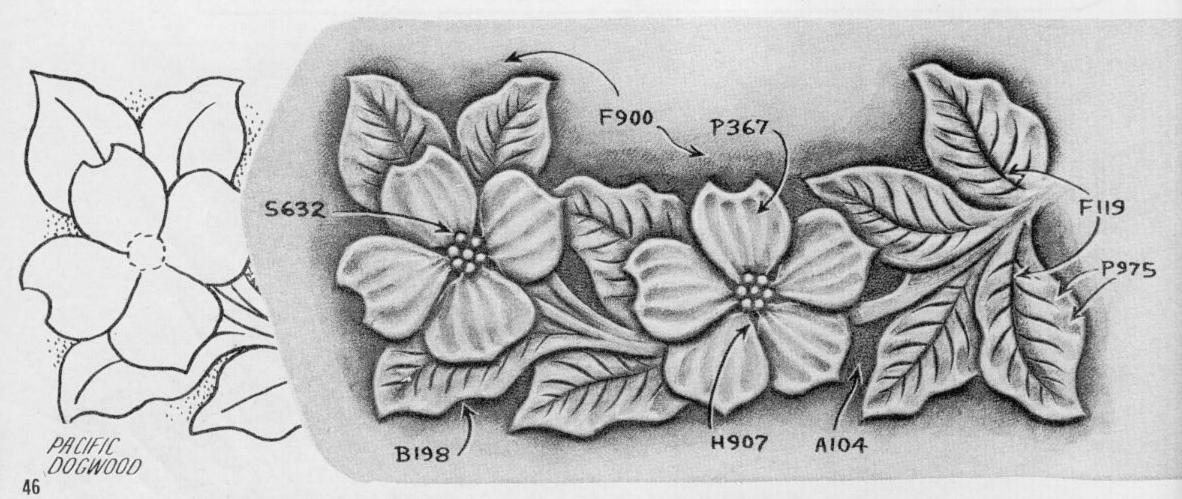


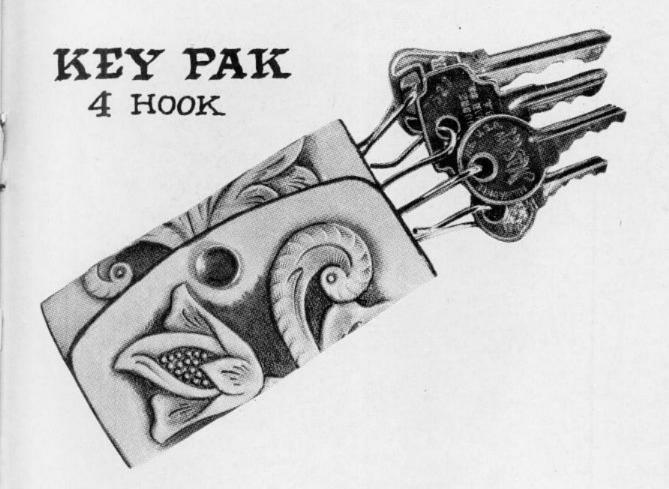
## Tracing segments of design-ings below, show how to make tracing patterns from the photos ADDITIONAL DESIGNS FOR THE KEY KADDY KNIFE CUTS -B936 J820 A104 B198 P215

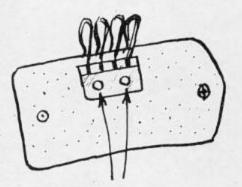
WILD ROSE



- F900

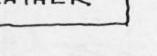


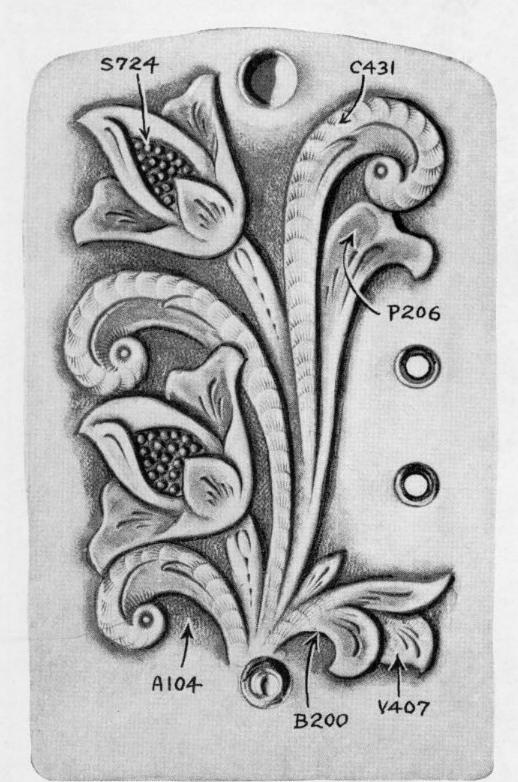


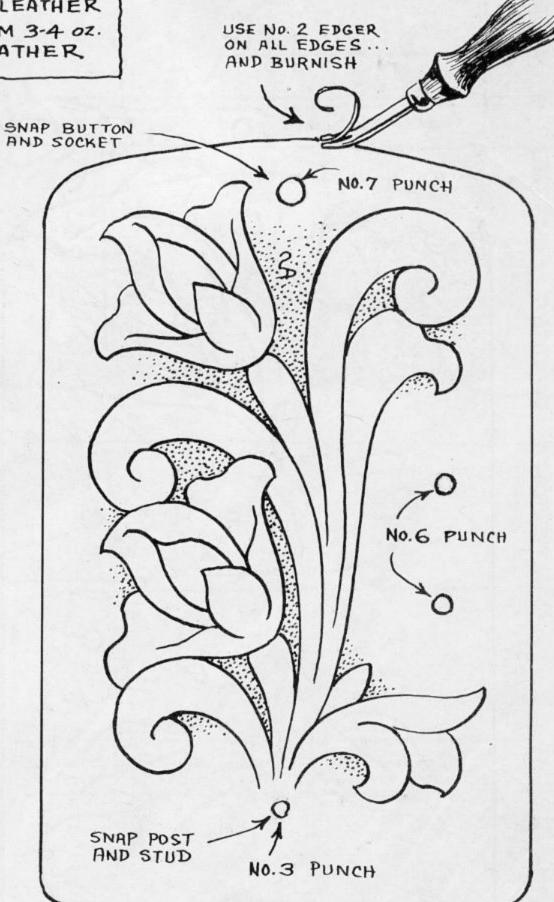


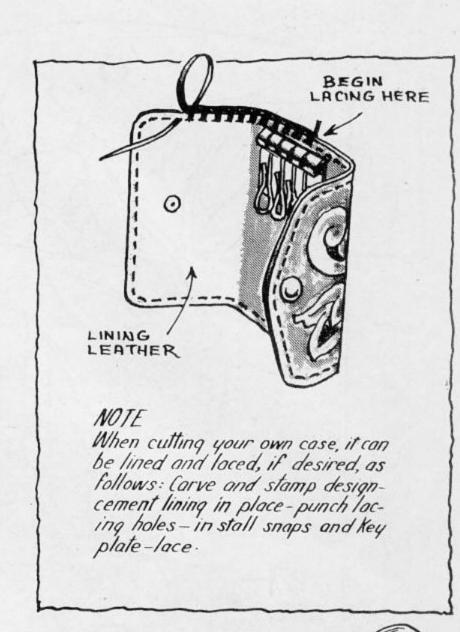
USE EYELETS OR RAPID RIVETS TO ATTACH KEY PLATES

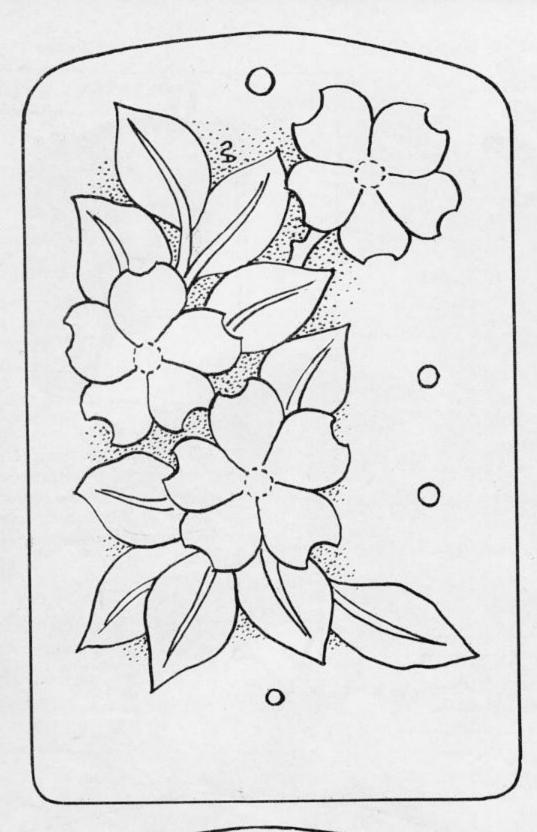
CUT LEATHER FROM 3-4 02. LEATHER

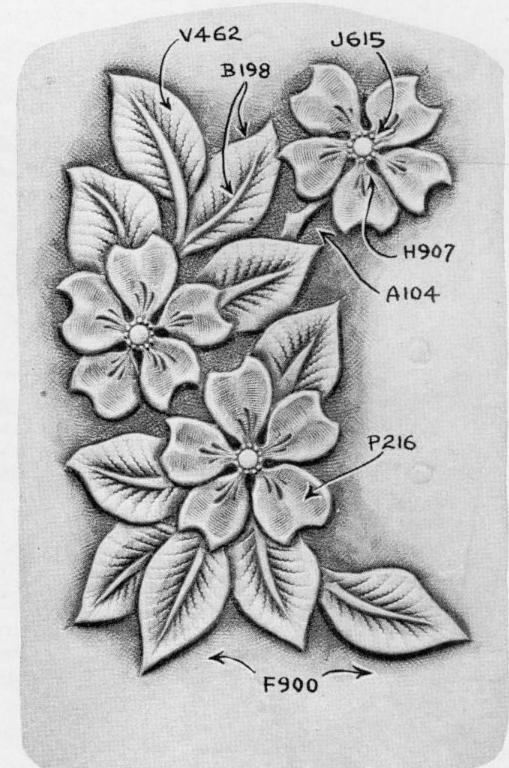


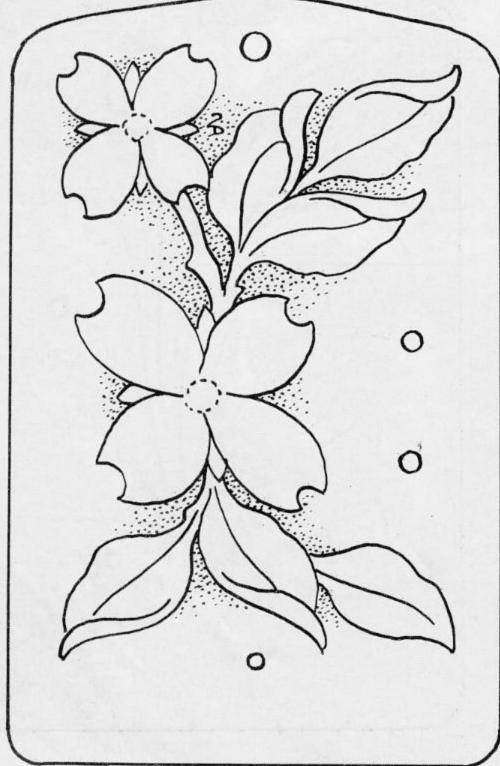


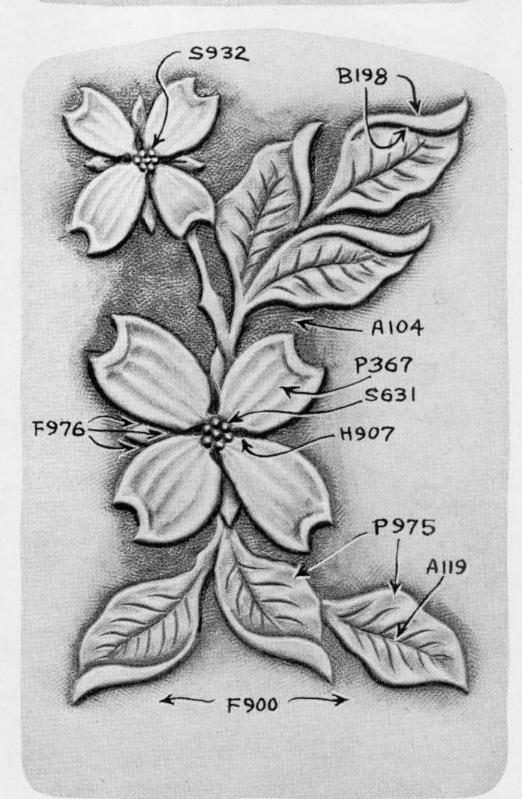








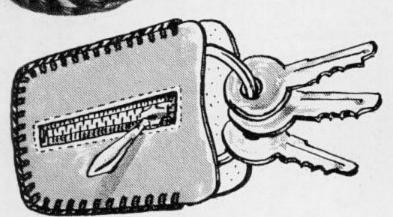


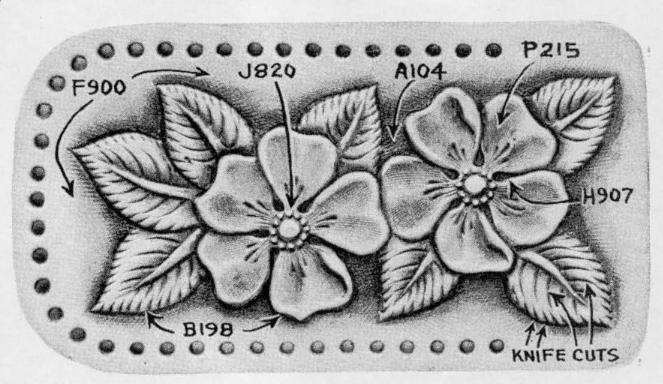


### KEY SLEEVE

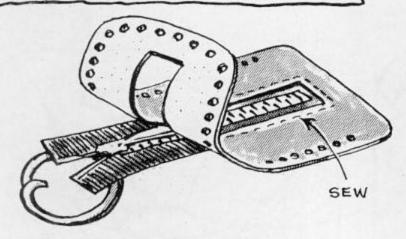


ALTERNATE DESIGNS ON OPPOSITE SIDE





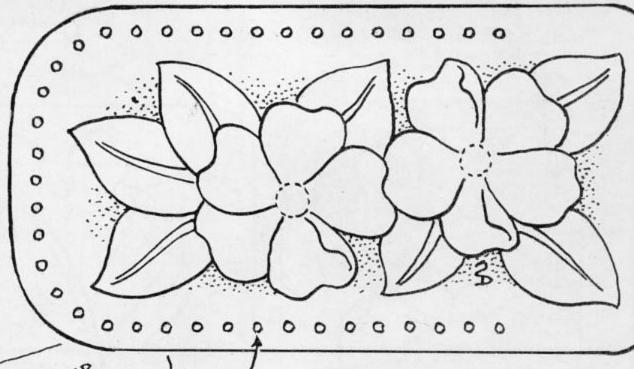
#### ASSEMBLY INSTRUCTIONS



Cement zipper and Key-ring attachment to flesh side -- sew in place Cut off excessive zipper tape



Open zipper so key ring is extended and will not be laced into project-Lace with Single or Double loop stitch. Apply leather finish



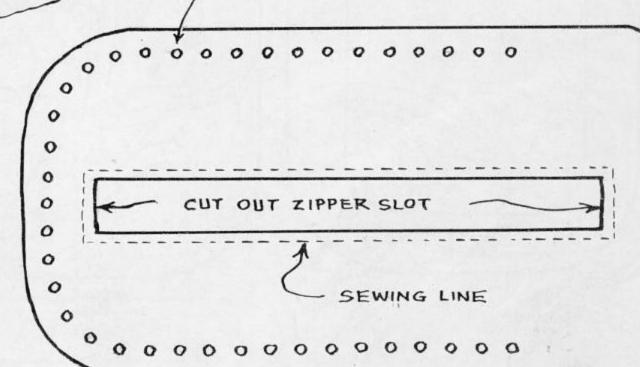
CUT LEATHER

FROM 3-4 OZ.

FROM COWHIDE

CALF OR COWHIDE

No. 1 PUNCH



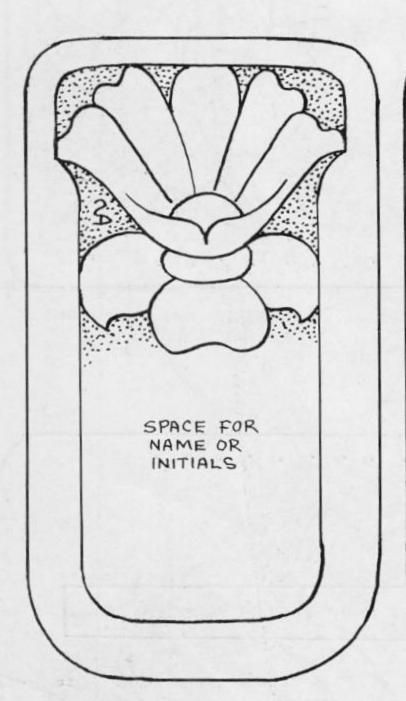
AC

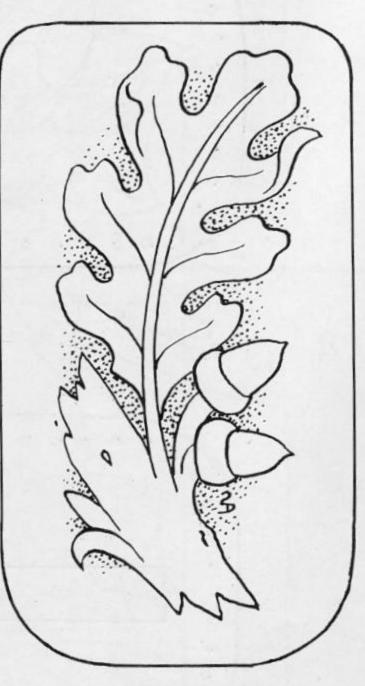
### ADDITIONAL DESIGNS FOR THE KEY SLEEVE

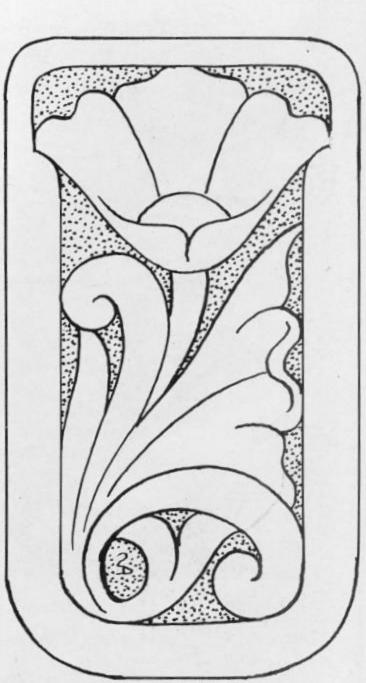


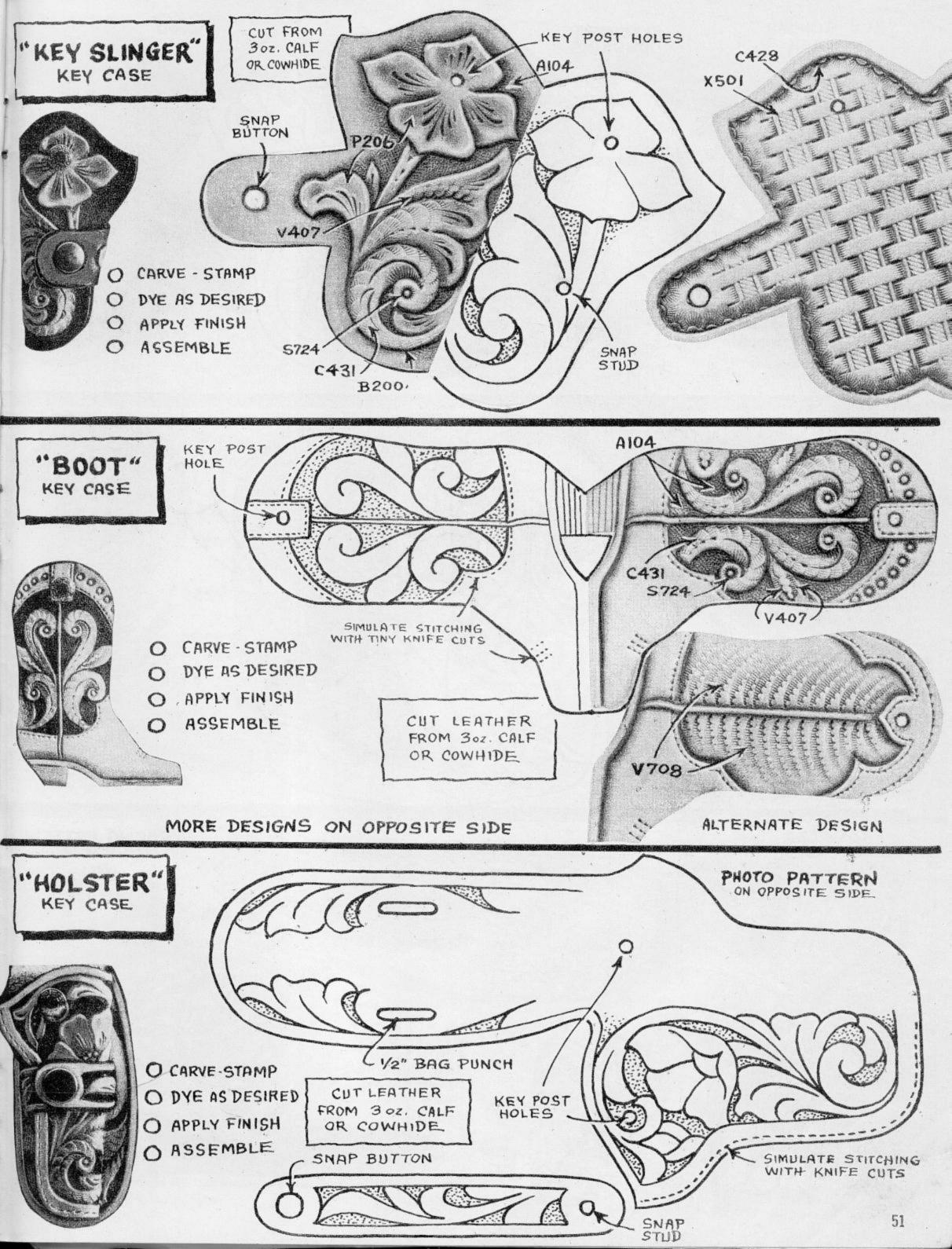


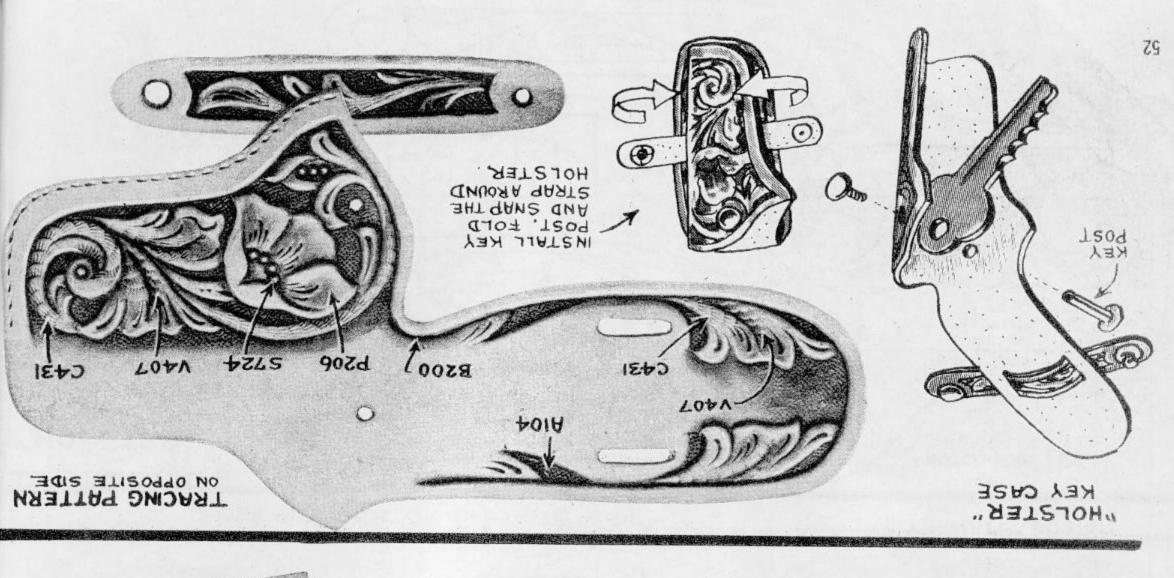


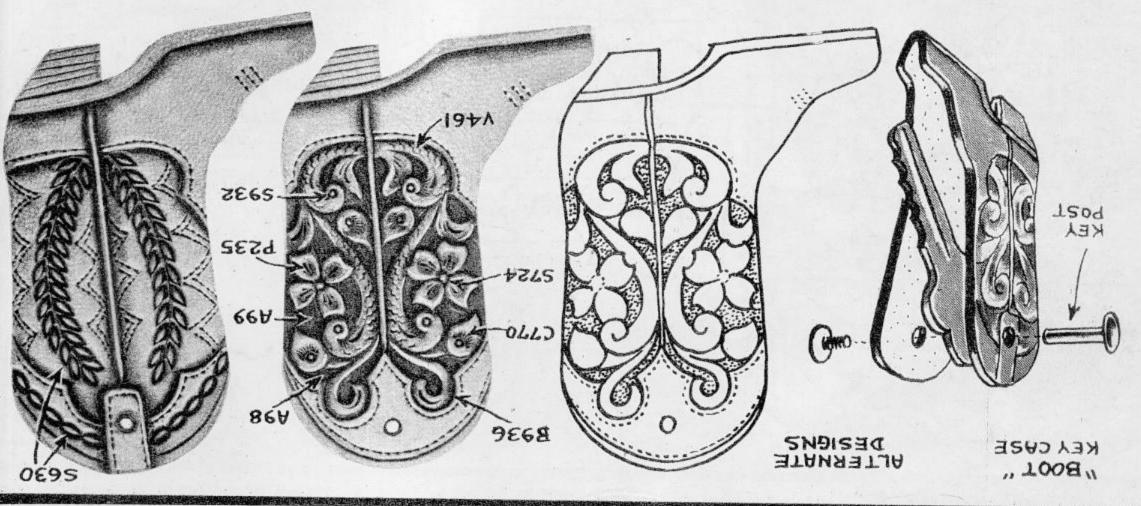


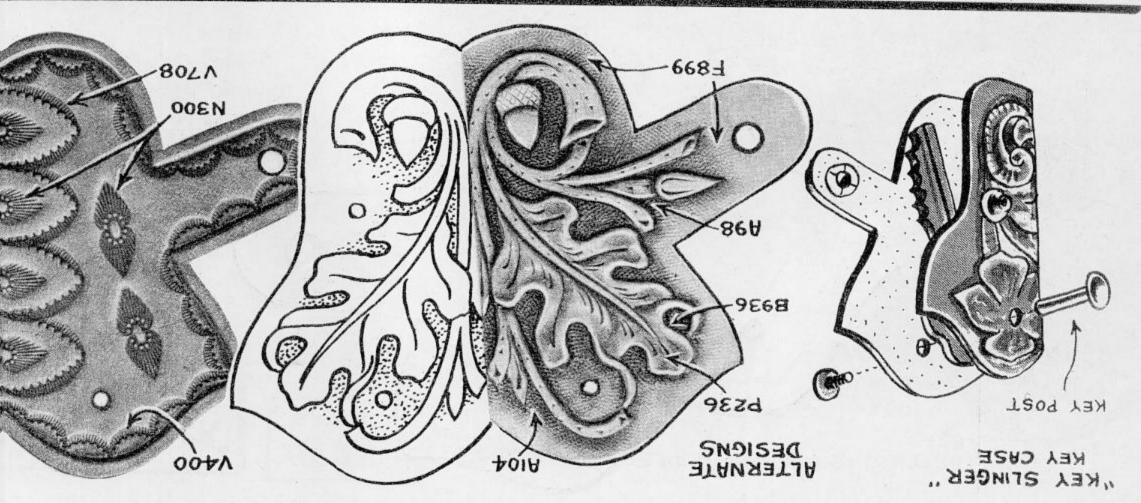


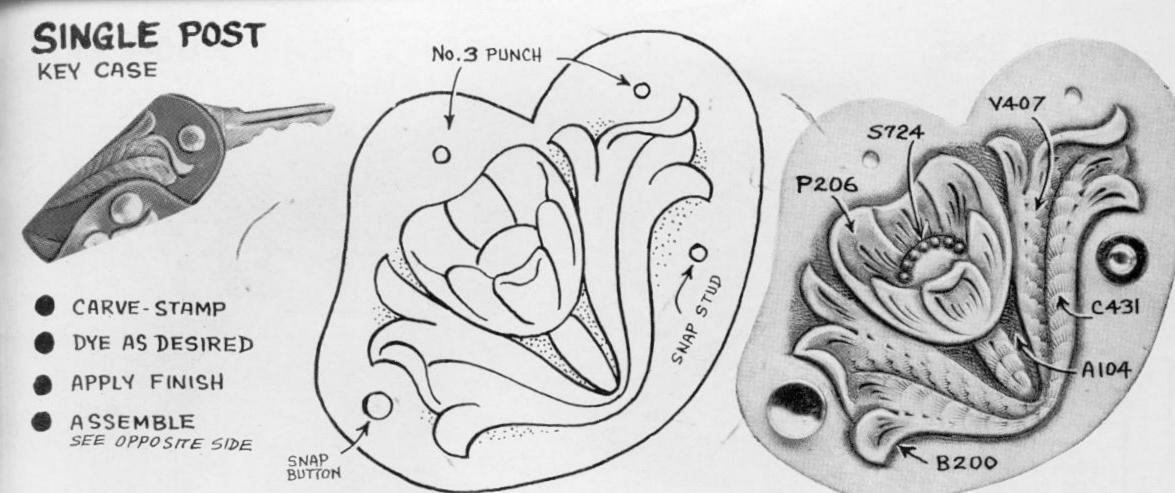


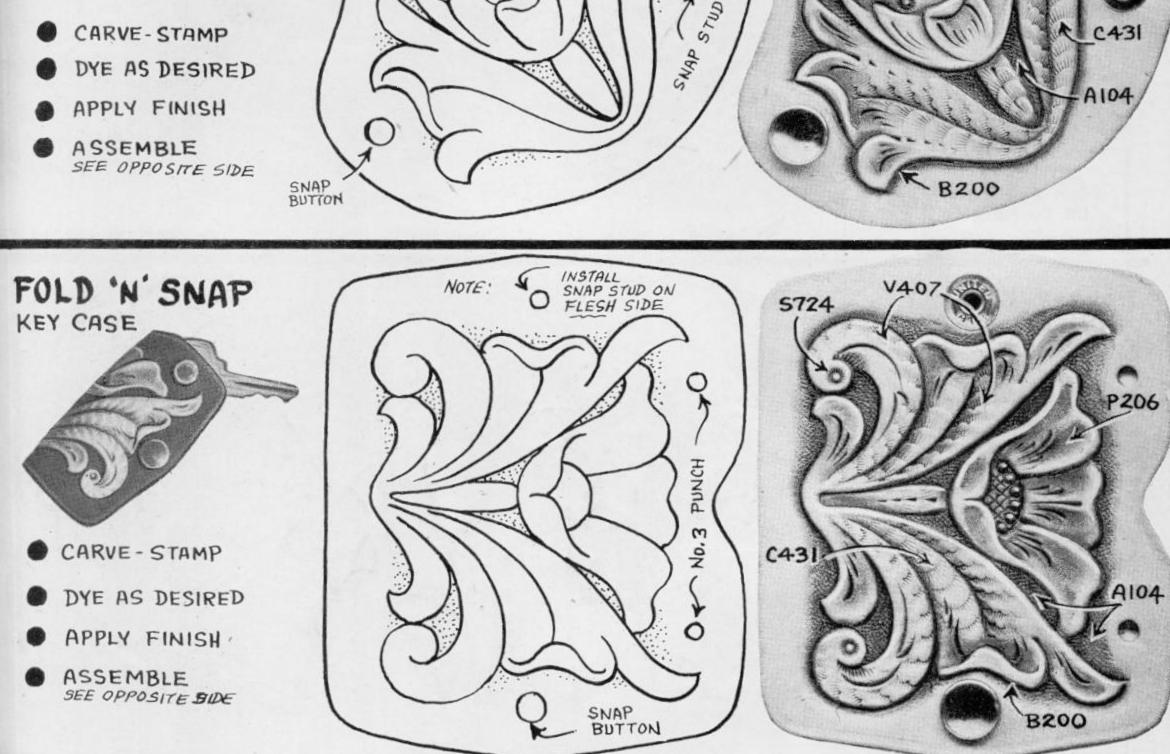


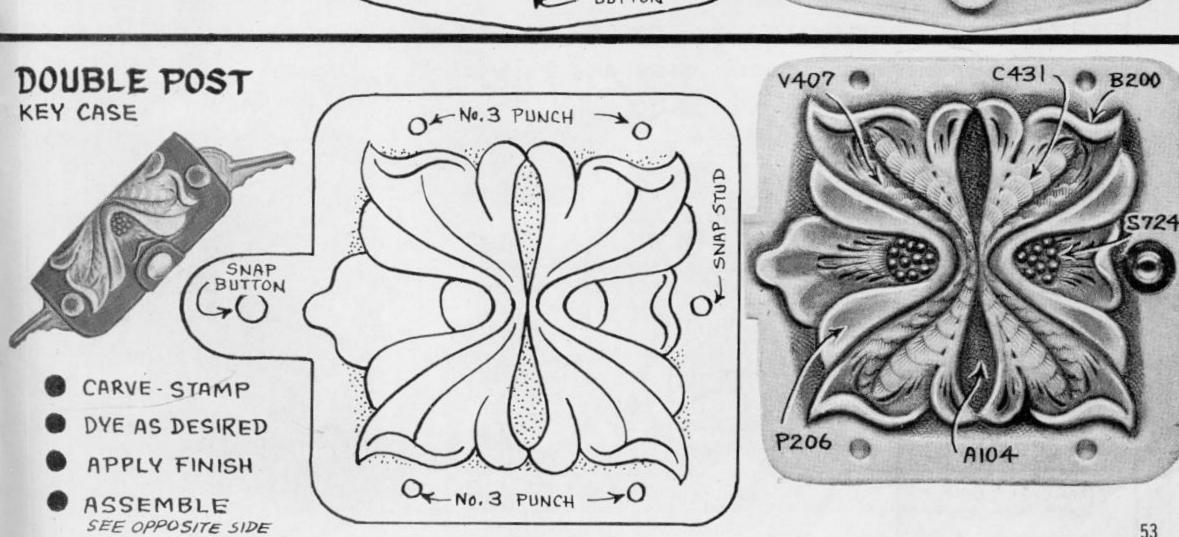




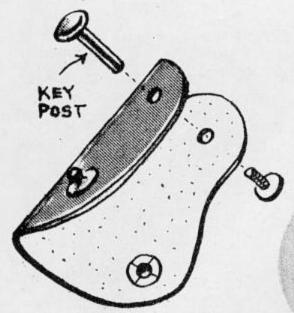




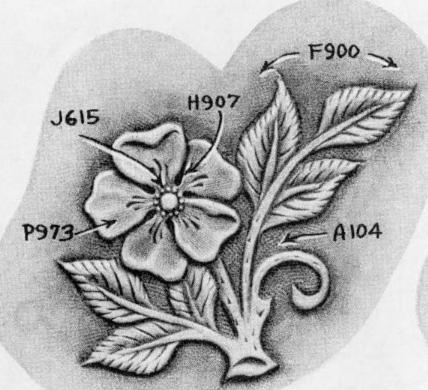


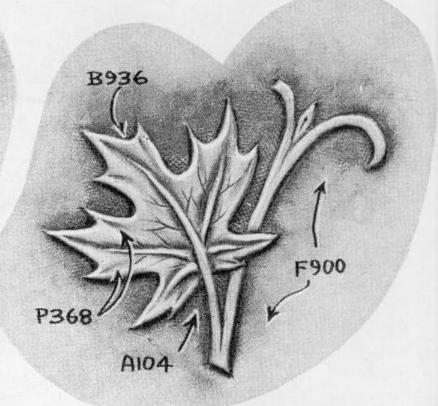


#### SINGLE POST KEY CASE

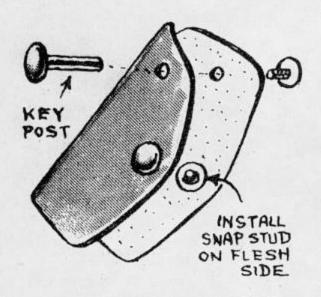


CUT LEATHER FROM 3 oz. CALF OR COWHIDE

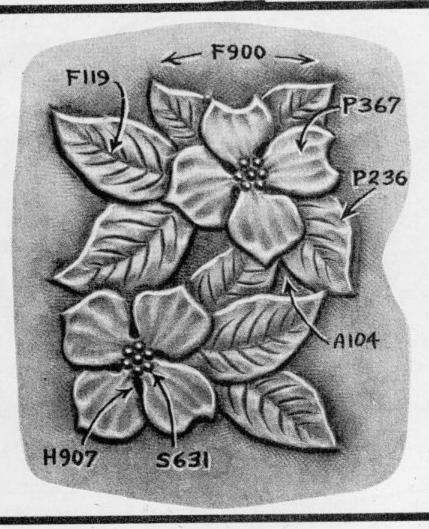


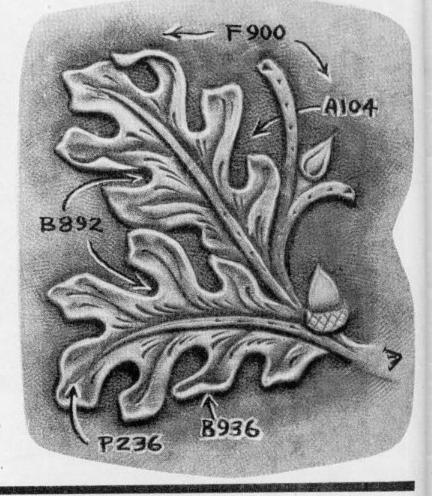


# FOLD 'N' SNAP

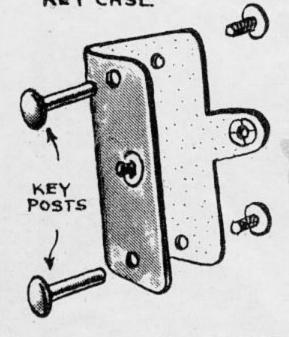


CUT LEATHER FROM 3 oz. CALF OR COWHIDE

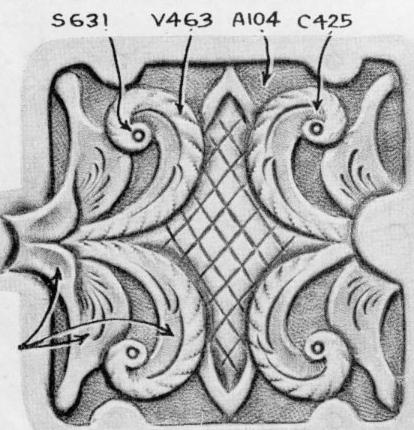


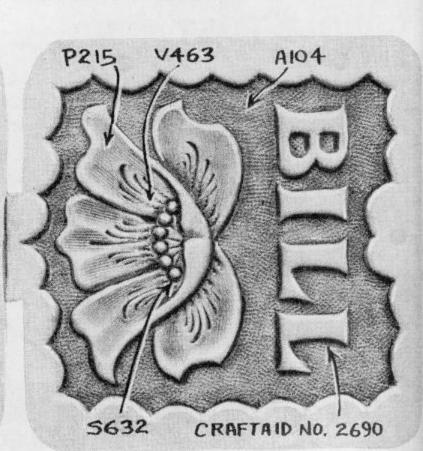


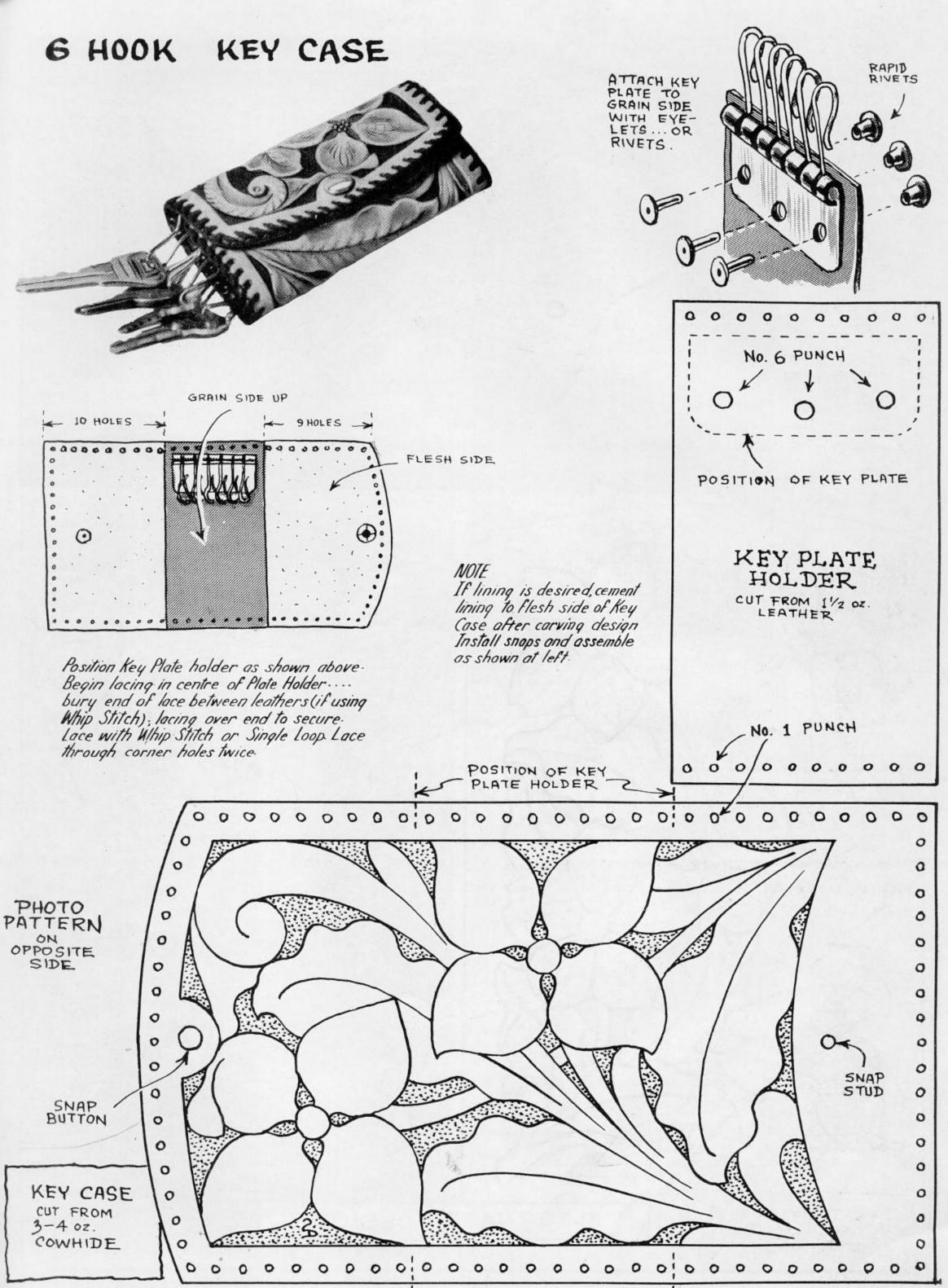
# DOUBLE POST



CUT LEATHER FROM 302. CALF OR COWHIDE



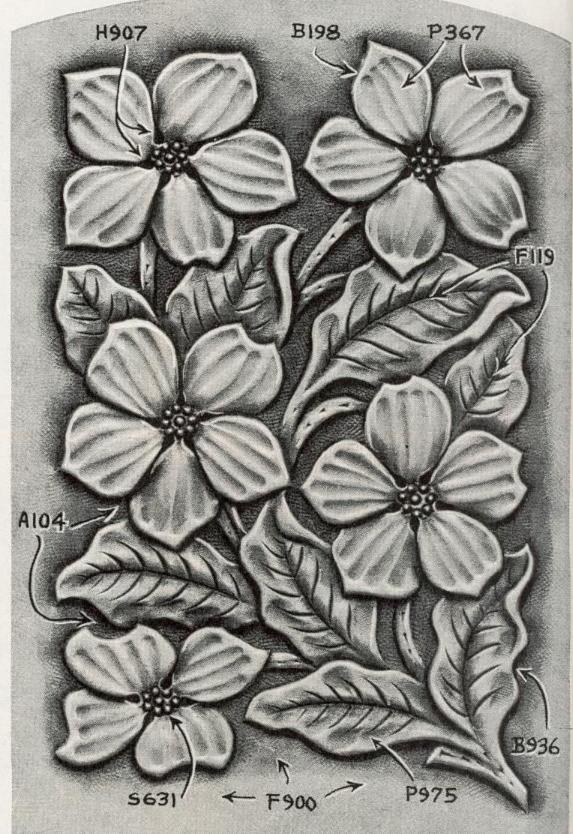




TRACING PATTERN ON OPPOSITE SIDE

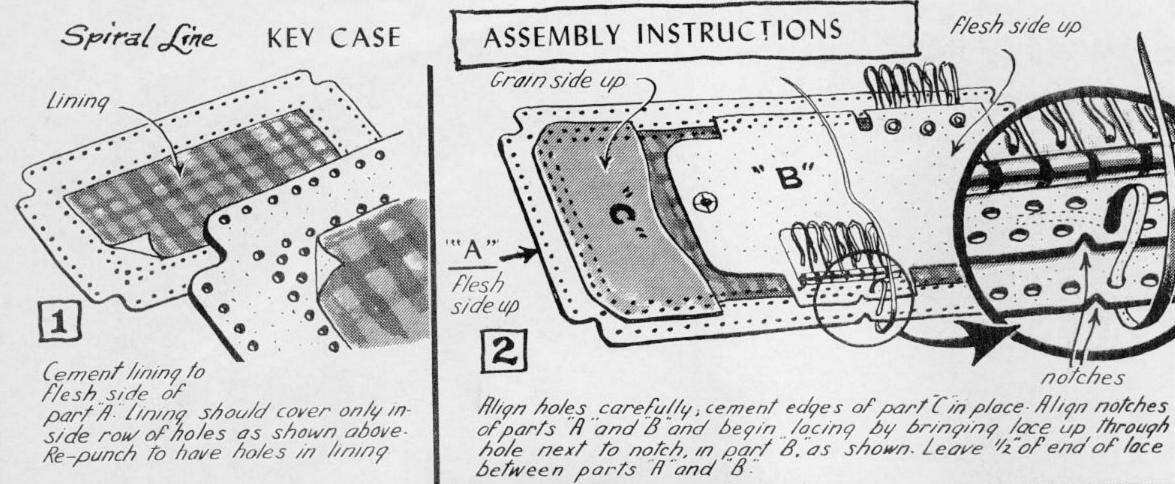


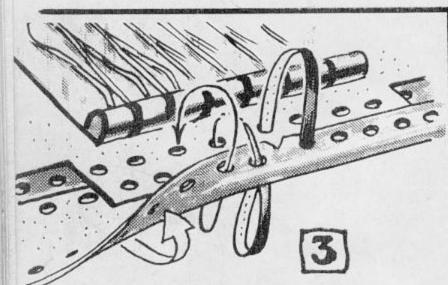




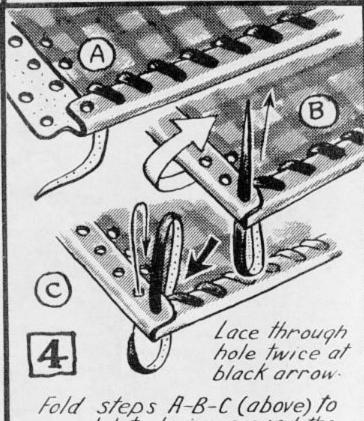
ALTERNATE DESIGN



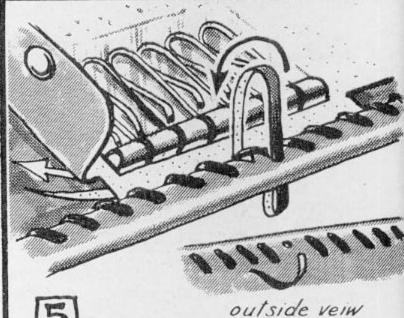




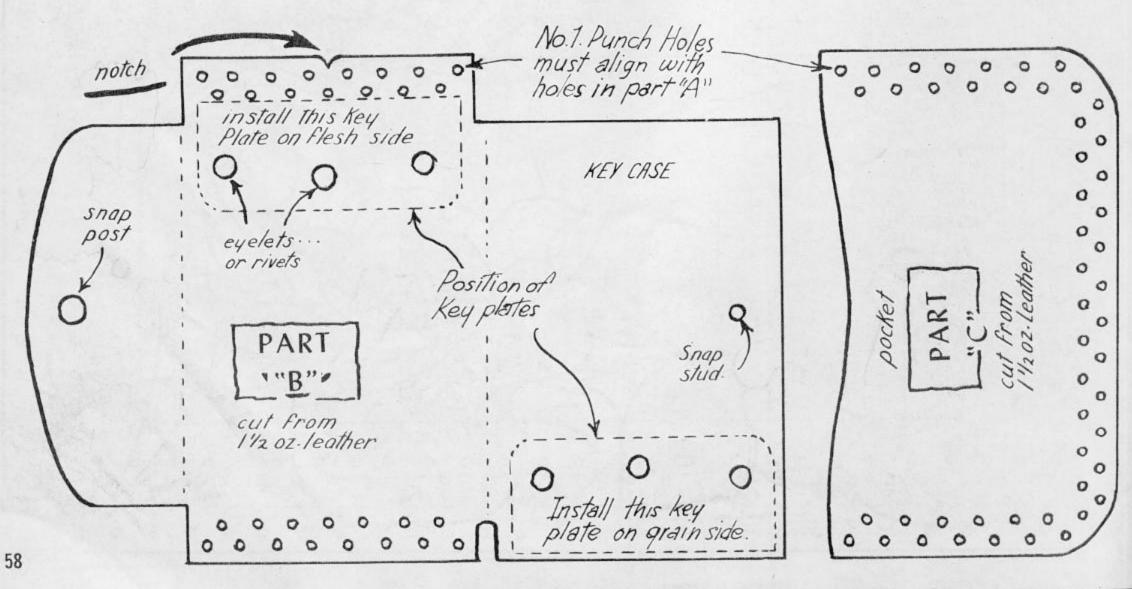
Fold edge of part A over part B --- Lace through corresponding hold, next to notch Run lace down through next hole in the inside row of holes. Continue lacing through holes as shown by small arrow above.

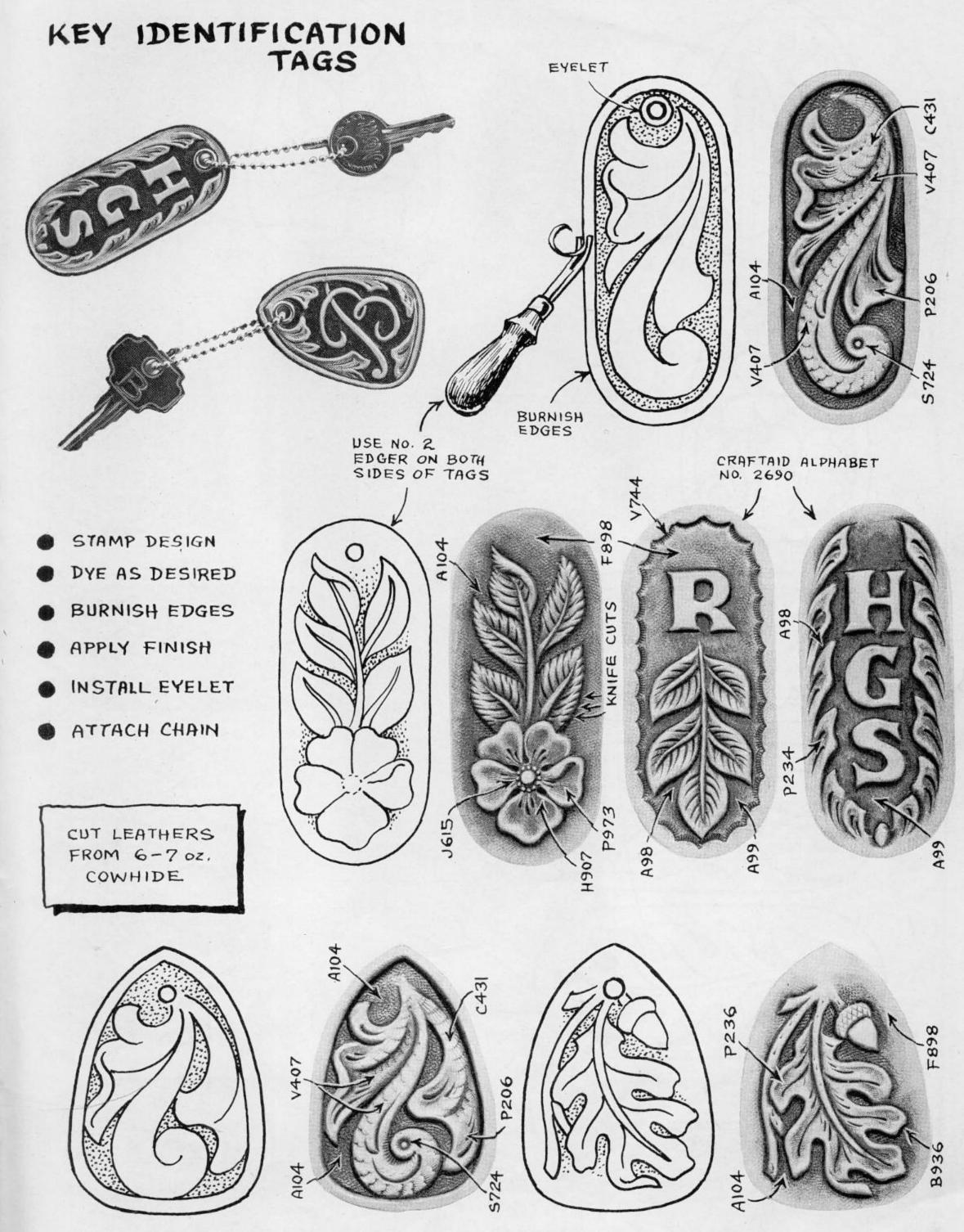


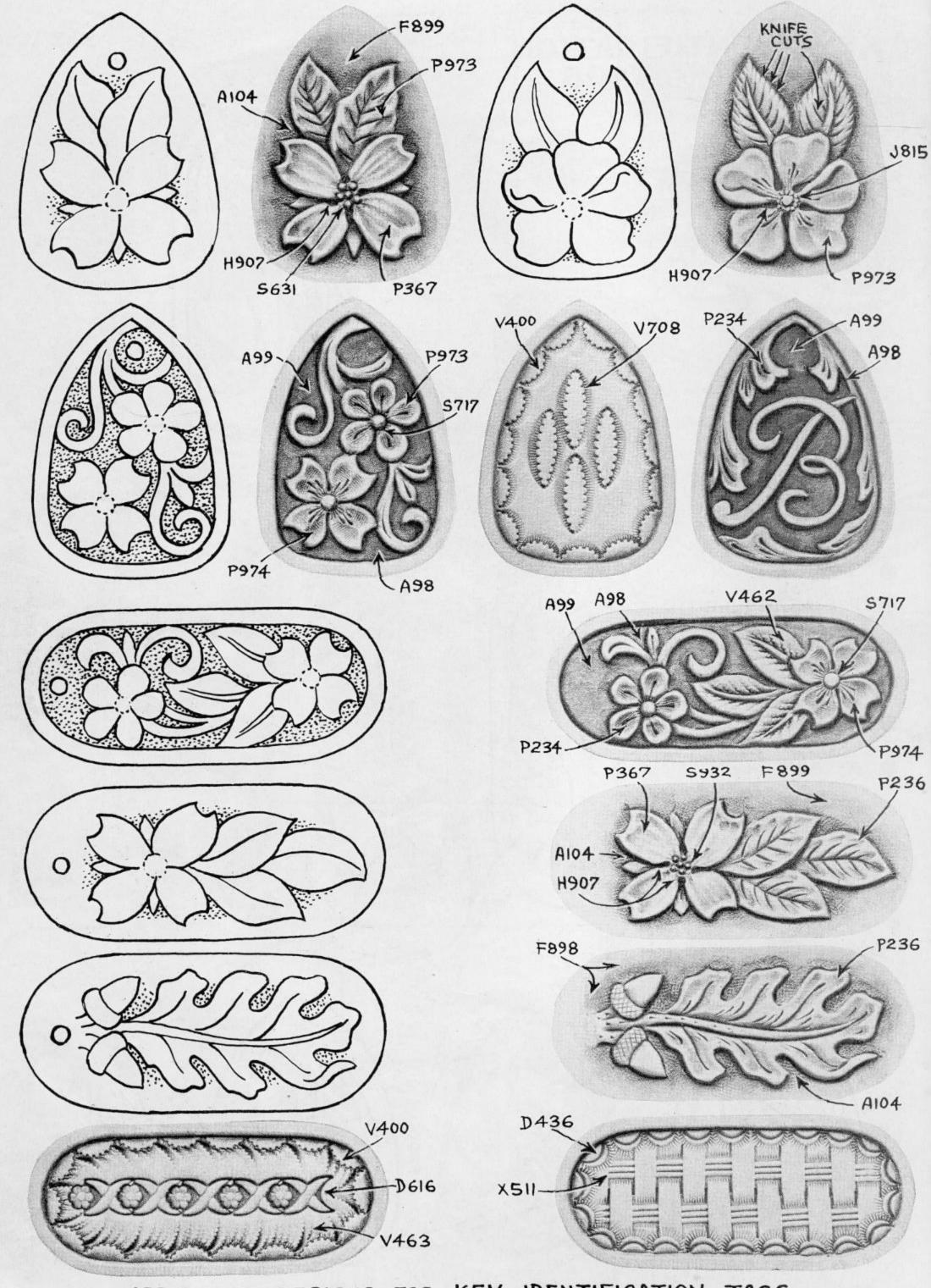
Fold steps A-B-C (above) to complete lacing around the corner.



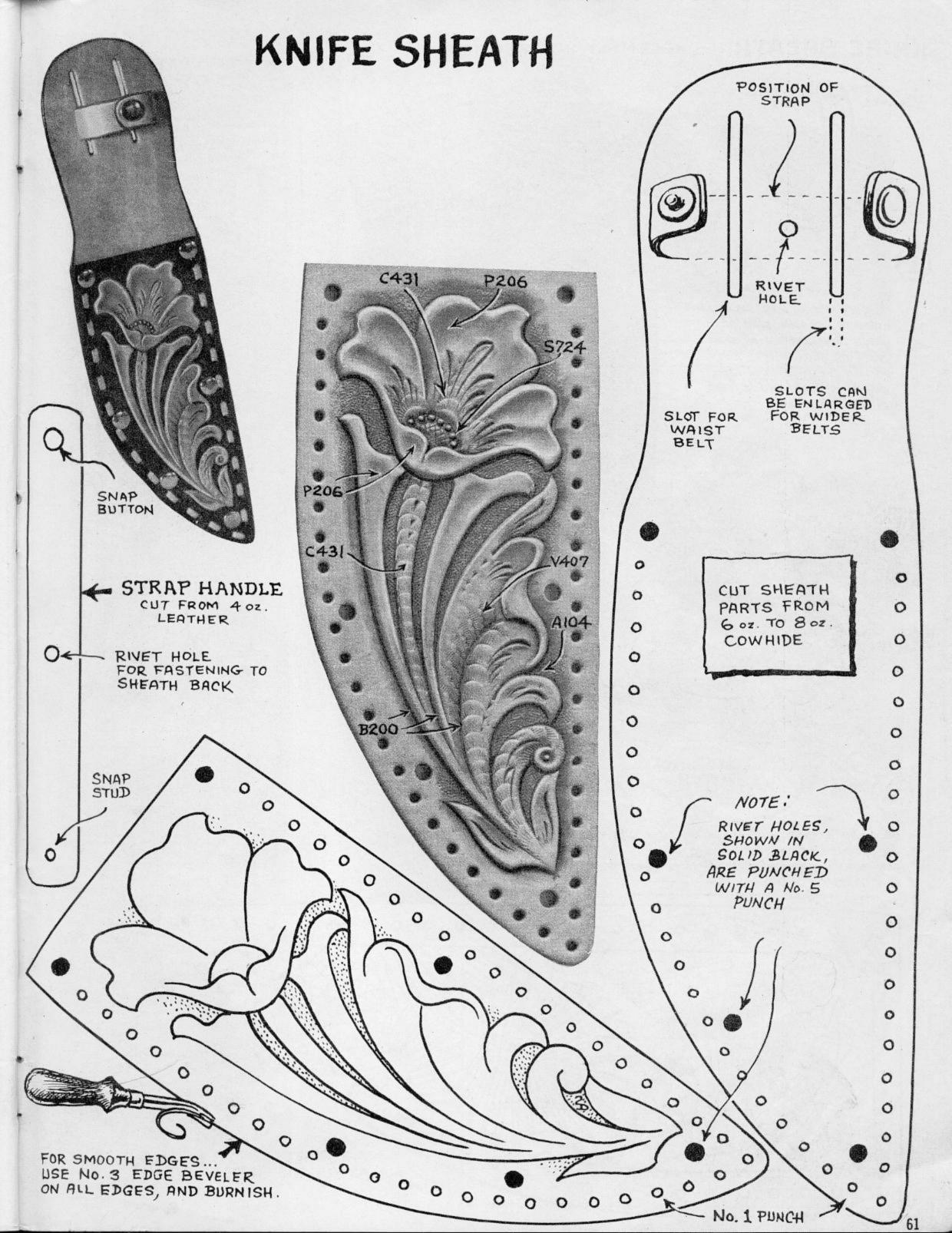
Continue lacing to beginning. Push lacing through last hole and down between parts "A" and "B" cut off excess lace.

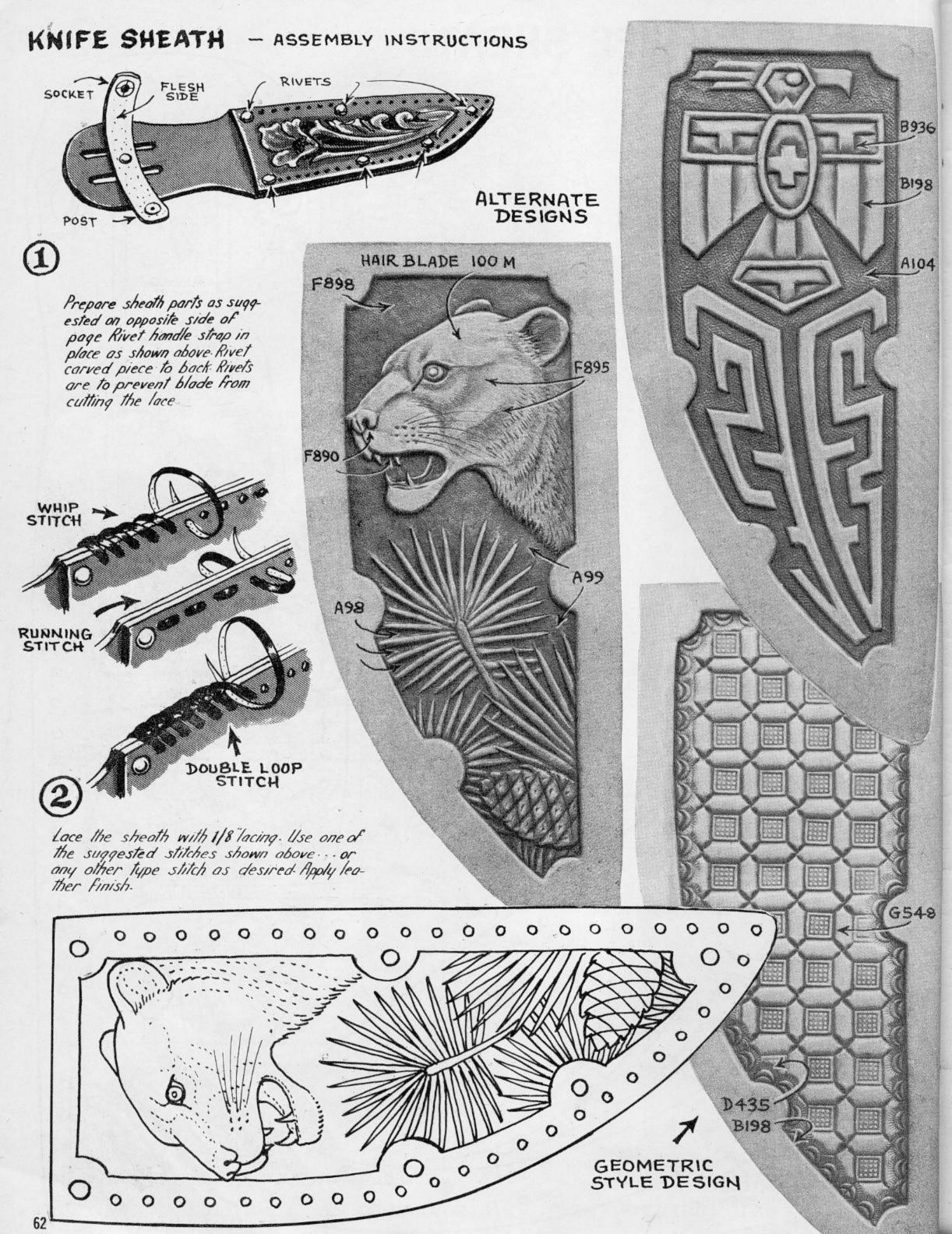






ADDITIONAL DESIGNS FOR KEY IDENTIFICATION TAGS



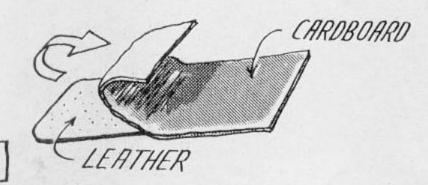


# MONEY HOLDER

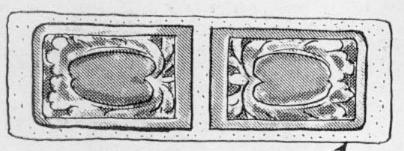


### SPECIAL INSTRUCTIONS

Before stamping the leathers, rubber cement them to cardboard to prevent leather from stretching.

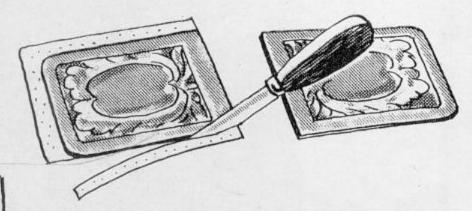


After carving and stamping, peel the cardboard off the leather. DO NOT-peel leather from cardboard as wrinkles will appear on the grain side of the leather

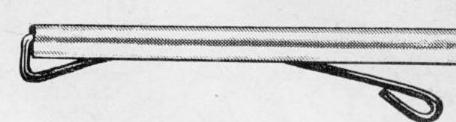


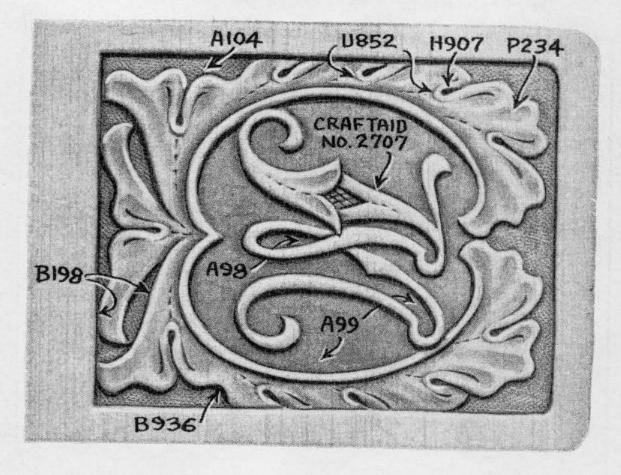
loz lining leather

Use Craftman's, or strong bonding, cement flesh side of loz-lining leather to flesh sides of carved panels.

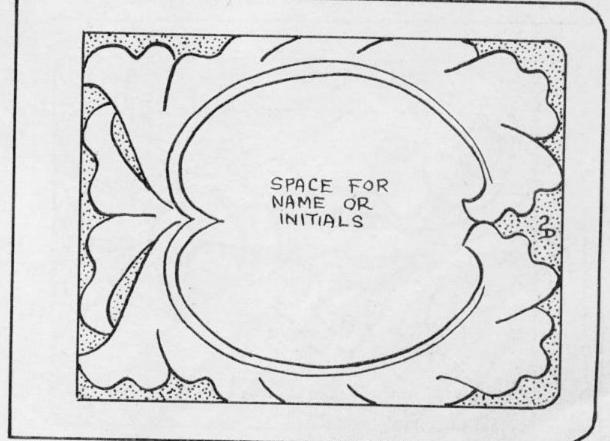


Carefully trim off all excess lining leather. Use a sharp knife.

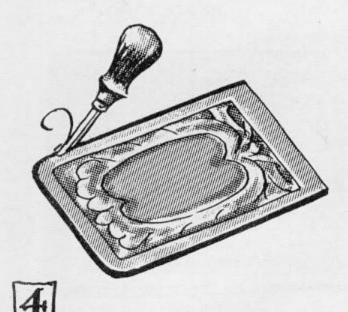




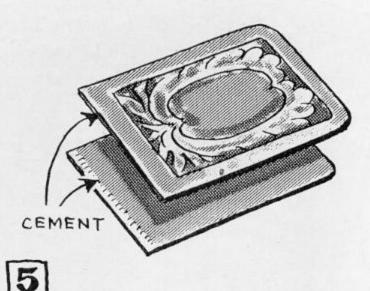
MAKE TWO - Cut panels from 21/2-302 leather



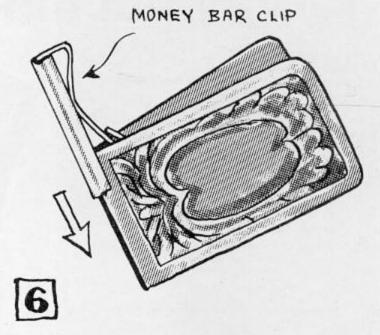
### MONEY HOLDER INSTRUCTIONS - CONTINUED



Edge and burnish edges of both panels, indicated by heavy outline above



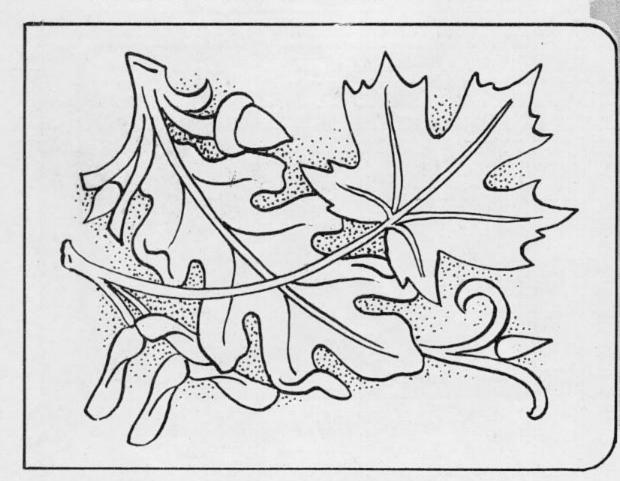
Cement the two lining sides together along the straight ends. Skuff the leather 1/8" in for better adhesion.

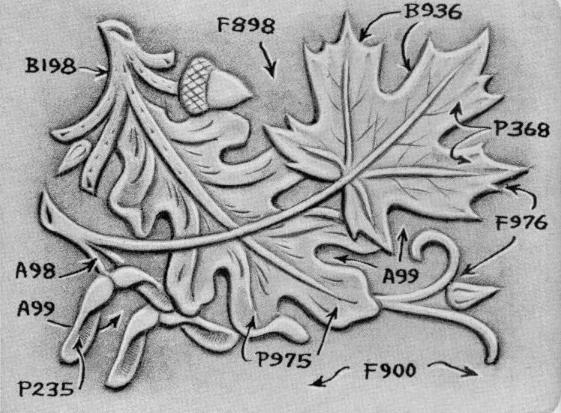


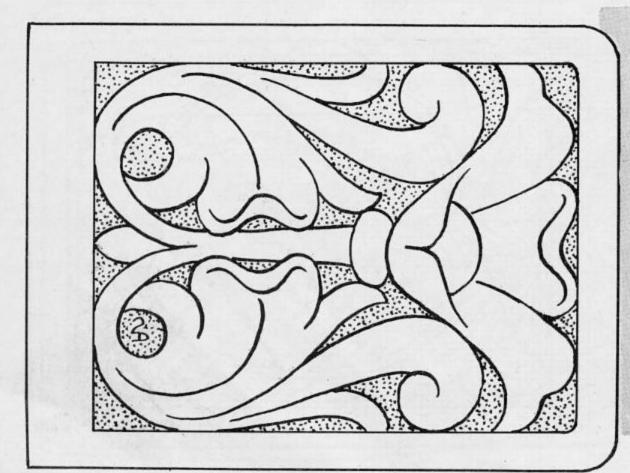
Place clip over cemented ends, and slide down on leathers.

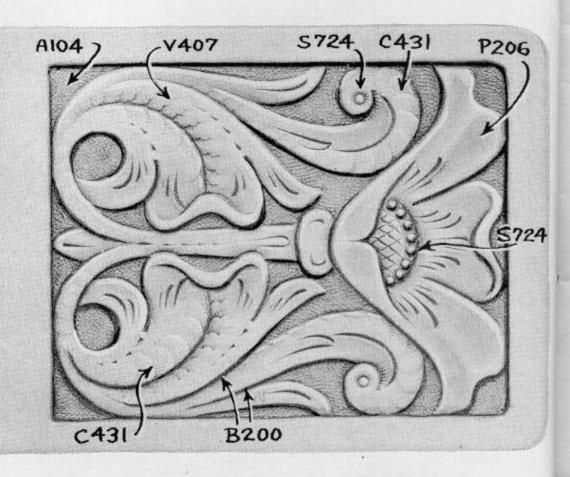
With clip all the way down; in place... Lay on hard flat surface and tap with mallet along bar to securely fasten.

#### ALTERNATE PATTERNS

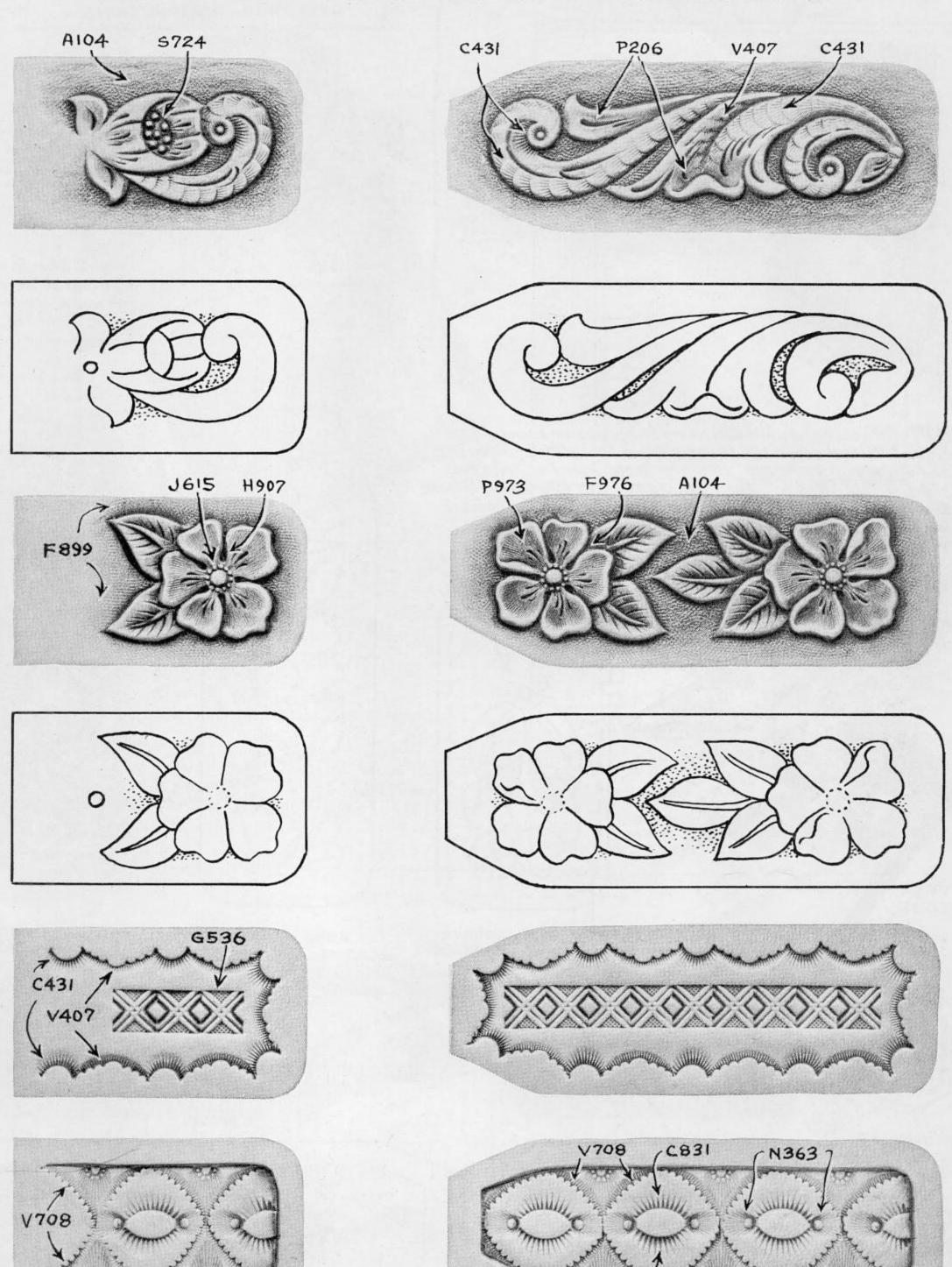








### ADDITIONAL DESIGNS FOR THE NAIL CLIPPER CASE



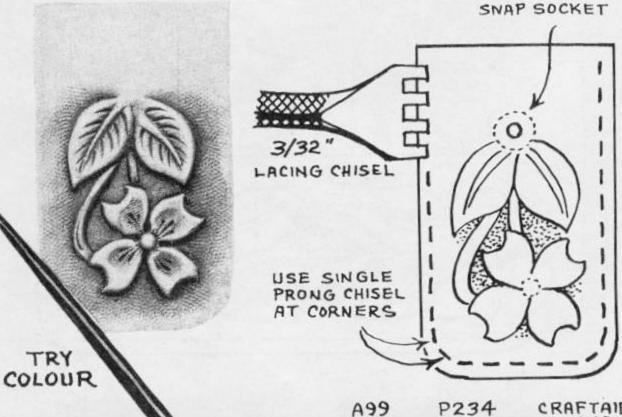
M300

C831

### NAIL CLIPPER CASE

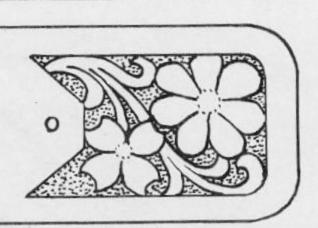


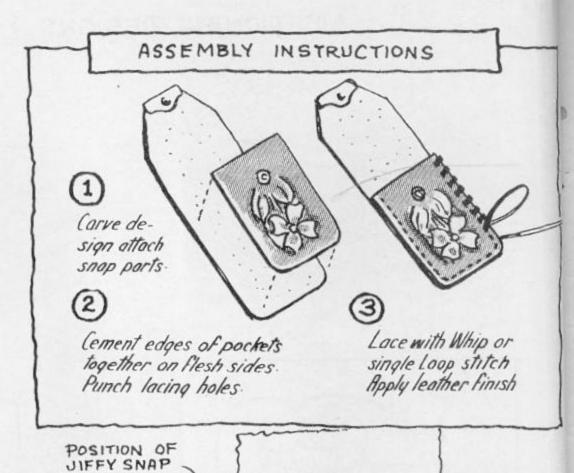
NOTE: Case can be punched with round lacing holes, or sewn by hand, if desired Unlaced edges should be burnished Special Note: If you have a kit that is pre-sewed, and you desire to carve the front and back sides... it is advisable to cut the stitching and take the parts loose to carve them. The case can then be resewn through the holes, or laced as described.

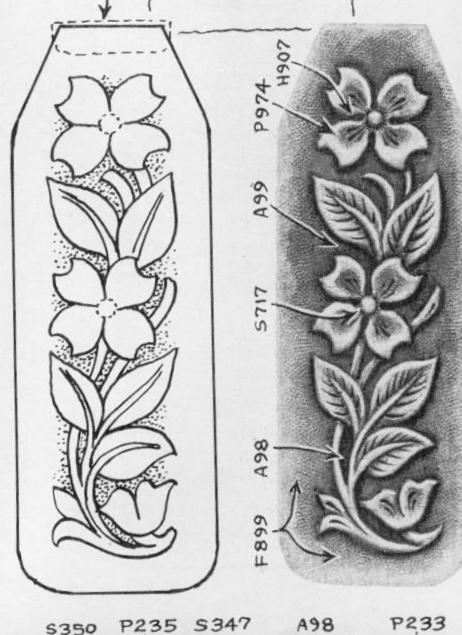


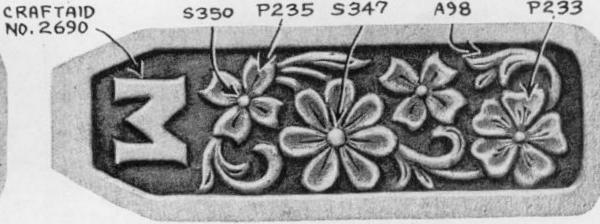
Add colour to you now cases Due how

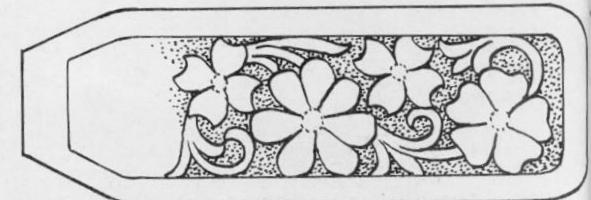
Add colour to your nail cases Dye background; dye flowers with bright (ova colours for sparkling effects.



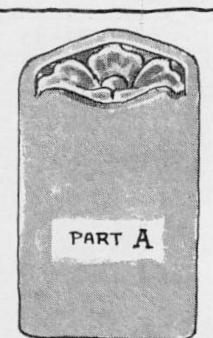








"Pic Poc" POCKET SAVER No. 2 CREASER CUT OUT FOR ID WINDOW CUT YOUR PLASTIC WINDOW 31/2" x 23/4" PART C CUTTERNS PATFOR SAVER POCKET SAVER NOTE: ONLY ONE LACING HOLE WILL BE PUNCHED ON ENDS, HERE. CUT ALL PARTS
FROM OF COWHIDE
CALF OF COWHIDE SEE ASSEMBLY INSTRUCTIONS. L SEWING LINE CREASER PART No. 2 CREASER PART A PART B CARVING PATTERNS AND ASSEMBLY ON OPPOSITE SIDE



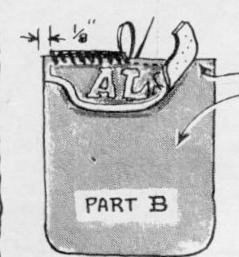
#### PART B-1



EDGE AND BURNISH ALL EDGES

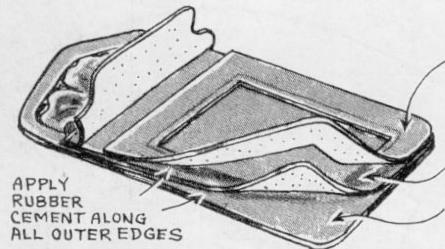
1

Carve and stamp design on part A Stamp initials, name, or design on part B-1. Burnish all edges of part B-1.



RUBBER CEMENT EDGES GRAIN SIDE UP

Cement top edge of part 8-1to top edge of part "B" Sew, or
punch and lace as shown Keep
lacing holes 1/8" away from ends
of B-1-

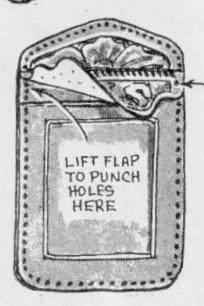


PART C GRAIN SIDE UP

PART B

PART A GRAIN SIDE UP

(3) Cement part B" to part A" Cement part C to part B, align edges



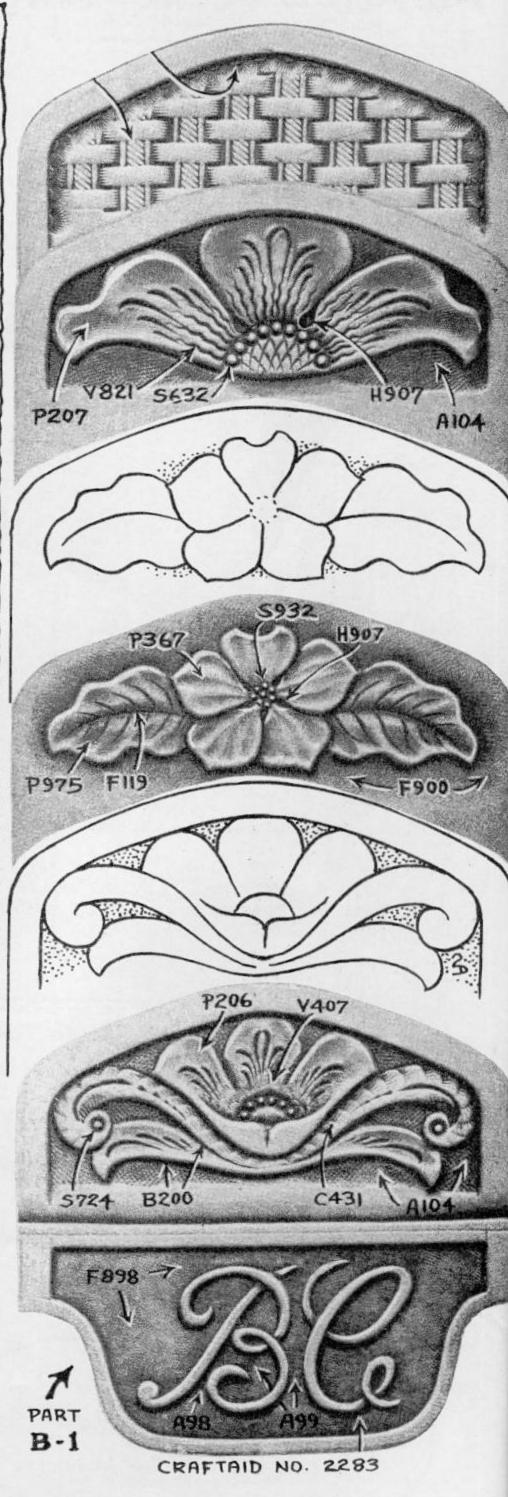
PUNCH ONLY ONE HOLE IN TOP EDGE OF PART B-1



Scribe quide line 1/8"
from edge; punch lacing
holes all around Punch
one hole in each side of
flap as shown

Begin lacing as shown Lace all around, Lace through the single hole in the flap Insert plastic window behind window frame, part "C".

### TRACING & PHOTO PATTERNS

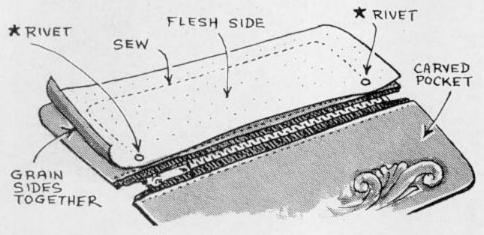


# TRUCKER'S WALLET



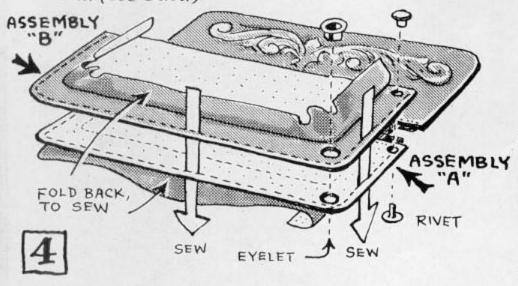
#### -POCKET ASSEMBLY INSTRUCTIONS-

Assembly "A" Sew zipper to one of the inside pocket pieces, and to the carved pocket front, as shown at right. Both pieces grain side up.



Place Ind inside pocket piece on first and sew together (see pattern position of sewing line) Rivet stress points indicated by "stars"

Assembly B. Take the two remaining pocket pieces, place them grain sides together and sew and rivet them together (at "stors") ... as a separate unit (see below).



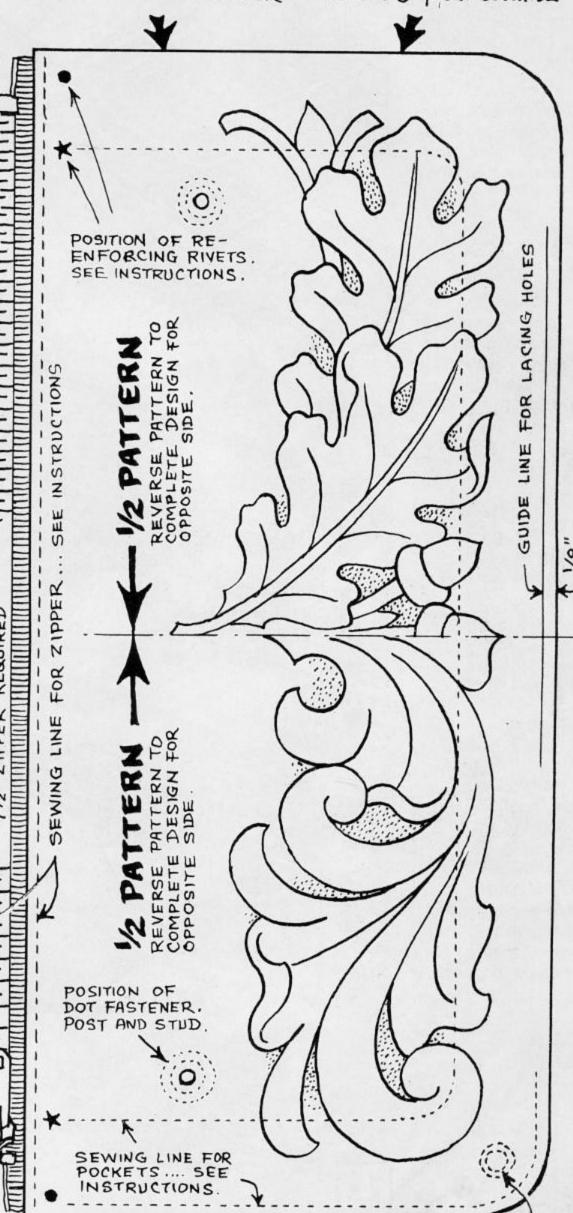
Place assembly B on assembly A and sew ground outer edges Top and bottom pocket edges will have to be folded back to permit sewing (see exploded veiw above). After sewing, rivet corners Install eyelet for chain, in the two inside pocket leathers only See pattern for location

TRUCKERS-WALLET KIT:

designed for the man on the go! Help Keep papers, currency and important documents safe, separate, but readily accessible Heavy safety chain attached to belt, helps prevent loss Genuine, top quality carving cowhide affords years of rigorous use and lasting beauty.

FOR INSIDE POCKETS

FROM 3-4 OZ. COWHIDE

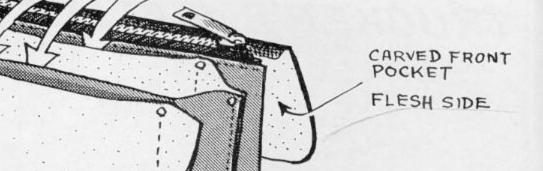


# TRUCKER'S WALLET

ASSEMBLY INSTRUCTIONS
- (CONTINUED)



Pocket assembly should look like illustration at right -- now ready for final assembly



POCKETS

6

Install snaps, and punch lacing holes in front and back pieces (see patterns)



Apply rubber cement to edges of flesh sides of zippered pocket at arrows

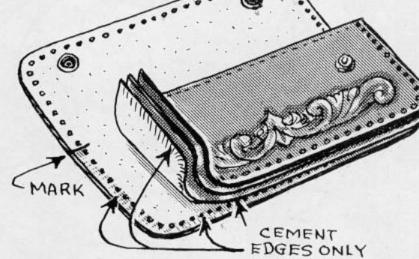


fold and stick
edges to-gether.
Re-punch through
holes to make holes
in inside pocket piece.



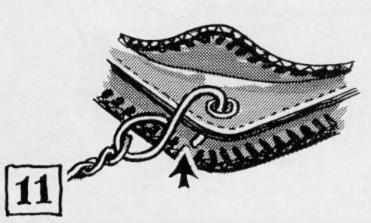
Lay pocket
and front piece
assembly on
back piece, Mark
top of pockets
Cement edges on
flesh sides; stick
together Repunch

holes through back piece into inside pocket... same as procedure in step 8.

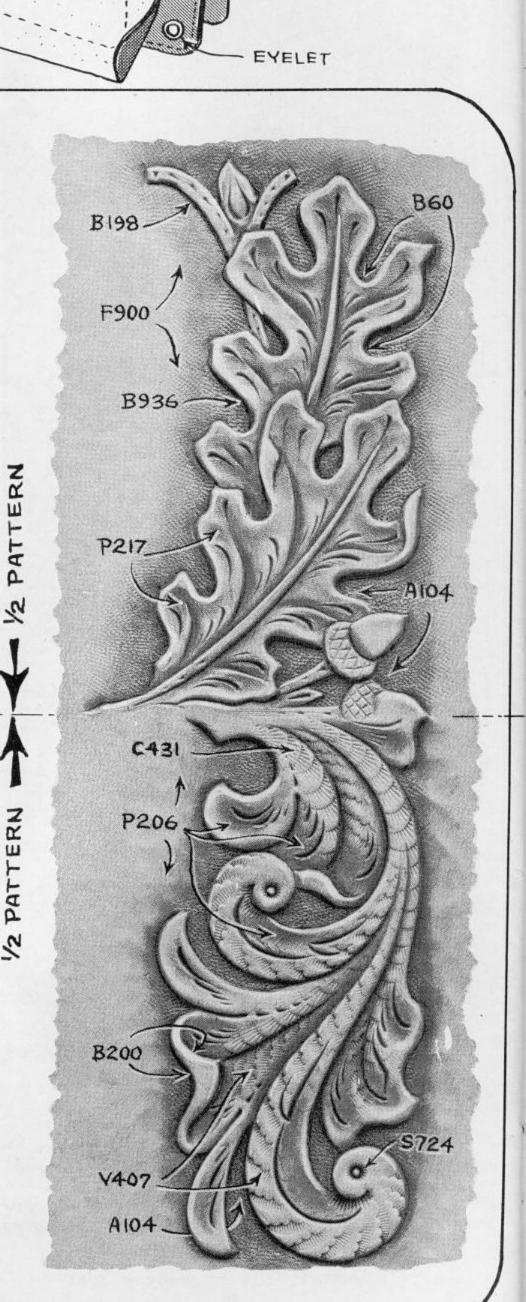


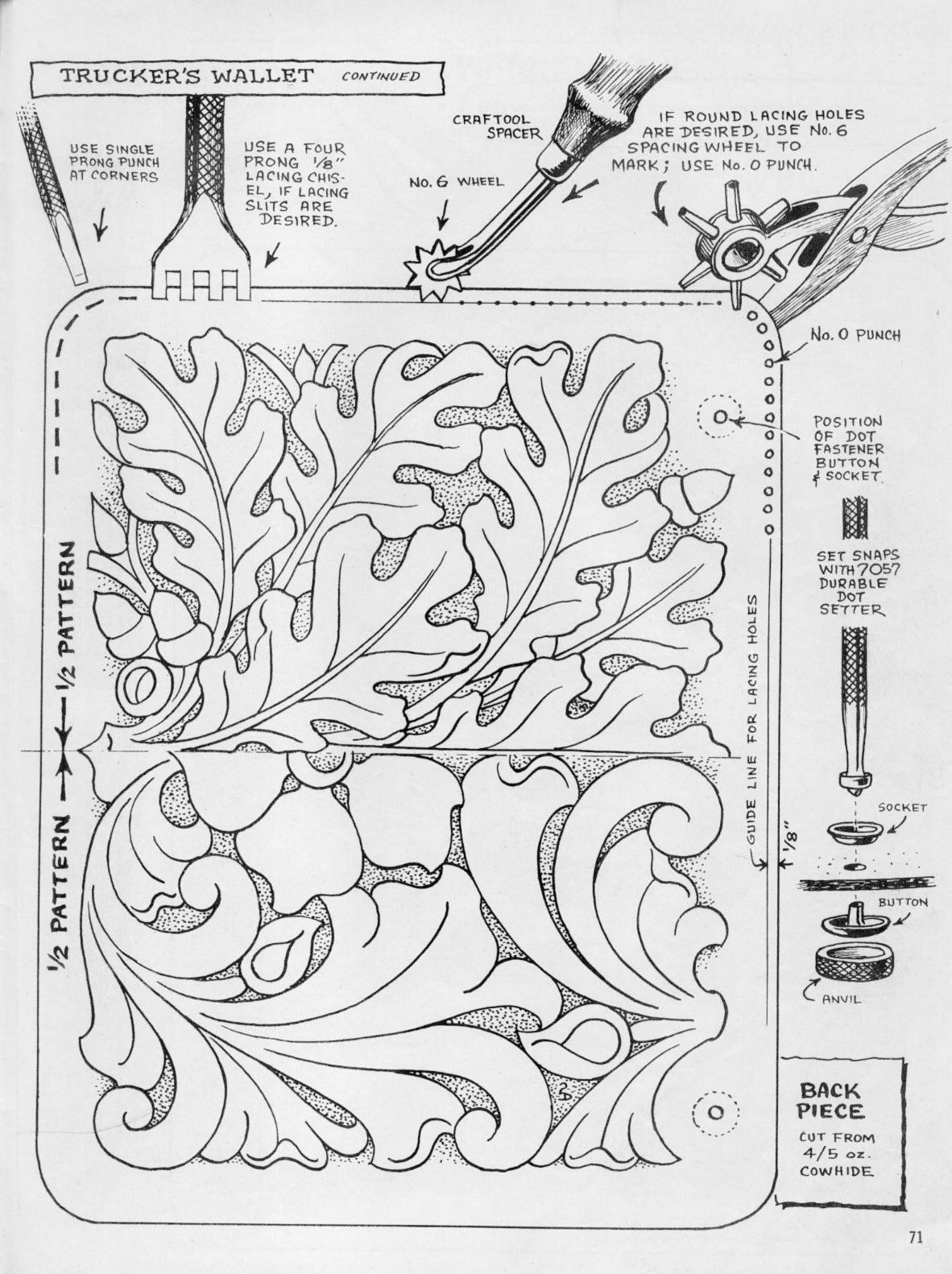
10

Now the project can be completely laced use 1/8 lacing double loop stitch



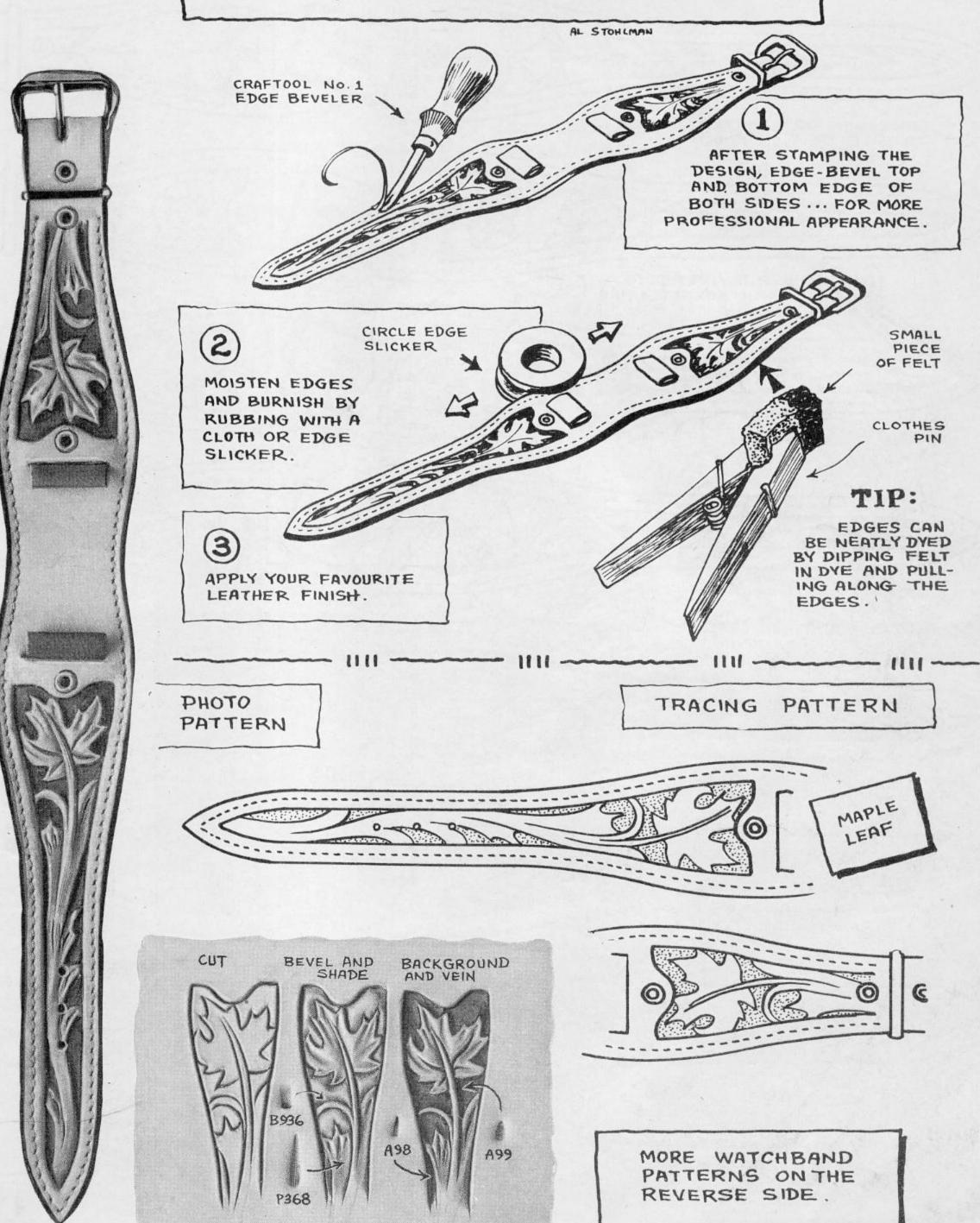
Spread eye on chain hook and insert in eyelet. Re-clamp with pliers

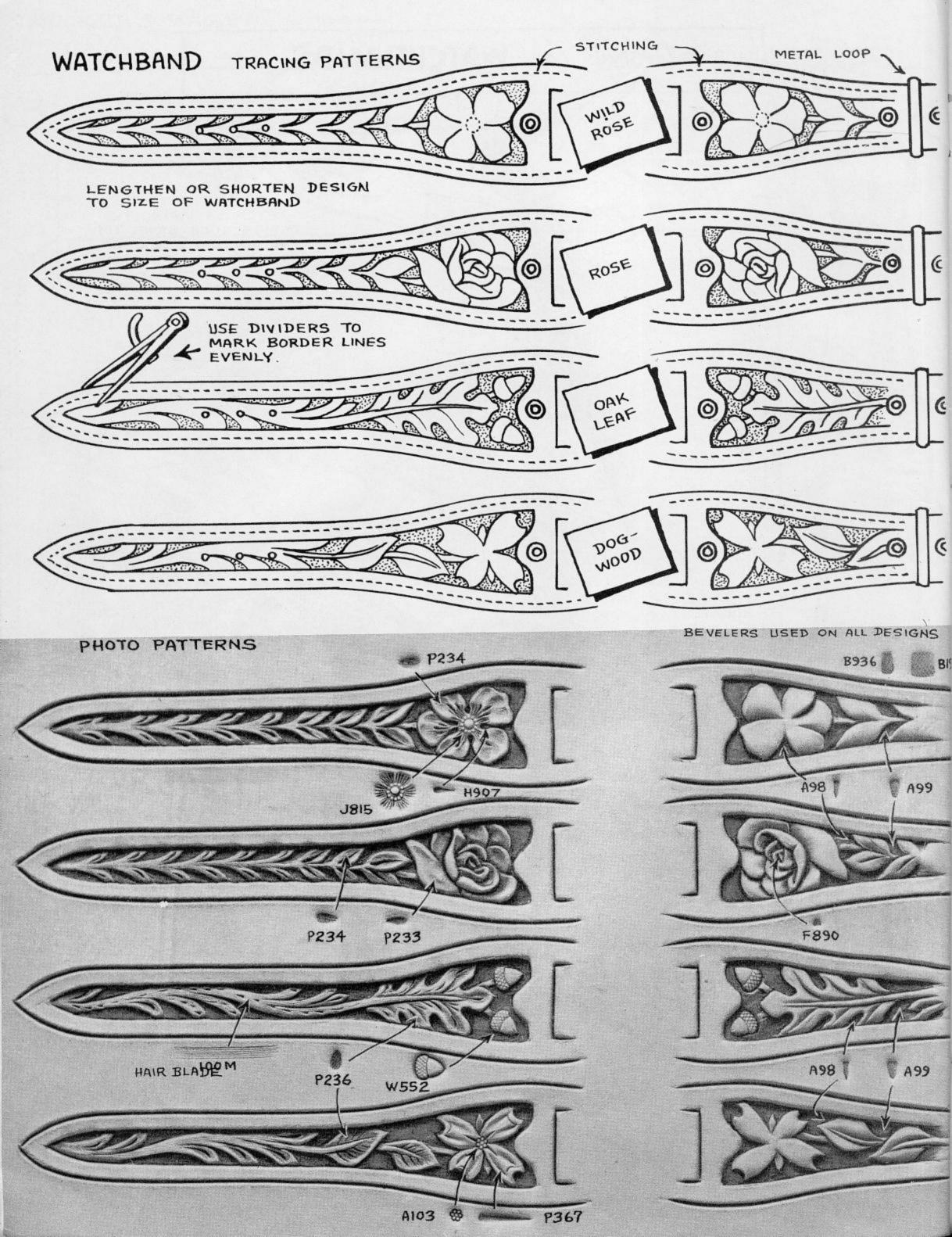






# Designs for WATCHBANDS

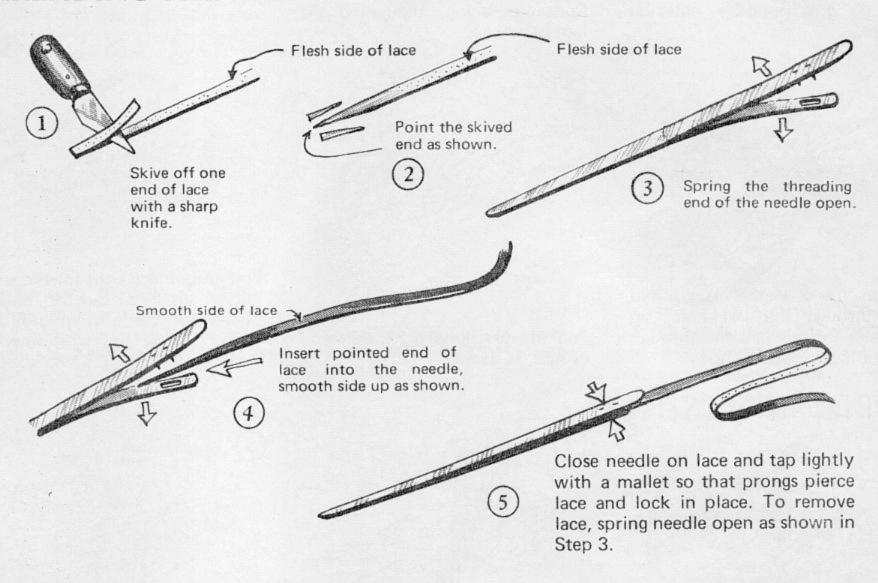




### HOW TO LACE

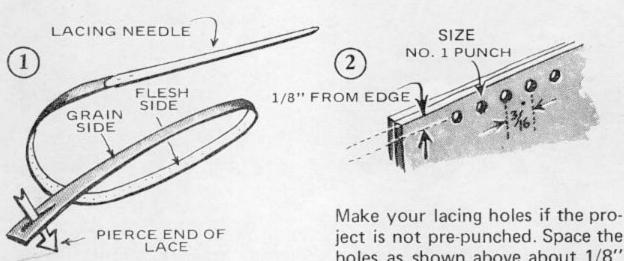
Lacing puts the finishing touch to handmade leather articles. How good the finished product looks depends very much on the lacing. Thus, how you lace, your technique and the finished look, has a great deal of importance in the appearance of the finished product. With the following instructions and illustrations, plus a little practice, you will soon be doing a professional job of lacing. Always lace with front or outside of project facing lacer.

#### THREADING THE NEEDLE

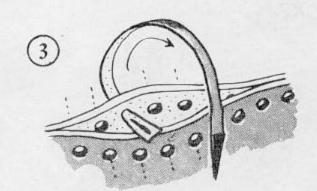


NOTE: You should load 2 yds. of lacing in lacing needle at a time. Working with longer pieces of lacing will be difficult and can cause the lacing to wear and become frayed as it is pulled through the lacing holes. Always lace with front or outside of project facing lacer.

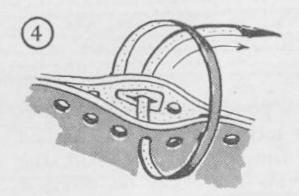
### THE WHIP STITCH



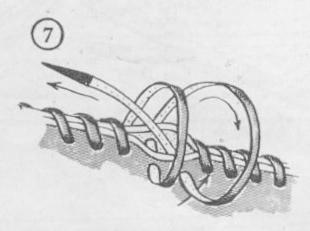
Thread the needle and then pierce the opposite end of the lace with a sharp knife leaving a slit of 1/8". ject is not pre-punched. Space the holes as shown above about 1/8" from the edge and approximately 3/16" apart. Be sure they are spaced equally.



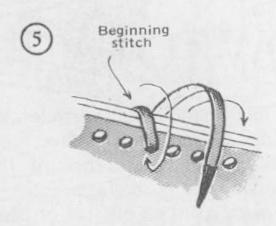
Begin lacing starting in between the two layers of leather. Leave about '4" at the end where you slit the lace.



Push needle through the second hole, then thread it through the slit in the end of the lace and through the opposite hole, as shown.

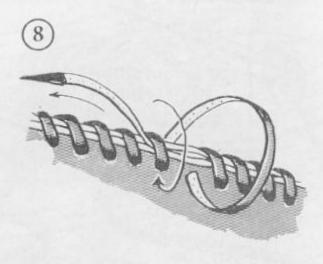


Spread the 2 leather layers and lace through the last hole, up between the leathers and through the 1st loose loop, as shown.

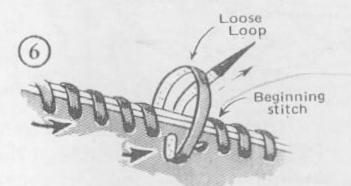


Pull stitch up tight.

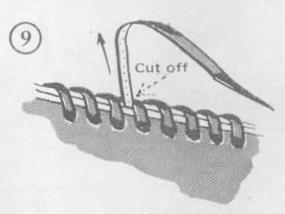
Continue lacing, tightening the lace as you go.



Pull the first loop tight, over end of lace, as shown.

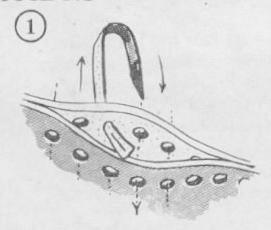


Lace around the project leaving a loose loop in the 2nd hole from the beginning stitch. There will be one unlaced hole between your very first and your last stitch, as shown.

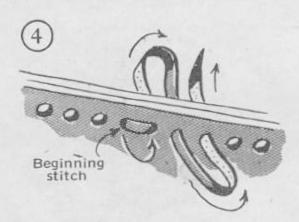


Pull end of lace tight to take slack out of last loop. Cut off the end of the lace with a sharp knife and tap all lacing flat with smoothfaced mallet.

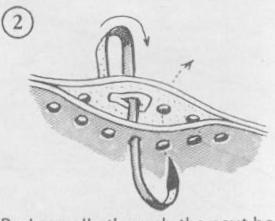
#### THE RUNNING STITCH



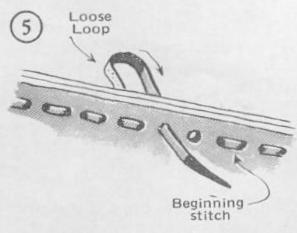
Begin lacing just as you did for the Whip stitch.



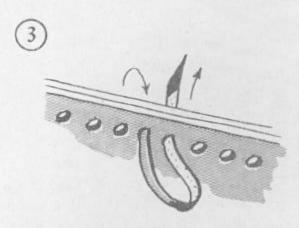
Pull the beginning stitch up tight and continue lacing, pulling the stitches tight as you go.



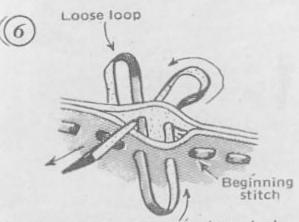
Push needle through the next hole from the back, through the slit and out through the opposite hole in front, as shown.



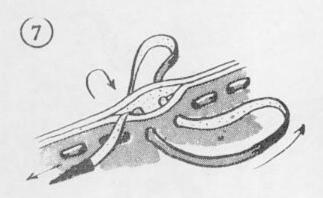
Lace to the last hole and leave a loose loop in the second to the last hole.



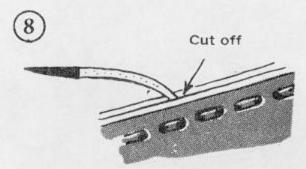
Pull stitch up tight to lock the lace. Continue lacing the rest of the project.



Push needle through last hole. Spread leathers; push needle through next to last hole bringing needle up between leathers.

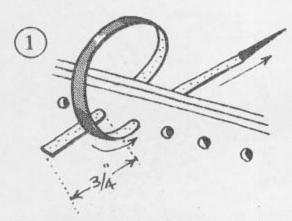


Pull the loose loop tight and continue pulling all the slack out of the lace.

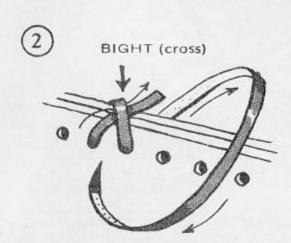


Pull all stitching up tight and pull end of lace tight. Cut off the end of the lace close to the leather and tap all lacing flat with a smooth mallet.

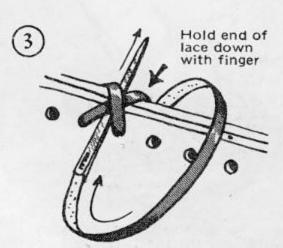
#### THE DOUBLE LOOP STITCH



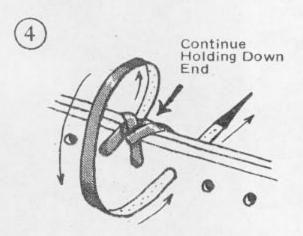
Beginning with the flesh side up pull the needle and lace through the 1st hole. Leave about %" of the lacing end and go on to lace the next hole.



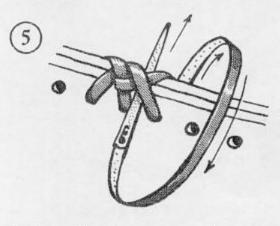
Pull the stitch tight; lacing over the end you left free. This forms a cross or "bight".



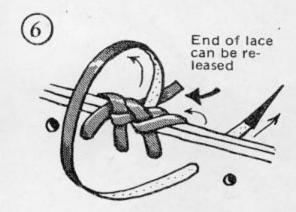
Push the needle under the cross or bight. Hold the end of the lace down on the opposite side.



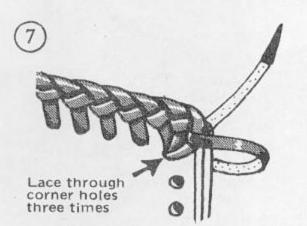
Pull the stitch under the bight snug but not tight. Lace through the next hole.



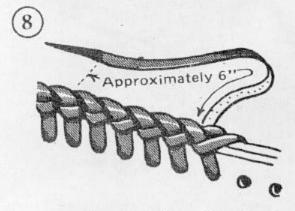
Follow the same procedure as in Steps 1 and 2 making a cross or bight. Once again go under the bight and pull the stitch snug.



Lace through the next hole. The end of the lace can now be released as it is now locked in place.

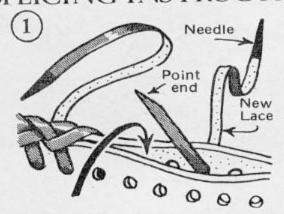


When lacing a corner, stitch it three times instead of just two. Be sure to go through bight on corner stitches.

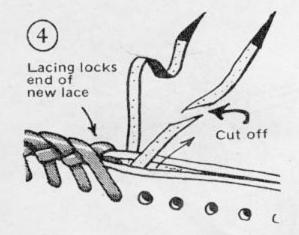


Lace until only 5" or 6" of lacing remains. You will now have to splice with a new length of lace. (See splicing instructions).

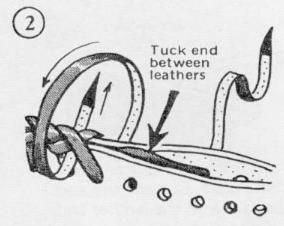
### SPLICING INSTRUCTIONS



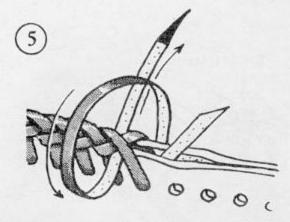
Insert newly threaded needle down between leathers, 3-4 holes from lacing; pull out back side. Leave 34" of end.



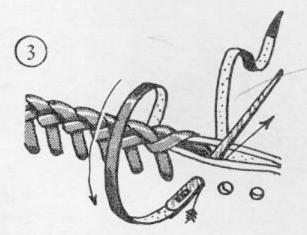
Pull the old lace up tight, cut off the end at an angle, allowing about 34" to remain.



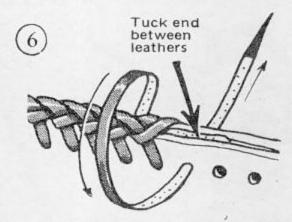
Tuck end of lace between leathers and continue lacing your project with the old lace.



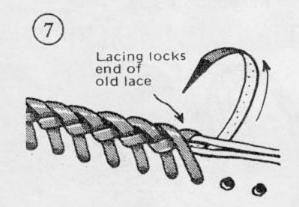
Now begin lacing the rest of your project with the new length of lace. Push needle under the bight as before for a double loop stitch.



Lace with the old lacing up to the new lace. Push the needle up between the leathers again through the 1st hole after the new lace.

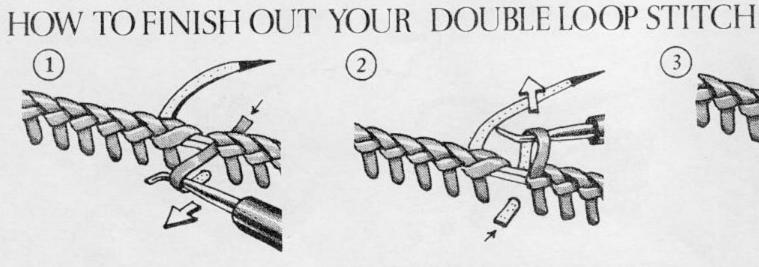


Tuck the end of the old lacing between the leathers and lace over it with the new lace so that it is caught and won't show.

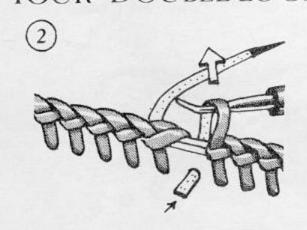


Continue lacing and lace over ends, as instructed, to lock them

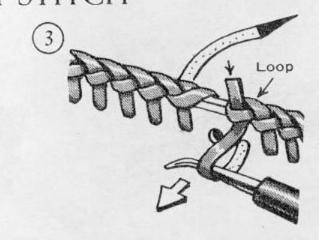
### in place.



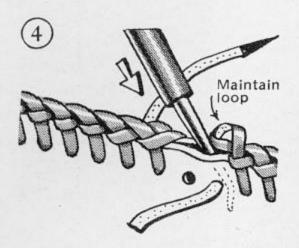
Use modeling stylus to pull end of lace free of stitches.



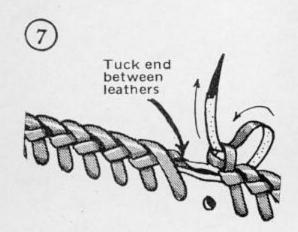
From back side, pull end of lace out of hole.



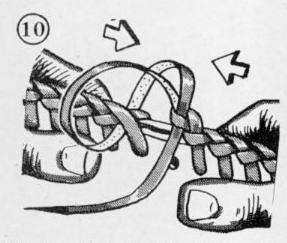
From front side, pull end of lace out of the loop.



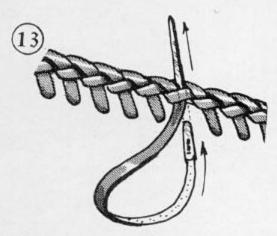
Push stylus down between leathers and hook it over the end of the lace.



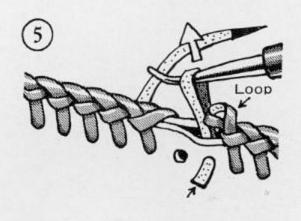
Pull stitch tight and lace up through loop from the back side. All holes on the back side should be filled.



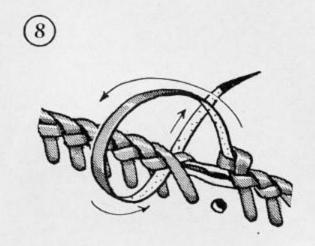
Pull needle through. Push laced edges together to adjust starting loops for easier completion.



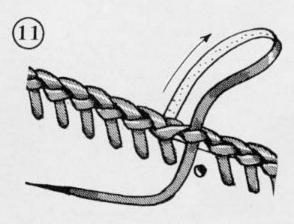
Push needle through the last hole as shown. Bring it up between the leathers and out between the lacing.



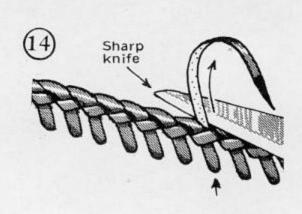
Pull end of lace out of hole and UP between leathers. Two empty holes should appear on front side; one on the back.



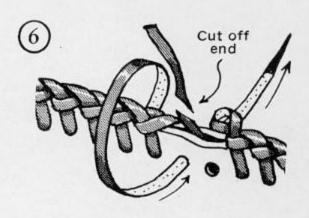
Lace under the bight. .. do not pull this stitch tight.



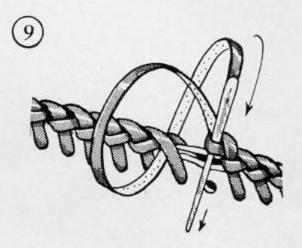
Pull any slack out of the first loop and adjust lacing with fingers to make all your stitches appear equal.



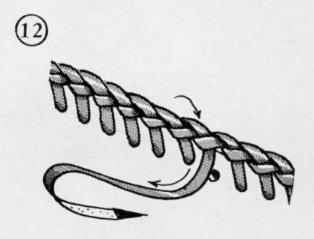
Carefully cut off the end of this lacing. Tap lacing flat with a mallet or roll flat with a wooden dowel.



Cut off the end of the lace you have pulled out and tuck the end of the lace between the leathers. Lace through the next hole.



Carefully cross over as shown... and push needle down through the loop.



Pull the end of the lacing down tight. Make sure all stitches appear even and equally spaced.

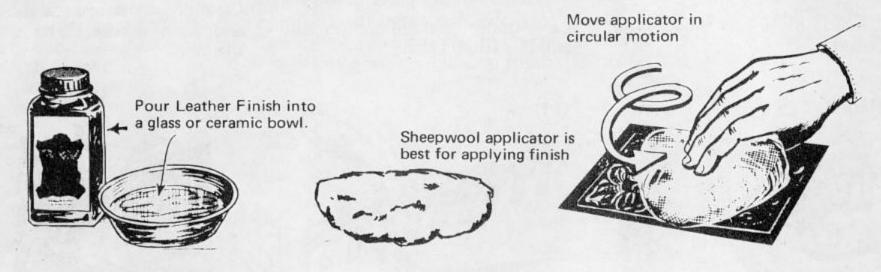
# APPLICATION OF LEATHER FINISHES

Leather finishes are applied to protect the leather and preserve the qualities and appearance of genuine leather. Before applying the finisher there are several points which you should know.

- 1. All tooling of the design must be completed before finisher is applied.
- 2. Be sure that the surface area is clean and free of any dirt, dust or other matter.
- 3. Remove all loose wool from sheepwool applicator so that it does not get into finish.
- 4. Leather finishes must be applied prior to assembly. It is difficult to get a smooth even coat over a curved structural surface.

METHOD OF APPLICATION FOR PLAIN, NATURAL CARVED SURFACES: Care should be taken in applying finishes to leather to be sure that only a very light coating is applied. For best results pour some finish into a small glass or ceramic container, like a bowl, dish, etc. Soften the sheepwool applicator by rubbing into it a small amount of leather finisher. Dip applicator lightly in the finish and rub briskly on unprinted waste paper.

Apply finisher to leather surface with a smooth circular motion. Be sure to cover the entire surface. A very light coat of finish is best. Apply it smoothly and evenly. Do not try to go back over the finished surface after the first coat is applied.



For best results and to be sure you apply only a thin coating of finish, use a glass or ceramic container for the finish. Remove all loose wool from the sheepwool applicator. Rub a small amount of finish on the applicator to make it easier to work with.

Always apply finish by moving applicator in a circular motion. Don't go back over any part of the project after finish is applied.

